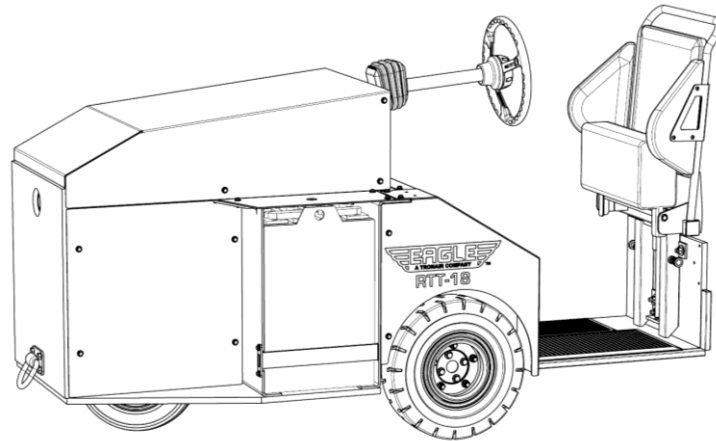




OPERATION & SERVICE MANUAL



Model: RTT-18F Electric Tow Tractor

12/2025 – Rev. 05

For Spare Parts, Operations & Service Manuals or Service Needs
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REVISION	DATE	TEXT AFFECTED
01	06/2022	Original release
02	07/2022	Modified 1.4.2 Chassis System, 5.4.1 Starting the Unit, 5.5.6 Parking Brake Applied Light, 5.5.8 Operator Switchmat/Pedal, 15.9 Switchmat, 16.4 Fenders and Motor Cover, 17.5 Seat Assembly (without fore-aft adjust)
03	01/2023	Modified 14.0 Brake System
04	09/2025	Modified 1.4.12 Fluids, 8.2 Drive Axle Access Points, added 8.4 Brake Fluid Access
05	12/2025	11.0 Guarantees/Limitation Of Liability - Eagle Warranty



TABLE OF CONTENTS

PAGE

1.0 PRODUCT INFORMATION 1

1.1 DESCRIPTION..... 1

1.2 MODEL & SERIAL NUMBER..... 1

1.3 MANUFACTURER..... 1

1.4 SPECIFICATIONS 2

1.4.1 Vehicle Specifications 3

1.4.2 Chassis System 3

1.4.3 Gross Vehicle Weight..... 3

1.4.4 Drive Motor 3

1.4.5 Drive Inverter..... 3

1.4.6 Front Axle..... 3

1.4.7 Rear Axle 3

1.4.8 Tires 3

1.4.9 Electrical 3

1.4.10 Battery..... 4

1.4.11 Performance..... 4

1.4.12 Fluids 4

2.0 SAFETY INFORMATION 5

2.1 IMPORTANT SAFETY NOTICE 5

2.2 USAGE AND SAFETY INFORMATION 5

2.3 GENERAL 5

3.0 TRAINING 6

3.1 TRAINING REQUIREMENTS 6

3.2 TRAINING PROGRAM 6

3.3 OPERATOR TRAINING 6

4.0 PUTTING INTO SERVICE 6

4.1 UNPACKING AND SETTING UP..... 6

5.0 OPERATION 7

5.1 OPERATOR REQUIREMENTS 7

5.2 OPERATOR WORKSTATION 7

5.3 PRE-OPERATION CHECKLIST 7

5.3.1 Daily Pre-Operation Checklist 8

5.4 STARTUP/SHUTDOWN AND SAFE TOWING..... 8

5.4.1 Starting the Unit 8

5.4.2 Shutting Down the Unit 8

5.4.3 Load Towing and Pushing Safety..... 8

5.5 CONTROLS AND INSTRUMENTATION 9

5.5.1 Ignition Switch 9

5.5.2 Slow/Fast Switch..... 9

5.5.3 Forward / Neutral / Reverse Switch..... 9

5.5.4 Steering Column 9

5.5.5 Foot Brake 9

5.5.6 Parking Brake Applied Light..... 9

5.5.7 Accelerator Pedal..... 9

5.5.8 Operator Switchmat and Operator Pedal (RTT only) 10

5.5.9 EM Parking Brake Maintenance Release..... 10

5.5.10 Dash Display 10

5.5.11 Preventive Maintenance Hours 10

5.5.12 Battery Protection Mode..... 10

6.0 TROUBLE SHOOTING 11

6.1 ERROR CODES 11

6.2 RE-SETTING THE PREVENTIVE MAINTENANCE TIMER 15

7.0 REPAIRS AND SERVICE 16

7.1 REPAIR AND SERVICE WORK 16

7.2 EMERGENCY TOWING 16

8.0 MAINTENANCE 17

8.1 PREVENTIVE MAINTENANCE SCHEDULE 17

8.2 DRIVE AXLE ACCESS POINTS 19

8.3 ELECTRONIC BRAKE MAINTENANCE AND ADJUSTMENT 20

8.4 BRAKE FLUID ACCESS..... 21

9.0 PROVISION OF SPARES 21



9.1	SOURCE OF SPARE PARTS.....	21
9.2	ORDERING SPARE/SERVICE PARTS.....	21
10.0	IN SERVICE SUPPORT.....	21
10.1	TECHNICAL ASSISTANCE.....	21
11.0	GUARANTEES/LIMITATION OF LIABILITY - EAGLE WARRANTY.....	22
12.0	DRIVE AXLE SYSTEM.....	24
12.1	BRAKE LINES AND SLEEVE BEARINGS.....	25
12.2	PIVOT SHAFT AND MOUNTING BLOCKS.....	26
12.3	AXLE INSTALL TO CHASSIS.....	27
12.4	REAR AXLE SHAFT COLLARS.....	28
12.5	REAR WHEELS AND TIRES.....	29
13.0	STEERING AND FRONT WHEEL.....	30
13.1	FRONT WHEEL AND TIRE ASSEMBLY.....	31
13.2	STEERABLE WHEEL.....	32
13.3	STEERING SUBASSEMBLY.....	33
13.4	STEERING GEARBOX AND LOWER ASSEMBLY.....	34
13.5	STEERING COLUMN AND UPPER ASSEMBLY.....	35
14.0	BRAKE SYSTEM.....	37
14.1	BRAKE SYSTEM.....	38
15.0	ELECTRICAL SYSTEM.....	43
15.1	ELECTRICAL PANEL SUBASSEMBLY.....	44
15.2	U/V/W WIRES TO ELECTRICAL PANEL.....	46
15.3	WIRE HARNESS TO ELECTRICAL PANEL.....	47
15.4	BATTERY INSTALLATION.....	48
15.5	ELECTRICAL PANEL INSTALLATION.....	49
15.6	U/V/W WIRES TO MOTOR.....	50
15.7	HARNESS ROUTING – REAR.....	51
15.8	THROTTLE PEDAL AND HARNESS ROUTING – REAR.....	52
15.9	SWITCHMAT.....	53
15.10	PEDAL WITH LEAD WIRES.....	54
15.11	DASH COMPONENTS.....	55
15.12	HORN, HEADLIGHT AND HARNESS ROUTING – FRONT.....	56
15.13	BATTERY CABLE ROUTING.....	58
15.14	BATTERY CABLE MOUNTING.....	59
16.0	CHASSIS SYSTEM.....	60
16.1	CROSS-BATTERY SUPPORT BRACKET.....	61
16.2	BATTERY COVERS AND FRONT SIDE PANELS.....	62
16.3	STEERING COVER.....	63
16.4	FENDERS AND MOTOR COVER.....	64
16.5	FRONT AND REAR TIE-DOWNS.....	65
17.0	SEAT ASSEMBLY.....	66
17.1	SEAT ASSEMBLY (WITH FORE-AFT ADJUST).....	66
17.2	SEAT CUSHIONS.....	67
17.3	SEAT MOUNT TO FRAME.....	68
17.4	BELL CRANK AND RELEASE LEVER.....	69
17.6	SEAT ASSEMBLY TO SEAT FRAME.....	72
17.7	SEAT INSTALLATION TO REAR BUMPER.....	73



From everyone at Eagle Tugs, we would like to say thank you for purchasing an Eagle RTT series tow tractor. We take a lot of pride in the quality of the products that we build, as well as, our continued customer service. Our goal is to build a long-term relationship with our customers. We want you, the customer, to be 100% satisfied with your Eagle experience. To us, this means that your Eagle RTT series tractor is functionally superior to any other products you have used. This also means that your Eagle product is continually supported in a professional, timely manner.

WARNING!



Read this manual in its entirety before putting your Eagle tow tractor into service. This manual contains important safety instructions. Improper usage or a failure to follow the safety requirements listed in this manual could result in severe injury or death.

1.0 PRODUCT INFORMATION

1.1 DESCRIPTION

This manual is designed as a quick guide to familiarize you with the correct and safe operation of your Eagle tow tractor.

Your Eagle tractor was designed to do very specific tasks. For that reason, it will look, feel, drive and function differently than over-the-road trucks and automobiles, as well as various other types of vocational vehicles. It is the operator's responsibility to operate this equipment in a safe and prudent manner. Be alert; your safety and the safety of others is involved.

The descriptions and specifications contained in this manual were in effect at the time the manual was printed. Eagle Tugs reserves the right to discontinue models at any time and/or to change specifications, designs or components used without notice and without incurring obligations.

1.2 MODEL & SERIAL NUMBER

Reference nameplate on unit

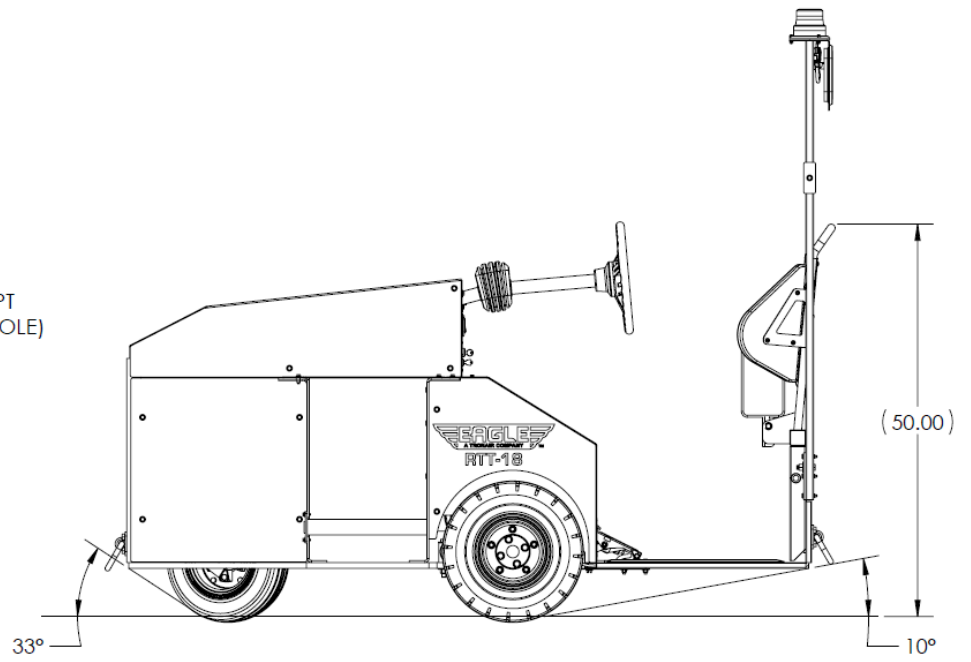
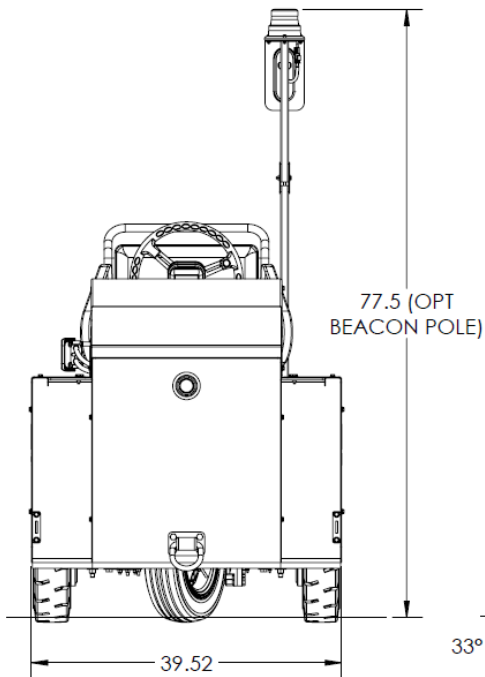
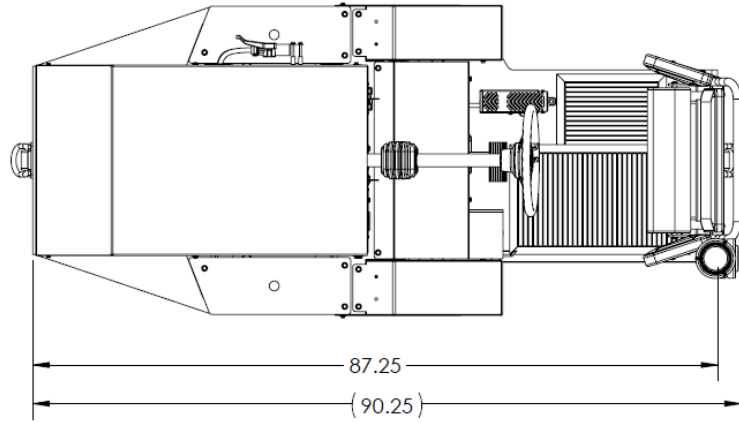
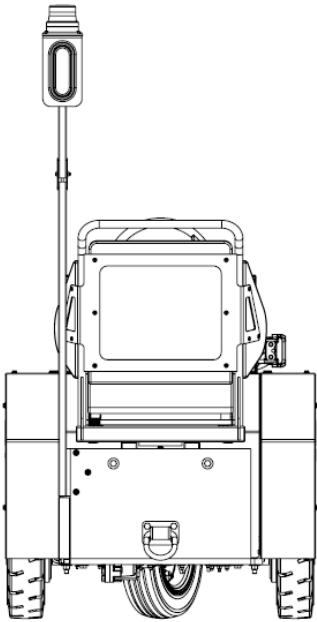
1.3 MANUFACTURER

Tronair, Inc / Eagle Tugs
1 Air Cargo Pkwy East
Swanton, Ohio 43558 USA

Telephone: (419) 866-6301 or 800-426-6301
Fax: (419) 867-0634
E-mail: sales@tronair.com
Website: www.tronair.com

Please check www.eagletugs.com periodically for updates to this manual, operations manual, and service bulletins that affect your tractor

1.4 SPECIFICATIONS



Optional equipment shown; customer tractor may vary



1.4.1 Vehicle Specifications

GVW Empty	2,020 lbs (916 kg)
GVW with Battery	3,450 lbs (1,565 kg)
Rated DBP	1,200 lbf (5.34 kN)
Towing Capacity.....	18,000 lbs (8,165 kg) Capacity applies to 0% grade, dry and clean surface condition

1.4.2 Chassis System

Length	87.3 in (2,217 mm)
Width	39.5 in (1,003 mm)
Height as Seat Back.....	50.0 in (1,270 mm)
Ground Clearance (Axle Differential).....	4.2 in (107 mm)
Wheelbase	36.3 in (922 mm)

1.4.3 Gross Vehicle Weight

With Battery.....	2,000 lbs (907 kg)
Without Battery.....	3,450 lbs (1,565 kg)

1.4.4 Drive Motor

Model	Schabmueller TSA200-100-063
Type	AC Induction
Power	4.4 kW - S2 60 min
Environmental Rating	IP43
Voltage	32V 3-ph AC
Parking Brake.....	Electronic Spring-Applied

1.4.5 Drive Inverter

Model	Curtis 1234E
Power	275 A - 2 min
Power	140 A - S2 60 min
Environmental Rating	IP65
Nominal Voltage.....	48V DC
Cooling	Passive - Finned Heatsink

1.4.6 Front Axle

Model	Eagle Custom
Type	Single Wheel, Steerable
Suspension	Coil Spring (2)
Steer Angle	45°
Steering Type.....	Ball Bearing Screw Gearbox
Turns (Lock-Lock)	4

1.4.7 Rear Axle

Model	PRM Marine 116RF
Type	Double-Reduction Parallel Motor Mount
Suspension	Rubber Compression Spring
Gear Ratio.....	18.36:1
Service Brakes	180x40 Leading/Trailing Drum Brakes
Track Width.....	40 in (1,016 mm)

1.4.8 Tires

Front.....	Solid 400x8-3.75
Rear	Solid 5.00x8-3

1.4.9 Electrical

Battery Voltage.....	48 Volt Floating Ground
Lighting Voltage	12 Volt Floating Ground
12V Converter Rating.....	5A



1.4.10 Battery

Battery Specification.....	24-85-9
Nominal Voltage.....	48V DC
Capacity	320 Ah
Length	37.8 ± 0.13 in (960 ± 3 mm)
Width	14.4 ± 0.13 in (366 ± 3 mm)
Height (at Lifting Ears).....	22.9 ± 0.13 in (582 ± 3 mm)

1.4.11 Performance

Standard Speed (High).....	6 mph (9.7 kph)
Standard Speed (Low)	3.5 mph (5.6 kph)
Drawbar Pull Rating	1,300 lbf (5.34 kN)
Outside Turning Radius.....	68.7 in (1,745 mm)

1.4.12 Fluids

Brake Fluid	L-1036, Dot 4 Brake Fluid (10 oz)
Axle Oil.....	L-1038, SAE 85W-140, API GL-5 (41 oz or 1.25 qt)

2.0 SAFETY INFORMATION

2.1 IMPORTANT SAFETY NOTICE

Appropriate service methods and proper repair procedures are essential for the safe and reliable operation of all industrial equipment as well as the personal safety of the individual performing the work. As such, all service should be performed by a qualified professional.

There are numerous variations in procedures, techniques, tools, and parts for servicing equipment, as well as in the skill of the individual doing the work. This manual cannot anticipate all such variations and provide advice or cautions as to each.

2.2 USAGE AND SAFETY INFORMATION

To ensure safe operations please read the following statements and understand their meaning. Also refer to your equipment manufacturer's manual for other important safety information. This manual contains safety precautions which are explained below. Please read carefully.



WARNING!

Warning is used to indicate the presence of a hazard that can cause **severe personal injury, death, and/or substantial property damage** if the Warning Notice is ignored.



CAUTION!

Caution is used to indicate the presence of a hazard, which will or can cause **minor personal injury or property damage** if the Caution Notice is ignored.

2.3 GENERAL

The following list contains some general warnings that you should follow when you work on equipment:

- Always wear safety glasses for eye protection.
- Use safety stands whenever a procedure requires you to be under the equipment.
- Be sure that the battery is disconnected unless otherwise required by the procedure.
- Place wheel chocks on the tires to provide further restraint from inadvertent equipment movement.
- Keep yourself and your clothing away from moving parts when the tractor is moving.
- Do not smoke while working on the equipment.
- To avoid injury, always remove rings, watches, loose hanging jewelry, and loose clothing before beginning to work on the equipment. Tie long hair securely behind the head.

For more information regarding safety please refer to the operations manual provided with your tug. This manual can also be found on the Eagle Tugs website at www.eagletugs.com.

The following safety recommendations are not intended to cover all possible safety aspects of the RTT series tow tractor. Please use common sense in addition to the safety recommendations that follow



WARNING!

Failure to comply with the following safety precautions can result in serious injury or death as well as equipment damage.

- Always do the Pre-Operation Inspection before using the tractor.
- If you have not operated this equipment previously, practice driving and operating it in a safe and clear (not congested) area until you are familiar with all aspects of its operation.
- Always operate the tractor at a speed appropriate for the environmental conditions and the towed load. Slow down in congested areas, when moving a large load, or when conditions reduce traction or visibility.
- Always take care when driving on a slope or uneven ground. Take turns in a controlled manner and with reduced speed.
- When working on or around the tractor, take care to keep well clear of any moving components, powered electrical components, and hot surfaces.
- The RTT series tractor is intended to be operated on hard improved surfaces. Never drive on soft surfaces and avoid potholes and damaged pavement.
- The RTT series tractor is intended for primarily indoor usage. Do not store the unit outside.
- Always turn the unit off when not in use. The electromagnetic parking brake will automatically actuate when the unit is turned off.



3.0 TRAINING

3.1 TRAINING REQUIREMENTS

The employer of the operator is responsible for providing a training program sufficient for the safe operation of the unit.

3.2 TRAINING PROGRAM

The employer provided operator training program should cover safety procedures concerning use of the unit in and around the intended aircraft at the intended aircraft servicing location.

3.3 OPERATOR TRAINING

The operator training should provide the required training for safe operation of the unit.

NOTE: Maintenance and Trouble Shooting are to be performed by a skilled and trained technician.

4.0 PUTTING INTO SERVICE

4.1 UNPACKING AND SETTING UP

The following directions specify the correct steps that should be taken once you receive delivery of your RTT series tow tractor. These steps will ensure that the tow tractor will operate safely.

- During the unloading of your tractor, note any shipping damage and report it to Eagle Tugs and the shipping company. Verify that all components appear to be in order and undamaged
- Remove any shipped-loose components from the tractor
- Install shipped-loose components per the manual
- Read this manual in its entirety, paying close attention to all safety requirements
- Perform a full battery charge with equalization
- Check the following fluid levels:
 - Brake Fluid
 - Battery Electrolyte
 - Rear Axle Oil
- Familiarize yourself with the tractor operation and control

5.0 OPERATION

5.1 OPERATOR REQUIREMENTS

The RTT series tow tractor is a piece of industrial equipment and has inherent safety risks. As such, the operator of the tow tractor is expected to have a fork truck or similar license, or be otherwise trained in the usage of material handling equipment.

The operator should read this manual in its entirety before operating the tow tractor.

The operator should be familiar with all aspects of the tow tractor before operating it

5.2 OPERATOR WORKSTATION

Your RTT/STT series tow tractor features an ergonomically designed operator's workstation. This is the only operator workstation on the tractor. Do not sit on or stand on the tractor outside of this area.

The operator should be standing (or seated when applicable) in the operator compartment when moving or operating the tractor.

Keep arms and legs within the perimeter of the tractor's frame to avoid injury.

Always place the tractor in Neutral before exiting the tractor.

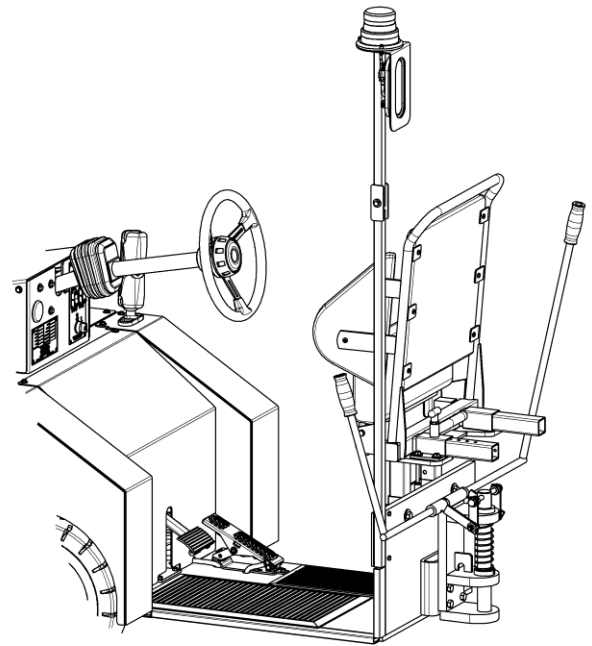
5.3 PRE-OPERATION CHECKLIST

The following inspections should be conducted as stated below. Additional inspections may be required due to unusual operating conditions.

WARNING!



Any problems noted during inspection should be corrected as soon as possible. Failure to promptly attend to problems could compromise safety and/or the tractor's performance. Do not attempt to make repairs. Contact a qualified mechanic.





5.3.1 Daily Pre-Operation Checklist

Daily Pre-Operation Checklist	Satisfactory	Service Required	Not Applicable
Walk-Around Inspection			
Verify no evidence of leaks under and around the tractor			
Verify battery is securely connected to tractor			
Verify rims and tires free from damage including tire tread			
Verify tire tread is free from debris			
Verify lights, mirrors, and reflectors are clean (as applicable)			
Verify that hitches are in good shape and free from damage			
Verify that no wheel nuts are loose or missing			
Operational Checks			
Verify that horn is operational			
Verify that headlight is working properly			
Verify that brake light and beacon (if equipped) work properly			
Verify that steering is smooth and free of excess play			
Operator Workstation			
Verify that seat is adjusted properly			
Verify that steering column is adjusted properly			
Verify hitches remote releases are functioning properly			
Verify that the digital display panel is free of errors and warnings			
Verify that battery level is in an acceptable range			
Verify that throttle pedal is in good condition			
Verify that the operator switchmat/pedal/seat switch is working properly			

5.4 STARTUP/SHUTDOWN AND SAFE TOWING

5.4.1 Starting the Unit

1. Enter the operator compartment. Adjust the seat and steering wheel to a comfortable position.
2. Sit in (or stand against) operator seat.
3. Stand on operator presence mat or press operator presence pedal down.
4. Select "N" (Neutral) using the direction switch.
5. Turn the ignition switch to the "ON" position.
6. Select High or Low speed using the dash-mounted switch.
7. Select "F" (Forward) or "R" (Reverse) using the direction switch.
8. Verify that the intended path of the tractor is clear of obstructions and personnel and then press the accelerator pedal.

5.4.2 Shutting Down the Unit

1. Bring the tractor to a complete stop.
2. Put the tractor in neutral using the direction switch.
3. Turn the tractor off by turning the ignition switch to the OFF position.

5.4.3 Load Towing and Pushing Safety

If towing or pushing a load, check to see that:

- The towed load is securely connected to the hitch of the tractor. Be sure hitch is locked/fastened into the closed position.
- The towbar must be parallel to the ground when connected to the tractor's hitch.
- Ensure the towed load clears all obstacles when towing.



5.5 CONTROLS AND INSTRUMENTATION

5.5.1 Ignition Switch

Your tractor is equipped with a keyed or keyless ignition switch. The switch provides power to the tractor.

When the ignition switch is off, the electromagnetic parking brake is automatically applied.

5.5.2 Slow/Fast Switch

Your tractor is equipped with a slow/fast switch to select between two pre-programmed speeds. The pre-programmed speeds may be adjusted by the Eagle factory based on customer requirements, but are standard at 3.5 mph in slow and 6 mph in fast.

The slow/fast switch can be switched on-the-fly while driving and the vehicle speed will automatically adjust to the new setting.

When traveling in reverse, the tractor will only move at the slow speed regardless of the position of the slow/fast switch

5.5.3 Forward / Neutral / Reverse Switch

The FNR switch allows the operator to select a travel direction. The F/N/R switch must be in neutral during key-on and whenever leaving the operator station for any length of time. If forward or reverse are selected at key-on of while away from the unit, the tractor will not respond to throttle requests unless the switch is first momentarily returned to neutral.

While neutral is selected, the electromagnetic parking brake is applied.

When traveling in reverse, the tractor will only move at the slow speed regardless of the position of the slow/fast switch

5.5.4 Steering Column

Your tractor is equipped with an adjustable steering column (RTT only). To adjust, press on the adjustment release (located on the top of the tilt mechanism cover boot) and tilt the steering wheel end up and down. Release the adjustment to lock the steering column in the new position. There are five different tilt positions available.

5.5.5 Foot Brake

The foot brake should be used when additional braking beyond that provided by the regenerative braking is required.

The foot brake is hydraulically powered and should be applied with a steady and firm downward pressure.

5.5.6 Parking Brake Applied Light

The electromagnetic (EM) parking brake provides necessary safety against unwanted movement. The EM brake is programmed to actuate automatically, which greatly simplifies operation of the tractor.

The parking brake applied light is illuminated when the tractor is powered up and the EM brake is applied.

The EM brake is applied automatically by the tractor controller in any of the following scenarios:

- The tractor direction switch is set to neutral.
- The operator presence switchmat (deadman switch) and pedal is open (RTT only).
- The operator presence seat switch (deadman switch) is open (STT only).
- The tractor is stationary and the throttle is at neutral.
- The tractor is turned off.

To prevent sudden and unsafe deceleration and/or possible damage to a towed load, the tractor will use regenerative braking to slow the tractor down (if necessary) before activating the EM brake.

5.5.7 Accelerator Pedal

The accelerator pedal allows smooth control over motor speed. The accelerator pedal contains redundant sensors to prevent any unwanted movement.



5.5.8 Operator Switchmat and Operator Pedal (RTT only)

The operator switchmat and pedal are used to detect the presence of the operator. The tractor will not allow throttle commands and will not release the EM brake if the switchmat or pedal are not activated.

In the event that the switchmat or pedal are released while the tractor is under movement, the regenerative braking will be activated after a short delay. Once the tractor has reached a slow enough speed, the EM brake will be engaged.

Note that the operator switchmat and pedal are tied to the LCD dash display backlight for a visual confirmation that switchmat or pedal are engaged. To test the switchmat/pedal operation, release pressure on the switchmat/pedal while monitoring the display. The backlight on the display will turn off when the pressure on the switchmat or pedal are removed.

5.5.9 EM Parking Brake Maintenance Release

The EM Parking Brake Maintenance Release key switch enables direct battery power override of the EM brake. Should the tractor ever become disabled, using this switch will allow short-term release of the EM parking brake for pushing/towing purposes.

When set to "Normal Operation", the key switch does nothing. The tractor will operate normally.

When set to "EM Brake Override", the key switch both disables normal functionality of the tractor, and also provides direct battery power to the EM brake coil to release the brake. This allows the tractor to be pushed or towed short distances. Once the push/tow operation is completed, the key switch should be returned to the "Normal Operation" setting.

Note: The EM Parking Brake Maintenance Release key switch is meant to be used for short durations only (less than 30 minutes). Long term usage of the "EM Brake Override" setting can result in overheating of the EM brake coil and/or possible damage to the tractor's traction battery.

5.5.10 Dash Display

The dash display module provides important information about the tractor including:

- The battery charge state
- The cumulative tractor run hours
- The remaining hours on the preventive maintenance hours countdown
- Any error codes that are active

The display module also allows maintenance personnel to reset the preventive maintenance hours when maintenance is completed. See the Parts and Preventive Maintenance manual for details on the preventive maintenance reset.

5.5.11 Preventive Maintenance Hours

The RTT series tractor includes a factory set preventive maintenance (PM) hour countdown. As the tractor is operated the PM hours will decrease from the factory set interval to zero. The factory set value is determined by Eagle engineering, tractor application, and customer requirements.

Once the PM hours reach zero, the tractor will display the error message P0 and enter a limp-mode that limits tractor speed to 1 mph. To restore full functionality, perform the preventive maintenance and then reset the hours per the instructions in the Parts and Preventive Maintenance manual.

5.5.12 Battery Protection Mode

When the battery state of charge percentage on the tractor reaches 20% or lower, the tractor will enter a limp-mode that limits tractor speed to 1 mph.

To restore full functionality, charge the battery



6.0 TROUBLE SHOOTING

6.1 ERROR CODES

The 3100R display module is capable of showing error codes should they occur. Below is a list of these error codes and possible causes for them. If you need assistance identifying an error or addressing an issue with your tractor, please contact:

Eagle Tugs

1 Air Cargo Pkwy East
Swanton, Ohio 43558 USA

Telephone: (419) 866-6301 or 800-426-6301

Fax: (419) 867-0634

E-mail: sales@tronair.com

Website: www.eagletugs.com

Er12: Controller Overcurrent

Effect: System shutdown of all drive components (motor, contactor, EM brake).

This error means that the electrical current to the motor has exceeded pre-set limits. Possible causes are:

- The U/V/W cables to the motor are shorted to the tractor frame or each other. Verify that the U/V/W cables are in good condition and not shorted. Replace the cables if necessary
- There is noise on the speed encoder signal. Verify that the speed encoder is working properly (that the tractor drives smoothly). If not, replace the speed encoder
- The controller is defective. If the motor cables and speed encoder are working correctly and the issue persists, replace the controller

Er13: Current Sensor Fault

Effect: System shutdown of all drive components (motor, contactor, EM brake).

This error means that the controller current sensor is unable to sense proper current. Possible causes are:

- The U/V/W cables are leaking current to the tractor frame. Verify that the U/V/W cables are in good condition and not contacting any of the tractor frame. Replace the cables if necessary
- The controller is defective. If the motor cables are working correctly and the issue persists, replace the controller

Er14: Pre-charge Failed

Effect: System shutdown of all drive components (motor, contactor, EM brake).

This error means that the drive was unable to charge its capacitor banks through the key switch input. Verify that there are no external loads on the B+ power terminal on the controller.

Er15: Controller Severe Undertemp

Effect: System shutdown of all drive components (motor, contactor, EM brake).

This error means that the controller heatsink is measuring a temperature below -40°C/F. Increase the heatsink temperature above -40°C/F and then power up.

Er16: Controller Severe Overtemp

Effect: System shutdown of all drive components (motor, contactor, EM brake).

This error means that the controller heatsink is measuring a temperature above 95°C / 203°F. Possible causes are:

- The tractor load is excessive and above the standard duty cycle. Let the tractor rest and cool down and then power up
- The tractor heatsink fins are obstructed by debris. Use compressed air to clean out the fins of any dust and dirt. Let the tractor cool down and then power up

Er17: Severe Undervoltage

Effect: Reduced drive torque.

This error means that the battery voltage has dropped below pre-set limits. Possible causes are:

- The battery is failing to provide the necessary power to the drive. Re-charge and/or repair the battery and return to service
- The B+ fuse is blown. Remove the fuse and check for damage. Replace if necessary
- The main contactor did not close. Verify that the main contactor is "clicking" when starting the tractor and driving
- A break in the battery connection while driving. Verify that all battery cables and connections are secure

6.1 ERROR CODES (continued)

Er18: Severe Overvoltage

Effect: System shutdown of all drive components (motor, contactor, EM brake).

This error means that the battery voltage has risen above pre-set limits. Possible causes are:

- The regenerative braking current is too high for the battery. Reduce braking behavior and/or battery charge state
- A loss of electrical continuity in the battery connection while braking. Verify that all battery cables and connections are secure

Er22: Controller Overtemp Cutback

Effect: Reduced drive and regenerative braking torque

This error means that the controller heatsink is measuring a temperature above 85°C / 203°F. Possible causes are:

- The tractor load is excessive and above the standard duty cycle. Let the tractor rest and cool down and then power up
- The tractor heatsink fins are obstructed by debris. Use compressed air to clean out the fins of any dust and dirt. Let the tractor cool down and then power up

Er23: Undervoltage Cutback

Effect: Reduced drive torque

This error means that the battery voltage has dropped below pre-set limits. Possible causes are:

- The battery is failing to provide the necessary power to the drive. Re-charge and/or repair the battery and return to service
- The B+ fuse is blown. Remove the fuse and check for damage. Replace if necessary
- The main contactor did not close. Verify that the main contactor is “clicking” when starting the tractor and driving
- A break in the battery connection while driving. Verify that all battery cables and connections are secure

Er24: Overvoltage Cutback

Effect: Reduced regenerative braking torque

This error means that the battery voltage has risen above pre-set limits. Possible causes are:

- The regen current is too high for the battery. Reduce braking behavior and/or battery charge state
- A break in the battery connection while braking. Verify that all battery cables and connections are secure

Er25: +5V Supply Failure

Effect: None

This error means that the internal +5V supply voltage is outside of acceptable range. Possible causes are:

- The throttle pedal wiring is shorted. Check the throttle pedal wiring for shorts or damaged wires and replace/repair as necessary
- The throttle pedal is faulty. Replace the throttle pedal

Er28: Motor Temp Hot Cutback

Effect: Reduced drive torque

This error means that the motor temperature has exceeded pre-set limits.

- The tractor load is excessive and above the standard duty cycle. Let the tractor rest and cool down and then power up
- The motor temperature sensor is not connected properly. Verify motor temperature sensor wiring

Er29: Motor Temp Hot Cutback

Effect: Reduced motor speed

This error means that the motor temperature cannot be read from the controller. Possible causes are:

- The motor temperature sensor is not connected properly. Verify motor temperature sensor wiring

Er31: Main Open/Short

Effect: System shutdown of all drive components (motor, contactor, EM brake).

This error means that the main contactor coil is either not connected or the wiring is shorted. Possible causes are:

- The main contactor has a wiring connection issue. Verify main contactor wiring

Er32: EM Brake Open/Short

Effect: Shutdown EM brake, shutdown throttle

This error means that the electromagnetic brake coil is either not connected or the wiring is shorted. Possible causes are:

- The electromagnetic brake has a wiring connection issue. Verify electromagnetic brake coil wiring



6.1 ERROR CODES (continued)

Er33: Brake Relay Open/Short

Effect: Shutdown brake relay throttle

This error means that the brake relay coil is either not connected or the wiring is shorted. Possible causes are:

- The brake relay coil has a wiring connection issue. Verify brake relay coil wiring

Er34: EM Brake Light Relay Open/Short

Effect: Shutdown EM brake light relay

This error means that the EM brake light relay coil is either not connected or the wiring is shorted. Possible causes are:

- The EM brake light relay coil has a wiring connection issue. Verify EM brake light relay coil wiring

Er36: Encoder Fault

Effect: Shutdown EM brake, shutdown throttle

This error means that the motor speed encoder data cannot be read reliably by the controller. Possible causes are:

- The motor speed encoder has a wiring connection issue. Verify speed encoder connection and wiring
- The motor encoder is faulty. Replace the encoder

Er37: Motor Open

Effect: System shutdown of all drive components (motor, contactor, EM brake).

This error means that one of the U, V, or W wires are not connected properly. Possible causes are:

- One of the U, V, or W wires is loose. Verify motor U, V, and W connections are tight and secure
- One of the U, V, or W wires is faulty or improperly crimped. Verify that the U, V, and W wires are in good condition with good crimps. Replace as necessary

Er38: Main Contactor Welded

Effect: System shutdown of all drive components (motor, contactor, EM brake).

This means that the controller thinks that the main contactor is stuck in the closed position.

- The U, V, or W cables are loose. Verify motor U, V, and W connections are tight and secure
- The main contactor is faulty. Replace the main contactor

Er39: Main Contactor Did Not Close

Effect: System shutdown of all drive components (motor, contactor, EM brake).

This error means that the controller thinks that the main contactor is stuck in the open position. Possible causes are:

- The B+ fuse is blown. Remove the fuse and check for damage. Replace if necessary
- The main contactor did not close. Verify that the main contactor is “clicking” when starting the tractor and driving
- The main contactor has high resistance across the terminals. Replace the main contactor

Er41: Throttle Wiper High

Effect: Shutdown throttle.

This error means that the primary throttle wiper is out of range. Possible causes are:

- The throttle wiring is damaged or connected improperly. Verify the throttle pedal wiring
- The throttle pedal is faulty. Replace the throttle pedal

Er42: Throttle Wiper Low

Effect: Shutdown throttle.

This error means that the primary throttle wiper is out of range. Possible causes are:

- The throttle wiring is damaged or connected improperly. Verify the throttle pedal wiring
- The throttle pedal is faulty. Replace the throttle pedal

Er43: Pot2 Wiper High

Effect: Shutdown throttle.

This error means that the secondary throttle wiper is out of range. Possible causes are:

- The throttle wiring is damaged or connected improperly. Verify the throttle pedal wiring
- The throttle pedal is faulty. Replace the throttle pedal

Er44: Pot2 Wiper Low

Effect: Shutdown throttle.

This error means that the secondary throttle wiper is out of range. Possible causes are:

- The throttle wiring is damaged or connected improperly. Verify the throttle pedal wiring
- The throttle pedal is faulty. Replace the throttle pedal

6.1 ERROR CODES (*continued*)

Er45: Pot Low Overcurrent

Effect: Shutdown throttle.

This error means that the throttle wipers current is out of range. Possible causes are:

- The throttle wiring is damaged or connected improperly. Verify the throttle pedal wiring
- The throttle pedal is faulty. Replace the throttle pedal

Er46: EEPROM Failure

Effect: System shutdown of all drive components (motor, contactor, EM brake).

This error means the controller has suffered an internal memory error. Cycle key power to reset. If the issue persists, the controller is faulty. Replace the controller.

Er47: HPD/Sequencing Fault

Effect: Shutdown throttle.

This error means that the controller has detected an improper sequencing of the key switch, interlock, direction control, and throttle. Possible causes are:

- The control inputs were out of sequence. Re-apply controls in the correct order
- The control wiring is faulty. Verify wiring of the key switch, the operator presence mat, the directional switch, and the throttle pedal

Er49: Parameter Change Fault

Effect: System shutdown of all drive components (motor, contactor, EM brake).

This error means the system detected a parameter change and needs a key cycle to re-set. This should only happen during programming of a controller. Cycle key power to reset. If the problem persists, replace the controller.

Er68: VCL Run Time Error

Effect: System shutdown of all drive components (motor, contactor, EM brake).

This error means the Eagle-specific software ran into a run time error. Possible causes are:

- The software has an issue. Re-flash Eagle-specific software
- The controller is faulty. Replace the controller

Er69: External Supply Out of Range

Effect: None

This error means that the 5V and 12V controller output currents are out of range. Possible causes are:

- The throttle pedal connection is faulty. Verify throttle pedal wiring connection and repair any issues
- The motor speed encoder connection is faulty. Verify encoder wiring connection and repair any issues
- The throttle pedal is faulty. Replace the throttle pedal
- The motor speed encoder is faulty. Replace the motor speed encoder

Er71: OS General

Effect: System shutdown of all drive components (motor, contactor, EM brake).

This error means that the controller experienced an internal fault. Cycle key power to reset. If the error continues, replace the controller.

Er72: PDO Timeout

Effect: Shutdown throttle.

This error means that the CAN communication failed to transmit data properly. Possible causes are:

- Faulty CAN wiring. Verify the CAN communication wires between the controller and the display module and repair as necessary
- Missing CAN termination jumper. Verify the jumper wire connection between pins 21 and pins 34 on the controller
- Missing CAN termination resistor near the display. Verify the 120 ohm resistor between pins 3 and 4 on the display module

Er73: Stall Detected

Effect: Shutdown throttle.

This error means that the motor encoder showed no movement while the motor was being commanded to a speed above zero. Possible causes are:

- A mechanical issue is causing the motor to fail to rotate. Verify free movement of the motor and axle (with the EM brake released)
- The motor speed encoder has a wiring connection issue. Verify speed encoder connection and wiring

6.1 ERROR CODES *(continued)*

Er92: EM Brake Failed to Set

Effect: Shutdown throttle, shutdown EM brake.

This error means that vehicle movement was sensed after the EM brake was set. Possible causes are:

- EM brake failure to hold. Verify that the EM brake is properly adjusted and working correctly

Er93: Encoder LOS (Limited Operating Strategy)

Effect: Enter LOS control mode.

This error means that the motor speed encoder data cannot be read reliably by the controller and the controller has entered a limited operating mode to continue to work. Possible causes are:

- The motor speed encoder has a wiring connection issue. Verify speed encoder connection and wiring
- The motor encoder is faulty. Replace the encoder

ErP0: PM timer expired

Effect: Tractor limited to limp speed.

This error means that the built-in PM countdown timer has expired. Complete the relevant PM operation and use the display module to re-set the PM timer per the instructions contained in this section

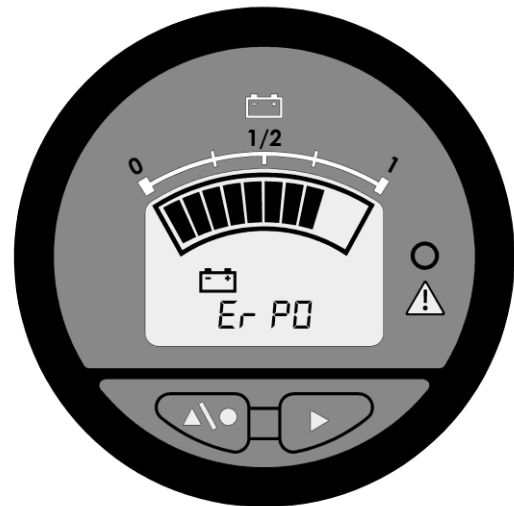
6.2 RE-SETTING THE PREVENTIVE MAINTENANCE TIMER

The RTT and STT tractors feature a built-in PM timer. The PM timer counts down tractor hours from 2000. Once the PM timer reaches zero hours, the tractor enters a limp speed mode and displays ErP0.

You can use the right button to switch the display between tractor hours and remaining PM hours. Note that the remaining PM hours have a "P" prefix.

After performing the proper preventive maintenance activities (refer to the tractor PM schedule), the timer can be reset using the 3100R display panel following the below procedure

1. Hold both the left and right buttons for several seconds until the display shows 5 zeroes. The far right digit will be flashing.
2. Use the left hand button to increase the digit value. (The digit value will loop if you exceed 9.)
3. Once the digit has been set, use the right hand button to move to the next digit to the left.
4. Using the two buttons, set the code to 26111.
5. Once the correct code has been entered, the digits will all return to zero.
6. Power cycle the tractor to complete the PM hour reset. Normal speed functionality will be restored and the remaining PM hours will show 2000.



7.0 REPAIRS AND SERVICE

7.1 REPAIR AND SERVICE WORK

Refer to the Operation and Service Manual for details on the parts lists, diagrams, schematics, preventive maintenance schedule, and other helpful information.

Only a trained and qualified mechanic for this type of equipment should undertake repairs to this tractor. Before undertaking any repair, the mechanic must read the Operation and Service Manual. All safety recommendations and rules must be followed.

Only parts recommended or specified by the manufacturer (or of equal quality and performance) in the Operation and Service Manual should ever be used for repair or replacement. Using approved parts ensures that the tractor performs up to designed capacity, performance, and safety functions. Failure to use parts specified by the manufacturer may invalidate the warranty.



WARNING!

Modifications to this tractor are to be made only by the manufacturer or with the written approval of the manufacturer. Modifications made without this approval will void the warranty.

7.2 EMERGENCY TOWING

The preferred method of transporting a non-functional RTT or STT unit is to use an appropriately sized fork lift unit. When lifting, ensure that the tractor center of gravity is located between the forks. Refer to the specifications section for tractor GVW and center of gravity location.



8.0 MAINTENANCE

8.1 PREVENTIVE MAINTENANCE SCHEDULE

Any items found to be deficient during the preventive maintenance review should be repaired or replaced. All fluids found low should be topped off.

* See supplemental information in this section.

† Whichever time period is shorter.

Preventive Maintenance Item	Daily	Monthly	First 150 hours	500 hours	2000 hours or annually †
Perform daily pre-operation checklist	X				
Equalize battery per manufacturer's recommendations		X			
Drain and replace rear axle gear oil*			X		
Clean all debris from the axle magnetic drain plug*			X		
Drain and replace rear axle gear oil*					X
Clean all debris from the axle magnetic drain plug*					X
Inspect rear axle bronze flange bushings and replace as necessary				X	
Inspect rear axle rubber compression springs, and replace as necessary				X	
Inspect rear axle tires and replace if excessively worn				X	
Inspect front wheel assembly including suspension springs				X	
Inspect front wheel polymer thrust washer, add grease if necessary				X	
Re-pack front wheel bearings with clean grease, replace if worn or damaged				X	
Inspect and grease front wheel flange bearing				X	
Inspect front tire and replace if excessively worn				X	
Oil front steered wheel suspension pivot with light oil applied through the lube hole				X	
Inspect and grease steering shaft U-joints				X	
Inspect steering U-joint set screw for loosening, correct as necessary				X	
Verify steering wheel horn button operation, repair as necessary				X	
Inspect and clean steering shaft horn brushes, replace as necessary				X	
Lubricate steering shaft horn brushes with dielectric grease				X	
Inspect all battery cables for signs of wear or chafing, replace as necessary				X	
Inspect battery cable Euro connectors for signs of damage, repair as necessary				X	
Inspect battery cable end connections for signs of looseness, repair as necessary				X	
Inspect inverter fuse for looseness, repair as necessary				X	
Inspect throttle pedal assembly for operation and condition, replace as necessary				X	
Inspect electronic parking brake rotor thickness, replace if out of spec*				X	
Inspect electronic parking brake air gap, adjust if out of spec*				X	
Verify parking brake operation				X	

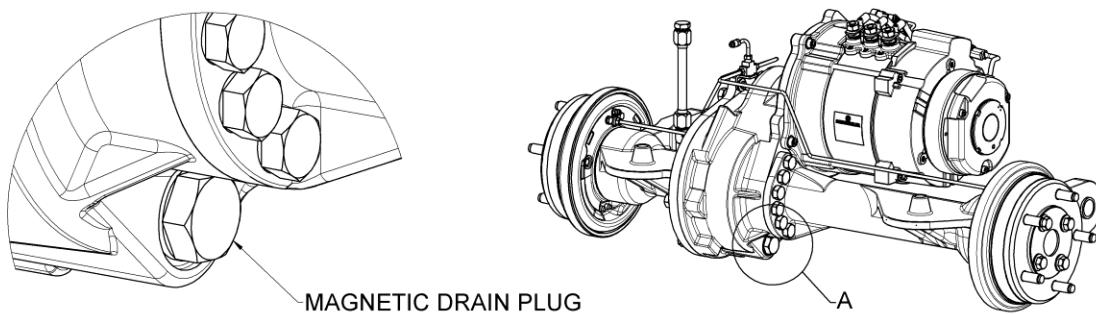
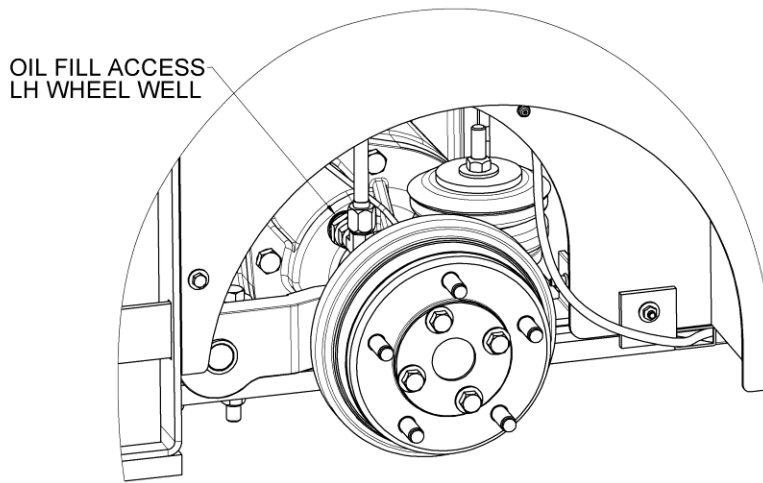
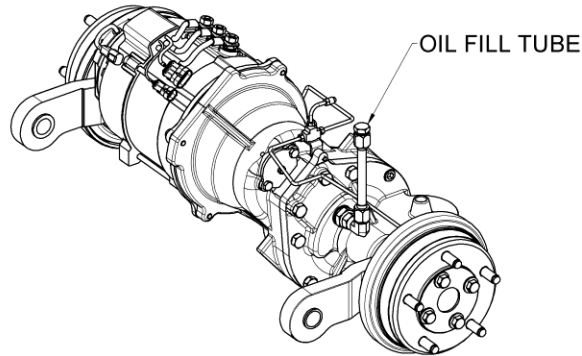


8.1 PREVENTIVE MAINTENANCE SCHEDULE (continued)

Preventive Maintenance Item	Daily	Monthly	First 150 hours	500 hours	2000 hours or annually +
Drain and replace brake fluid				X	
Inspect master cylinder for leakage or rubber boot wear, repair or replace as necessary				X	
Verify brake pressure switch functionality, repair as necessary				X	
Verify brake relay function, repair or replace as necessary				X	
Inspect brake shoes for wear, replace as necessary				X	
Inspect brake cylinders for leakage, repair or replace as necessary				X	
Inspect brake pedal for smooth operation and looseness, repair as necessary				X	
Inspect brake pressure sensor electrical connection, tighten as necessary				X	
Verify operator switchmat and pedal operation, replace as necessary				X	
Verify proper function of dash panel lights and switches, repair or replace as necessary				X	
Verify ignition switch condition, replace as necessary				X	
Verify beacon, headlight, and taillight function, repair or replace as necessary				X	
Inspect all fuses in the fuse holder, repair or replace as necessary				X	
Inspect seat cushions for wear, replace as necessary				X	
Inspect "E"-hitch for pin wear and proper operation, repair or replace as necessary				X	

8.2 DRIVE AXLE ACCESS POINTS

The drive axle needs to be maintained with gear oil. Inspect/change the gear oil per the maintenance schedule. To replace the axle fluid, first fully drain the axle using the magnetic drain plug and then re-install the plug. Slowly add 41 ounces of gear oil through the provided fill tube. Fluid specification per the table below.



DETAIL A

Fluid	Requirement	Total Volume (approx.)
L-1038 Gear Oil	SAE 85W-140 API GL-5	41 oz / 1.2 liters

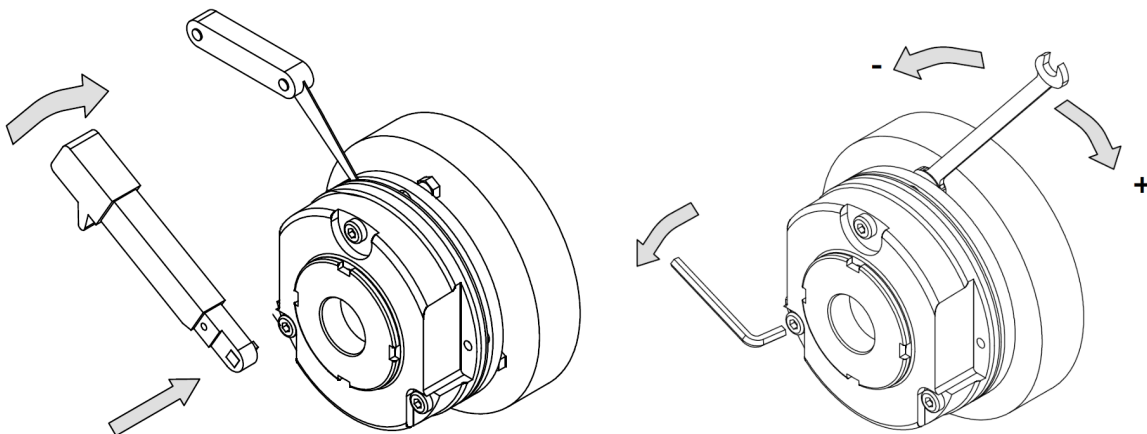
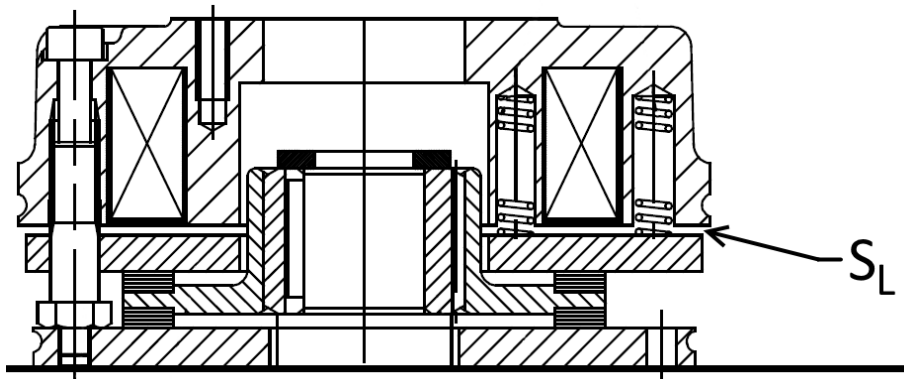
8.3 ELECTRONIC BRAKE MAINTENANCE AND ADJUSTMENT

Checking the rotor thickness:

- Remove the cover ring from the brake assembly
- Loosen and remove the three stator screws and then remove the stator
- Remove the rotor and measure the rotor thickness with a set of calipers
- If the rotor thickness is less than .315" (8mm), replace the brake assembly
- Reinstall the stator and then proceed to checking the air gap per the below instructions

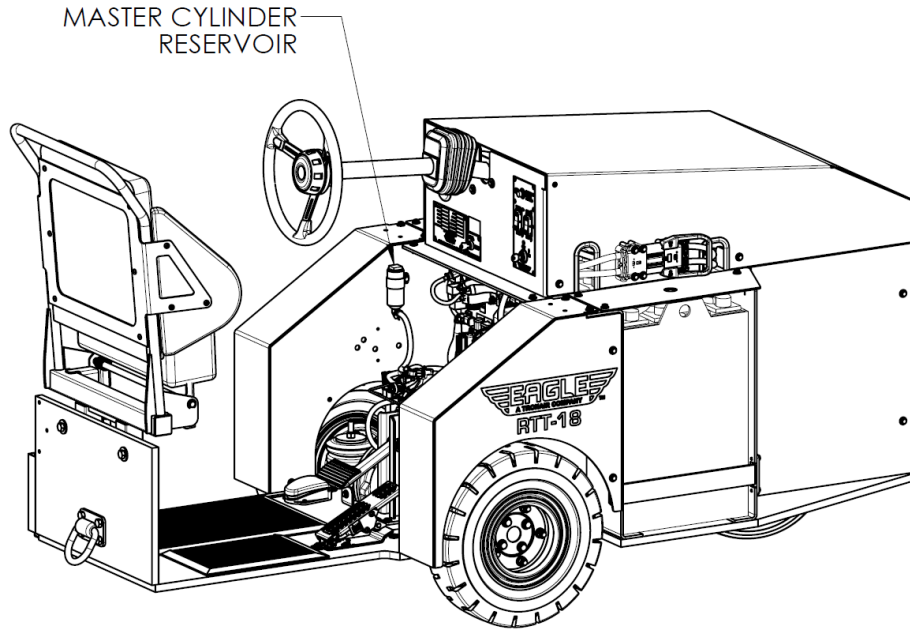
Checking the air gap:

- Remove the cover ring from the brake assembly
- Check the air gap SL (shown below) near the stator screws between the armature plate and stator using a feeler gage
- If the air gap exceeds .017" (.45mm), set the air gap to .012" (.3mm) using the following procedure
- Loosen the three stator screws on the outside of the brake module
- Adjust the threaded spacer sleeves using a combination wrench. Tightening/loosening by 1/6 of a turn reduces/increases the air gap approximately .006" (.15mm)
- Once the air gap is adjusted, tighten the stator screws to 88 in-lbs. (10 Nm) to lock the new position
- Re-check the air gap using a feeler gage to verify the correct gap distance



8.4 BRAKE FLUID ACCESS

The brake fluid reservoir is located under the drive axle and electronics cover as shown below. Check fluid level per the maintenance schedule and add fluid when necessary. Fluid specification per the table below.



Fluid	Requirement	Total Volume (approx.)
L-1036 Brake Fluid	DOT 4	10 oz

9.0 PROVISION OF SPARES

9.1 SOURCE OF SPARE PARTS

Spare parts may be obtained from the manufacturer:

TRONAIR, Inc. / Eagle
1 Air Cargo Pkwy East
Swanton, Ohio 43558 USA

Telephone: (419) 866-6301 or 800-426-6301
Fax: (419) 867-0634
E-mail: sales@tronair.com
Website: www.tronair.com

For Spare Parts, Operations & Service Manuals or Service Needs:
Scan the QR code or visit tronair.com/pages/tronair-information-center



9.2 ORDERING SPARE/SERVICE PARTS

Eagle inventories many of the spare/service parts found in its rTT series tow tractors, and most of these parts can be shipped the day after the order is received. Non-stock parts orders will be shipped as soon as the parts are available.

10.0 IN SERVICE SUPPORT

Contact Eagle Tugs for technical services and information.

10.1 TECHNICAL ASSISTANCE

When addressing a repair procedure or operational problem, please remember that Eagle technical support is only a phone call away. Eagle technicians are available to assist you in vehicle diagnostics and recommended repair procedures. We encourage you to use this service to reduce machine down-time and to gain a better understanding of proper repair procedures.



11.0 GUARANTEES/LIMITATION OF LIABILITY - EAGLE WARRANTY

Coverage Overview

The Eagle Warranty covers all new Eagle vehicles. Eagle, a Tronair company, warrants that these vehicles will be free from defects in material and workmanship for the period described based on the warranty period of the vehicles listed below. The warranty period begins on the date of shipment to the original purchaser. Coverage extends for the time period or operating hours specified for each vehicle series below, whichever limit is reached first. This warranty is non-transferable and applies only to the original purchaser of the vehicle.

Coverage by Vehicle Series

The Eagle Warranty provides 3-year or 3,000-hour coverage, whichever occurs first, for TT-series, TTR-series, eTT-series, eJP-series, XM-series, XL-series, and USATS vehicles when used in aviation applications. For non-aviation/industrial applications, the Eagle Warranty provides 1-year or 2,000-hour coverage, whichever occurs first, regardless of vehicle series. This includes MTT-series, STT-series, RTT-series, Bobtails, Transit Pro, and any aviation-series vehicle used in non-aviation/industrial applications. Bobtails are covered under Ford Motor Company's standard warranty (three-year/36,000-mile bumper-to-bumper and five-year/60,000-mile powertrain). Eagle provides supplementary 1-year/2,000-hour warranty coverage for Eagle-specific components not covered by Ford's warranty.

Exclusions

This warranty does not apply to any Eagle vehicle or component part(s) that have damage caused by: misuse of the vehicle, accidents, collision or objects striking the vehicle, vandalism, fire, explosion or water damage, using contaminated or improper fuel/fluids, customer-applied chemicals to painted surfaces, improper handling or application, or maintenance neglect including lack of lubricants or fluids. This warranty does not extend to Eagle vehicles and/or parts which have been repaired or altered outside of Eagle's plant or the facility of an Authorized Service Representative without the permission of Eagle.

Any modification to the electrical system must receive prior written approval from Eagle. Unauthorized electrical modifications will void warranty coverage for electrical components only.

This warranty does not apply to routine maintenance or wearable parts of the Eagle vehicle such as: tires, brake pads or shoes, ball joints, kingpins, u-joints, wheel bearings, filters, seals, spark plugs, hoses, belts, light bulbs, batteries (diesel and gas vehicles), fuses, or similar items.

Batteries, battery chargers, snowplows, and Transit Pro options are warranted directly to the user by their respective manufacturers and not by Eagle or an Authorized Service Representative.

This warranty does not cover or provide credit for the following: vehicle rental or other substitute equipment; lodging; loss of time, income, sales or profits; loss of the use of vehicle; telephone calls or communication expense; lift truck; storage fees; injury or death to persons or damage or destruction of property; or consequential, incidental or punitive damages.

Warranty Claim Procedure

When a warranty situation arises, it is essential that the customer contact Tronair Product Support at productsupport@tronair.com or +1 (419) 861-2560. The customer will need to provide Eagle with the vehicle serial number and operating hours. A representative will analyze the problem and determine the next steps. In many cases, technical support personnel will be able to analyze the problem and recommend a solution that will solve the problem and reduce downtime. If further service is required, a customer service representative will work with customer personnel to arrange a service provider and/or will send parts to your facility for the repair as quickly as possible. The determination of a warrantable claim will be at the sole discretion of Tronair.

Notice and Remedies

Notice of any claimed defect must be given to Eagle within the warranty period and within a reasonable time after such defect is discovered, not to exceed thirty (30) days. Liability under this warranty is limited to either replacing or repairing, at Eagle's election, any part or parts deemed defective after examination by Eagle or an Authorized Service Representative. Eagle reserves the right to use remanufactured parts as replacements in warranty claims.



11.0 **GUARANTEES/LIMITATION OF LIABILITY - EAGLE WARRANTY** *(continued)*

Third-Party Inspection and Return Requirements

At Eagle's election, any part replaced under warranty as defective can be sent out for third-party inspection. If the part is not found to be defective, or abuse was the cause of the failure, all associated costs related to the warranty claim may be charged to the customer. All parts returned to Eagle by a customer must be received without further damage. If returned items are not properly packaged for return shipping to Eagle or an Authorized Service Representative via prepaid transportation, the customer will be charged for the full value of the item that was damaged upon return. This warranty does not extend beyond its original term for any Eagle vehicle or part replaced or repaired under warranty. Any and all disputes or disagreements will be negotiated in good faith by both parties.

Labor Allowance

A labor allowance may be issued upon request at Tronair's discretion. Allowable labor hours and per-hour labor rate will be determined by Eagle according to reasonable automotive standards.

Limitation of Warranties

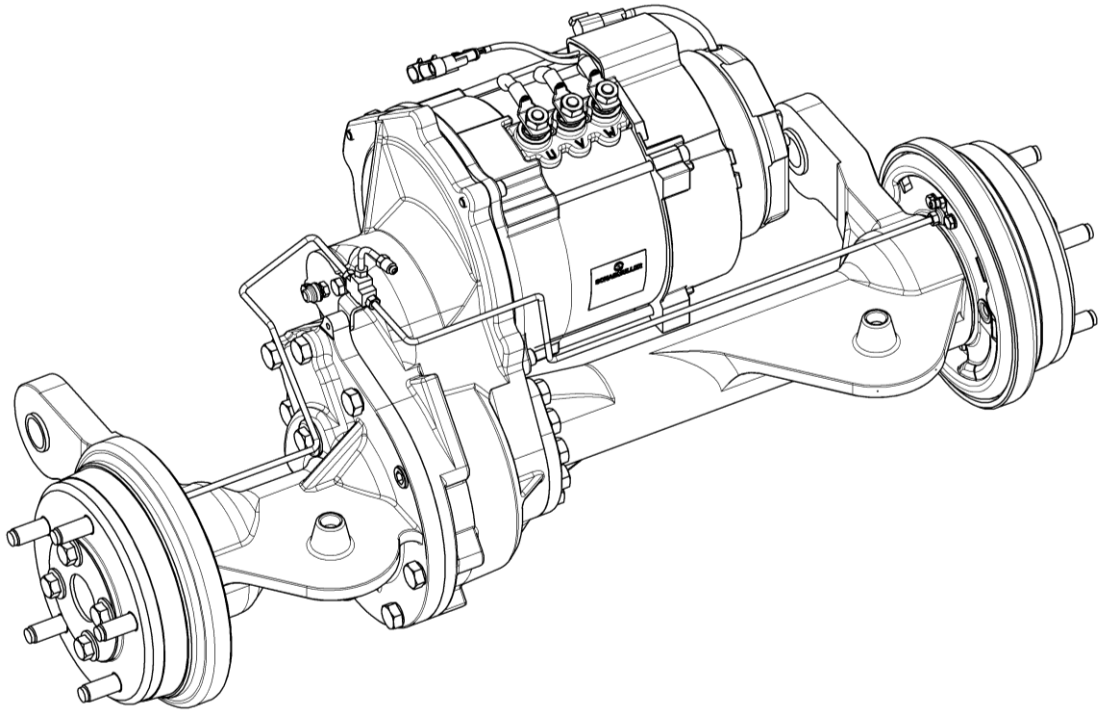
Except as set forth above, all warranties, conditions, representations, indemnities and guarantees, express or implied, whether arising by statute, custom of trade, or under oral or written statements made by or on behalf of Eagle in negotiations with customer, distributor, dealer, or any representative, are hereby waived and excluded, and no liability shall attach to Eagle, either in contract or in tort, or strict liability in tort, for any damage to property, loss of profits, damages, costs, charges, liability or expenses, whether direct or indirect, consequential or otherwise, which arise out of or in connection with the sale or use of any Eagle vehicle or the supply of services.

Definitions

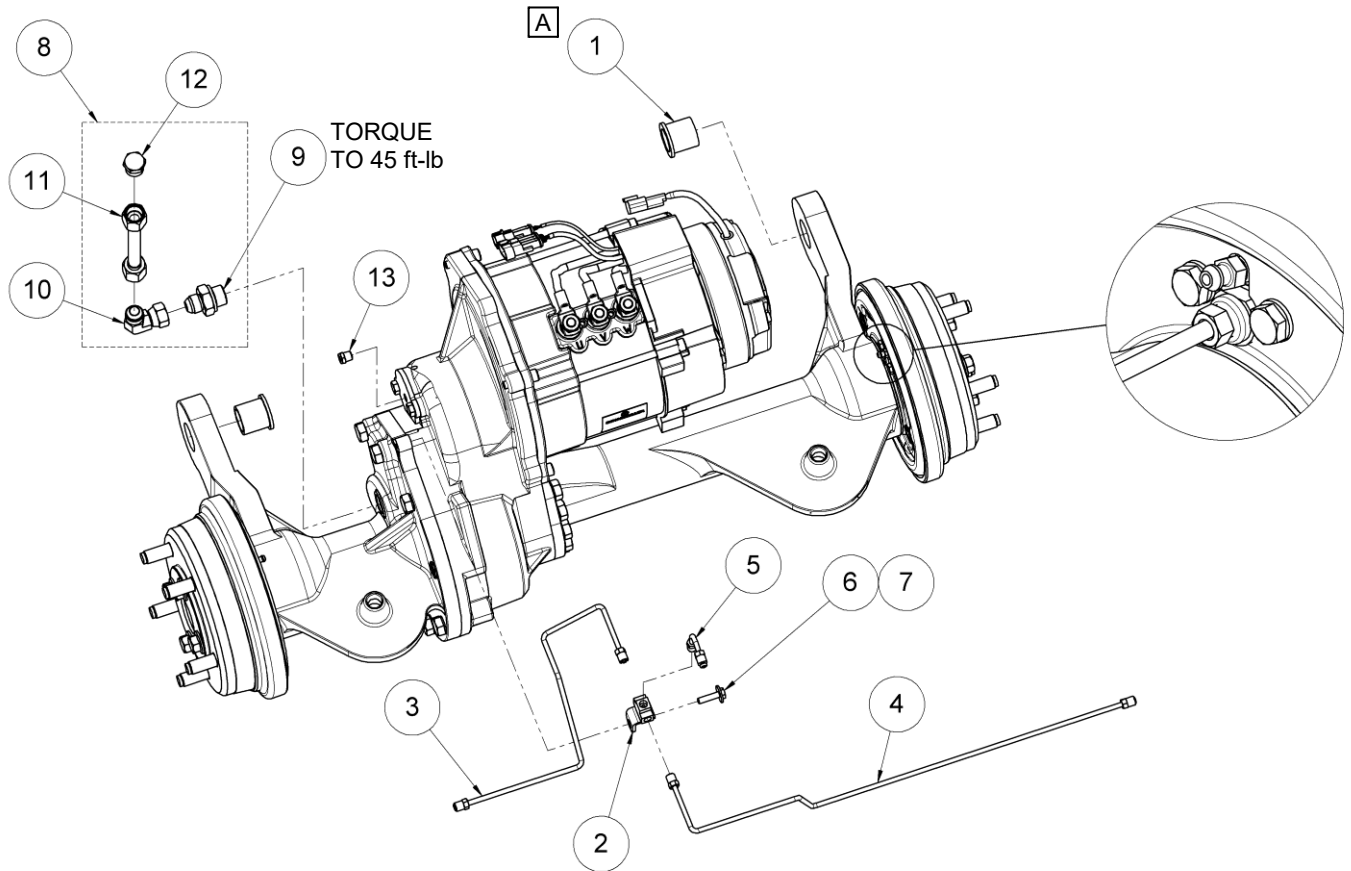
Authorized Service Representative: Service providers approved by Eagle to perform warranty repairs. Contact Tronair Product Support for a list of Authorized Service Representatives in your area.

Eagle reserves the right to modify this warranty without prior notice.

12.0 DRIVE AXLE SYSTEM



12.1 BRAKE LINES AND SLEEVE BEARINGS



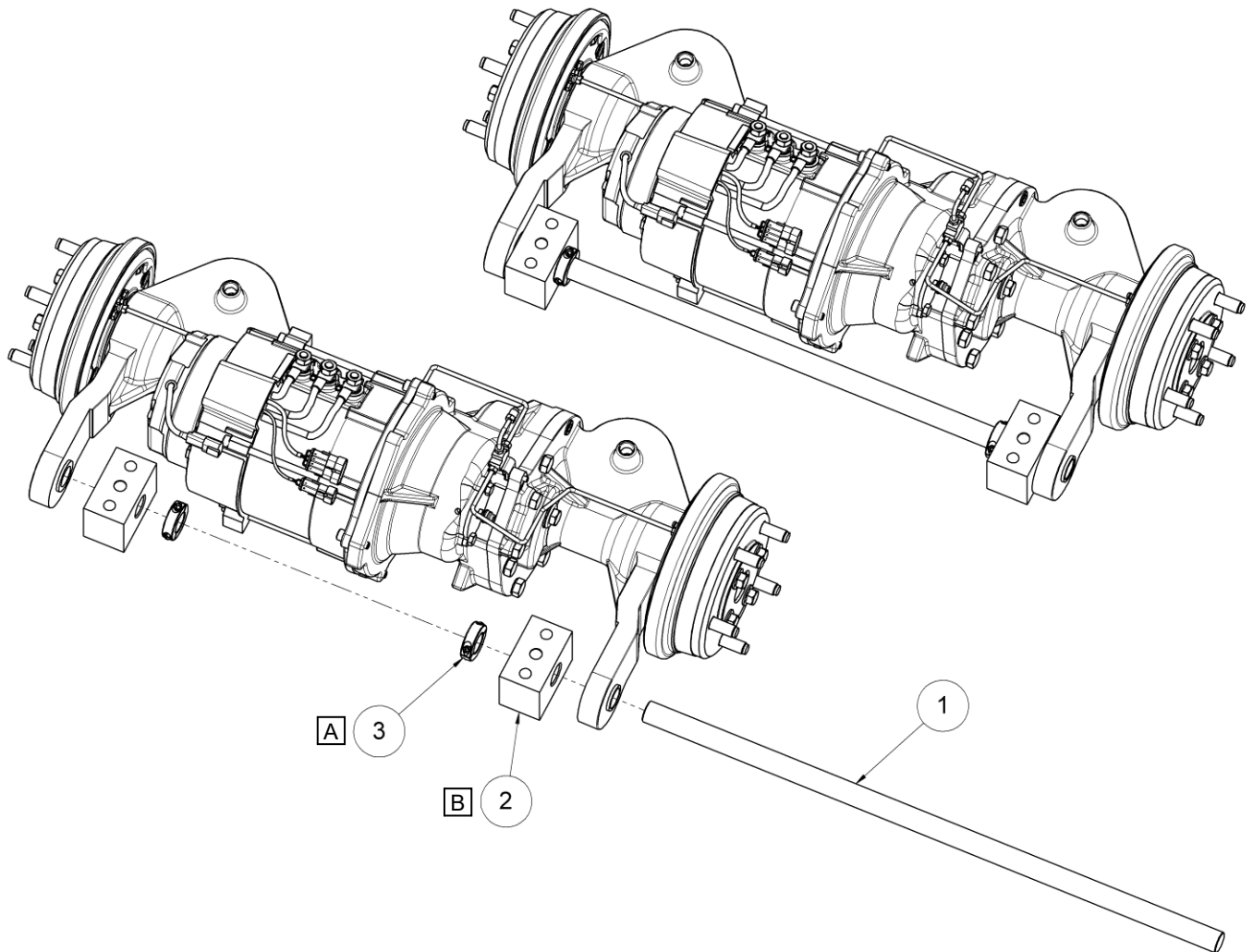
A Sleeves must be pressed in and then reamed to $\varnothing 1.00$

Parts List

When ordering replacement parts/kits, please specify model, serial number and color of your unit.

Item	Part Number	Description	Qty
1	RT00-04-004-CA	BRONZE SLEEVE BEARING	2
2	A-TT4-00168	CROSS TEE REAR	1
3	A-RTT12-00169	REAR LH BRAKE LINE	1
4	A-RTT12-00171	REAR RH BRAKE LINE	1
5	A-TT4-00167	BRAKE LINE - SHORT 90°	1
6	NPN	FLAT WASHER, M6	1
7	NPN	HCS, M6X1.0X20	1
8	RT00-04-007-AA	AXLE FILL TUBE ASSEMBLY	1
9	MB5315X8X8	ADAPTER, 8BSPP M - 8 JIC M	1
10	C5506X8	ELBOW 90°, 8 JIC M - 8 JIC F	1
11	RT00-04-008-SA	AXLE FILL TUBE	1
12	C5229X8	PLUG, 8 JIC M	1
13	RT00-04-009-CA	BREATHER VENT, 1/8 BSPT	1
N/S	DT04-2P	ELECTRICAL CONNECTOR	1
N/S	W2P	CONNECTOR LOCK	1
N/S	0460-215-16141	CONNECTOR PIN	2

12.2 PIVOT SHAFT AND MOUNTING BLOCKS



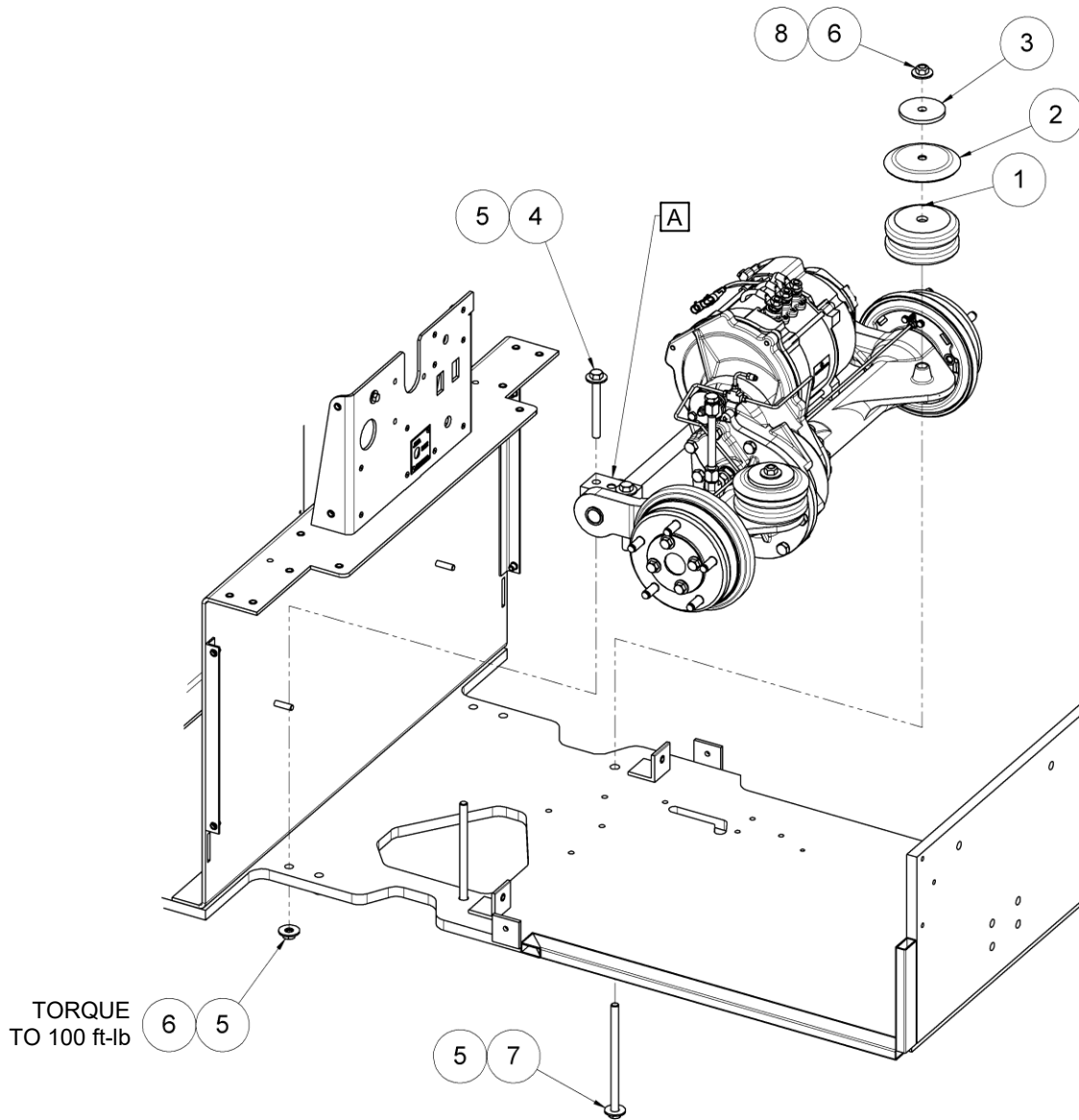
- A** Do not fully tighten collar until assembly is installed into the chassis
- B** Use Permatex® Anti-Seize Lubricant or equivalent on the interior surface of item 2

Parts List

When ordering replacement parts/kits, please specify model, serial number and color of your unit.

Item	Part Number	Description	Qty
1	A-RTT12-00110	Ø1 IN BEARING SHAFT	1
2	RT00-04-005-SA	AXLE SHAFT MOUNTING BLOCK	2
3	RT00-12-002-CA	Ø1 IN SHAFT COLLAR	3

12.3 AXLE INSTALL TO CHASSIS



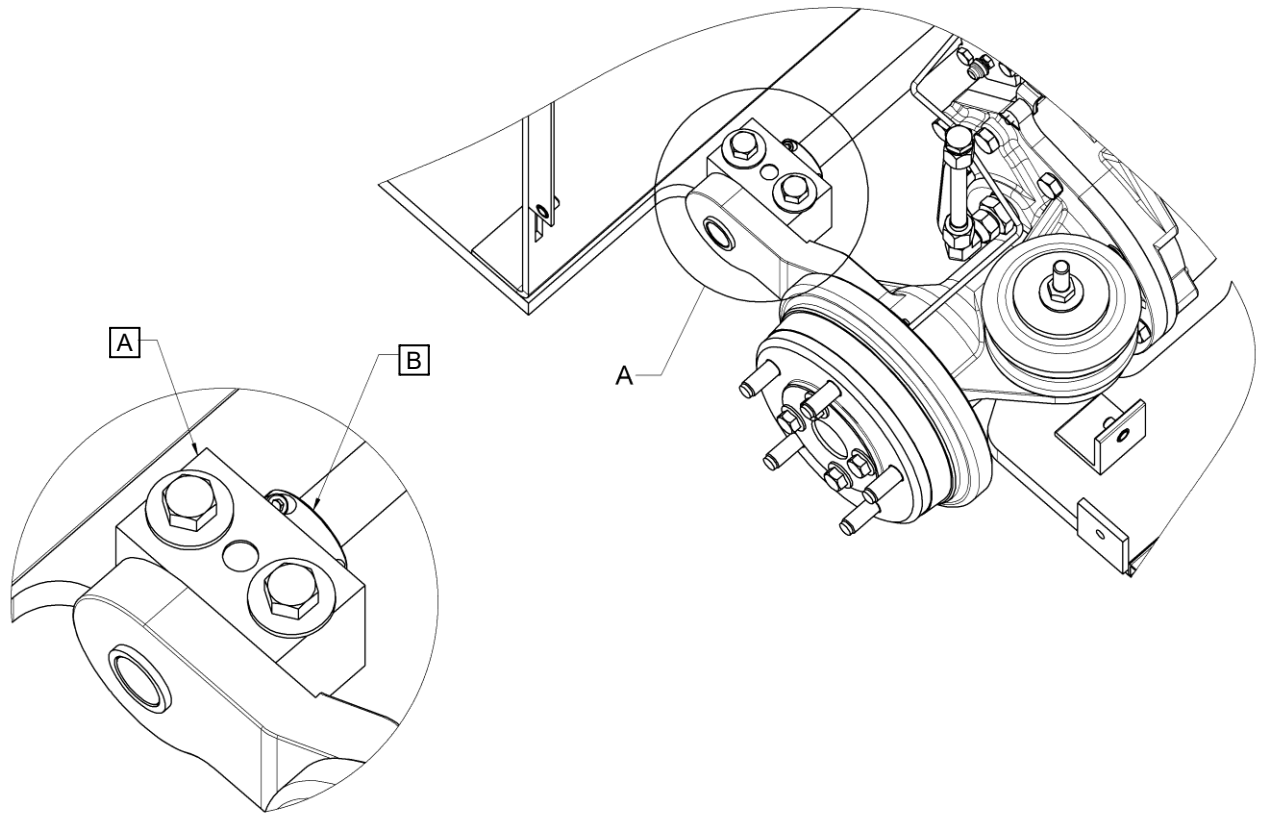
A Mount blocks must be installed with the center divot mark facing up

Parts List

When ordering replacement parts/kits, please specify model, serial number and color of your unit.

Item	Part Number	Description	Qty
1	A-RTT12-00116	RUBBER COMPRESSION SPRING	2
2	A-TN4-00115E	SUSPENSION CUP	2
3	ST00-04-001-CA	AXLE SUSPENSION WASHER	2
4	NPN	HCS, 1/2-13 UNC X 4.5, GR 8, ZN PL	4
5	NPN	FLAT WASHER, 1/2	10
6	NPN	LOCK NUT, 1/2-13 UNC, GR C	6
7	NPN	HCS, 1/2-13 UNC X 8.0 x 1.50 THREAD LENGTH, GR 8, ZN PL	2
8	NPN	FLAT WASHER, 1/2	2

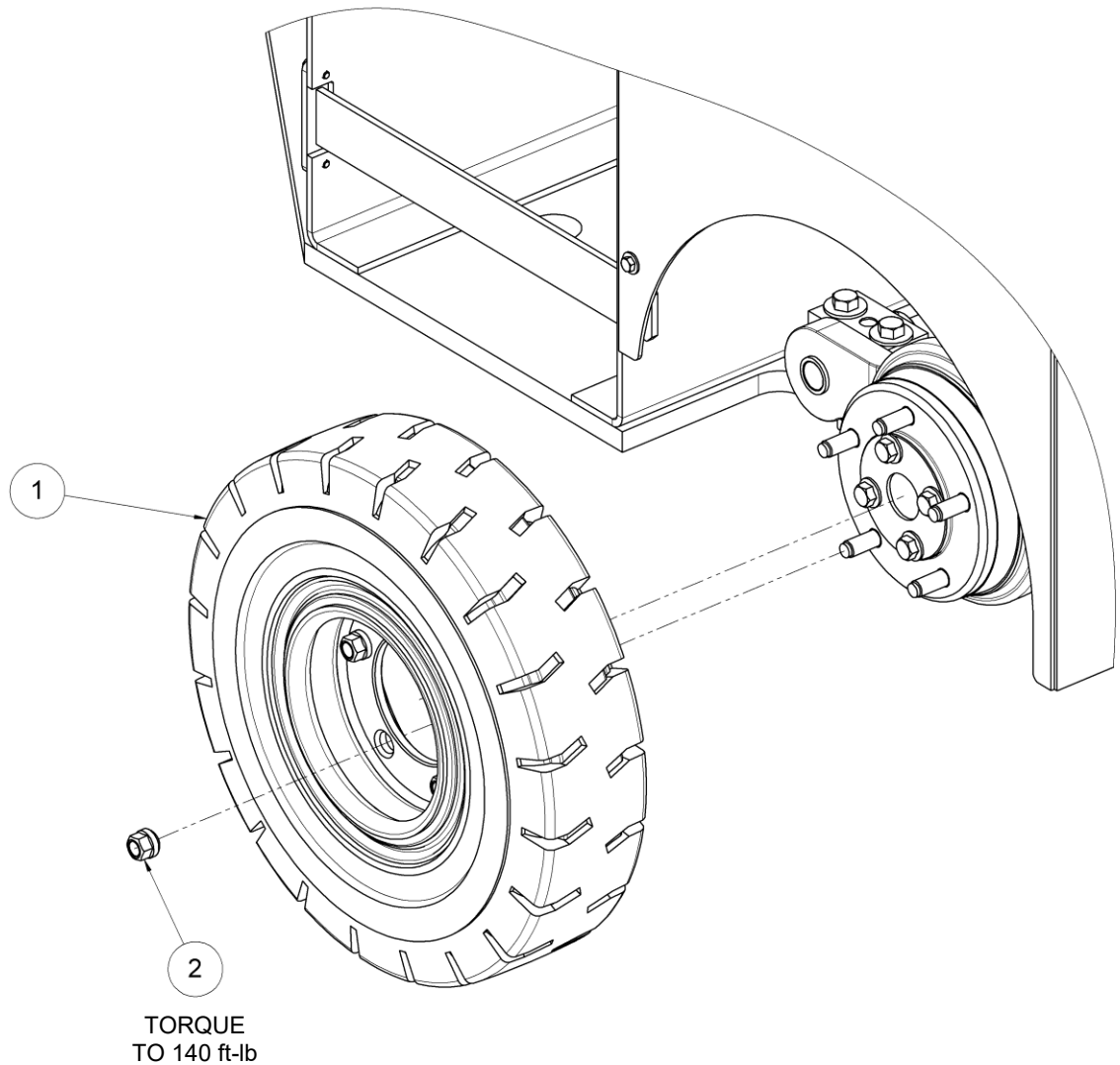
12.4 REAR AXLE SHAFT COLLARS



DETAIL A

- A** Note center divot mark facing up
- B** After axle assembly to chassis;
1. Verify that the pivot shaft is centered side-to-side in the tractor
 2. Press the shaft collar up against the mount block (one on each side)
 3. Tighten the shaft collar bolts to 14 ft-lb.

12.5 REAR WHEELS AND TIRES



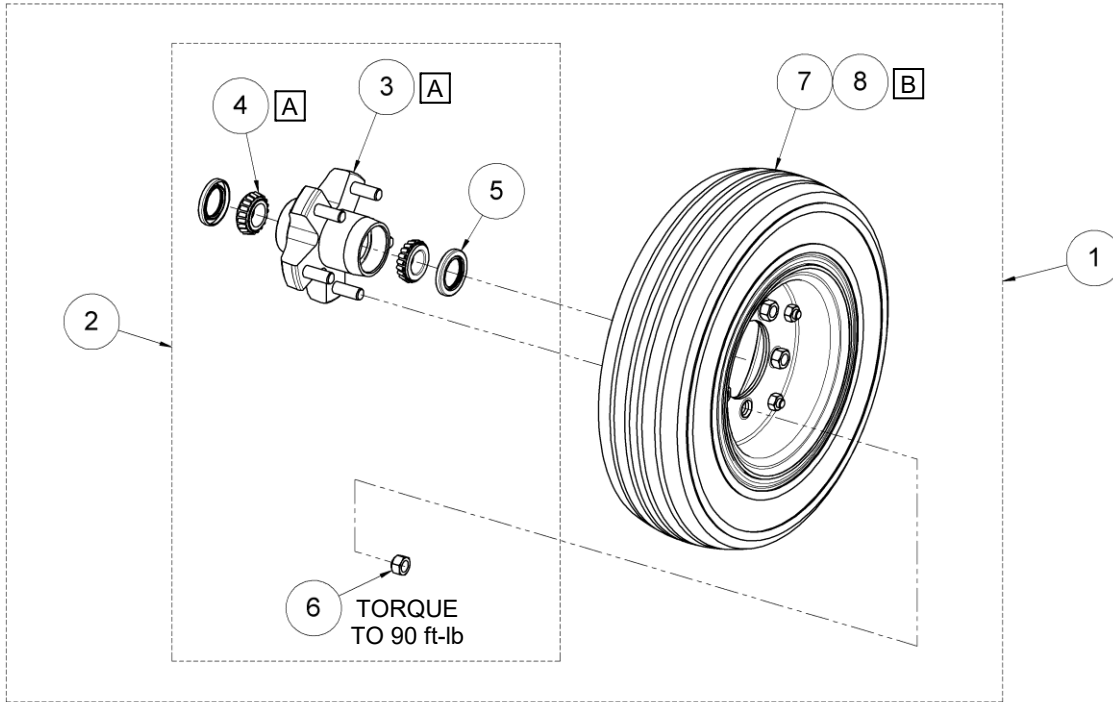
Non-marking tires available upon request. Tires sold individually must be mounted to the rim by the customer with special equipment/tooling (not provided by Eagle Tugs).

Parts List

When ordering replacement parts/kits, please specify model, serial number and color of your unit.

Item	Part Number	Description	Qty
1	U-1205	3-PIECE WHEEL AND TIRE ASSEMBLY WITH NUTS	2
2	RT12-04-011-CA	WHEEL NUT, SPHERICAL, M14X1.5	10
3	RT12-04-010-CB	500 X 8-3 TIRE, NON-MARKING	-

13.1 FRONT WHEEL AND TIRE ASSEMBLY



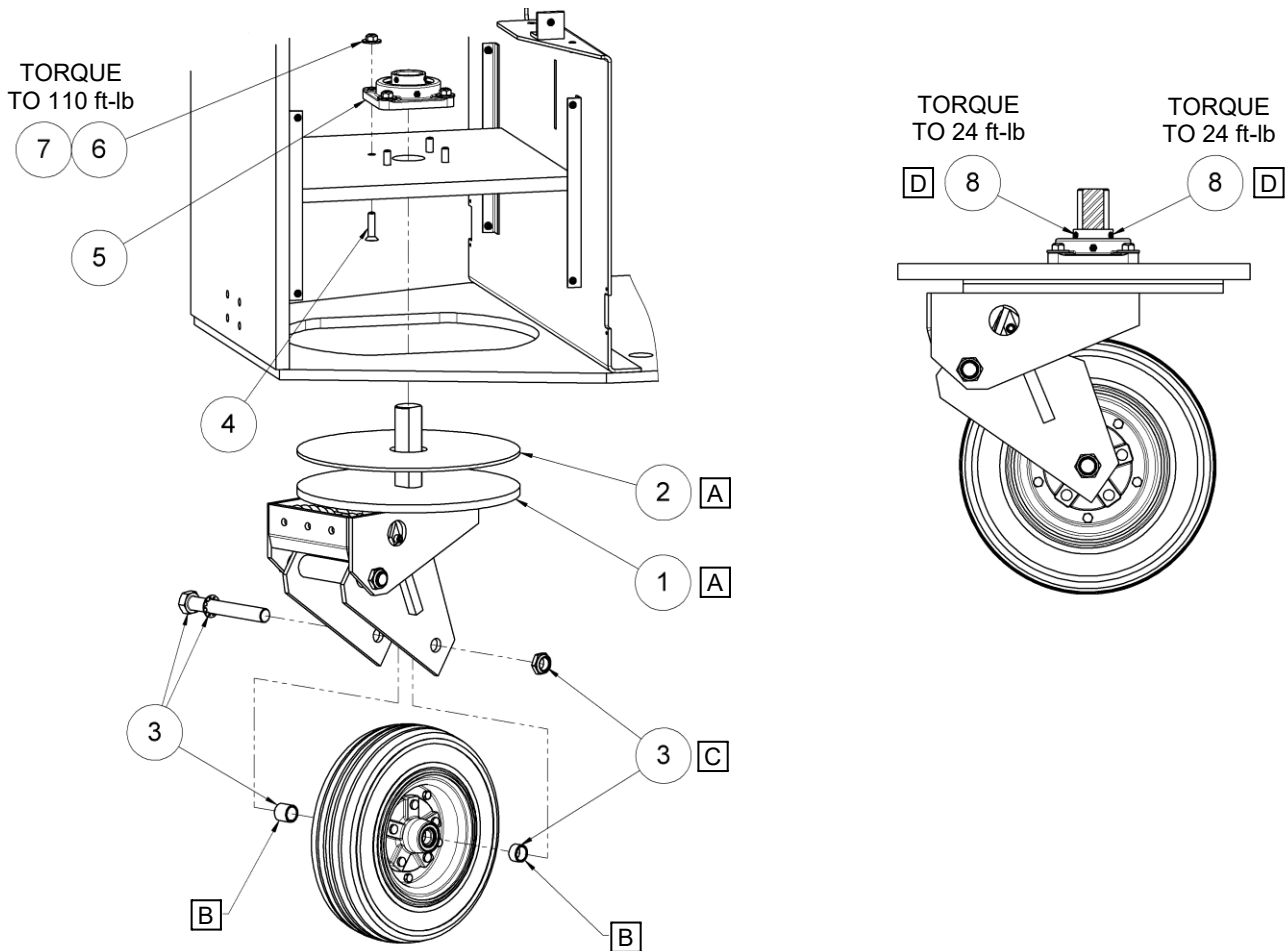
- A** Hand or machine pack bearing with NLGI 2 grease, and fill hub with NLGI 2 grease before installation
- B** When the tire or wheel are ordered separately it is the responsibility of the end customer to assemble the tire to the rim. Note that this assembly requires specialized equipment

Parts List

When ordering replacement parts/kits, please specify model, serial number and color of your unit.

Item	Part Number	Description	Qty
1	RT18-04-005-AA	RTT-18 FRONT WHEEL, TIRE, AND HUB ASSEMBLY	1
2	RT18-54-001-KA	RTT-18 HUB KIT (INCLUDES SEALS, BEARINGS, AND LUG NUTS)	1
3	RT18-04-001-CA	WHEEL HUB, 5-4.50 BC, STUDDED	1
4	A-RTT12E-00049D	WHEEL HUB BEARING CONE	2
5	A-RTT12E-00049G	WHEEL HUB SEAL	2
6	A-TT4-00123	LUG NUT, 1/2-20 UNF X 60 DEGREES	5
7	RT18-04-002-CA	3.75 X 8 SPLIT RIM, 5 X 4.50 BC	1
8	RT18-04-003-CA	400 X 8 - 3.75 SOLID TIRE	1

13.2 STEERABLE WHEEL



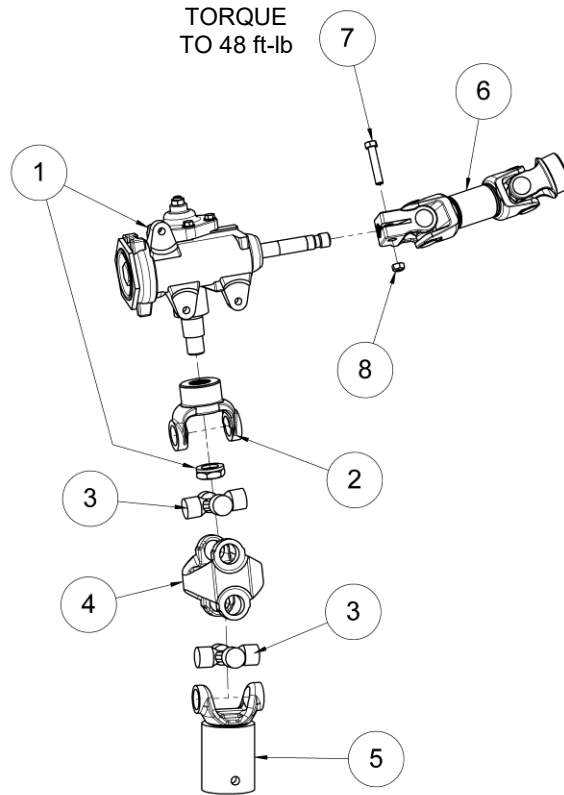
- A** Liberally apply NLGI 2 grease to the top surface of items 1 and 2 before installation
- B** Install spacers such that steered wheel is centered within item 1
- C** Hand tighten item nut until there is zero play in the roller bearings and the wheel has a small amount of drag while spinning
- D** Remove set screws, and apply Loctite® Threadlocker Red 271® thread retaining compound or comparable. Align set screws to straddle flat on shaft, and tighten the set screw to the specified torque. Ensure that the caster is fully seated against the chassis before tightening

Parts List

When ordering replacement parts/kits, please specify model, serial number and color of your unit.

Item	Part Number	Description	Qty
1	A-RTT18B-00050	FRONT STEERABLE WHEEL FRAME (INCLUDES ITEMS 2-3)	1
2	R5925-T	POLYMER CASTER SPACER (INCLUDED WITH ITEM 1)	1
N/A	A-RTT18B-00050-B	CASTER SPRING (INCLUDED WITH ITEM 1)	2
3	A-RTT18B-00050-C	AXLE BOLT KIT WITH SPACERS (INCLUDED WITH ITEM 1)	1
4	NPN	FHS, 1/2-13 UNC X 2.5	4
5	A-RTT12-00105	FLANGE BEARING (INCLUDES ITEM 8)	1
6	NPN	FLAT WASHER, 1/2	4
7	NPN	LOCK NUT, 1/2-13 UNC, GR C	4
8	N/A	SET SCREW, 3/8-24 UNF X .43	2

13.3 STEERING SUBASSEMBLY

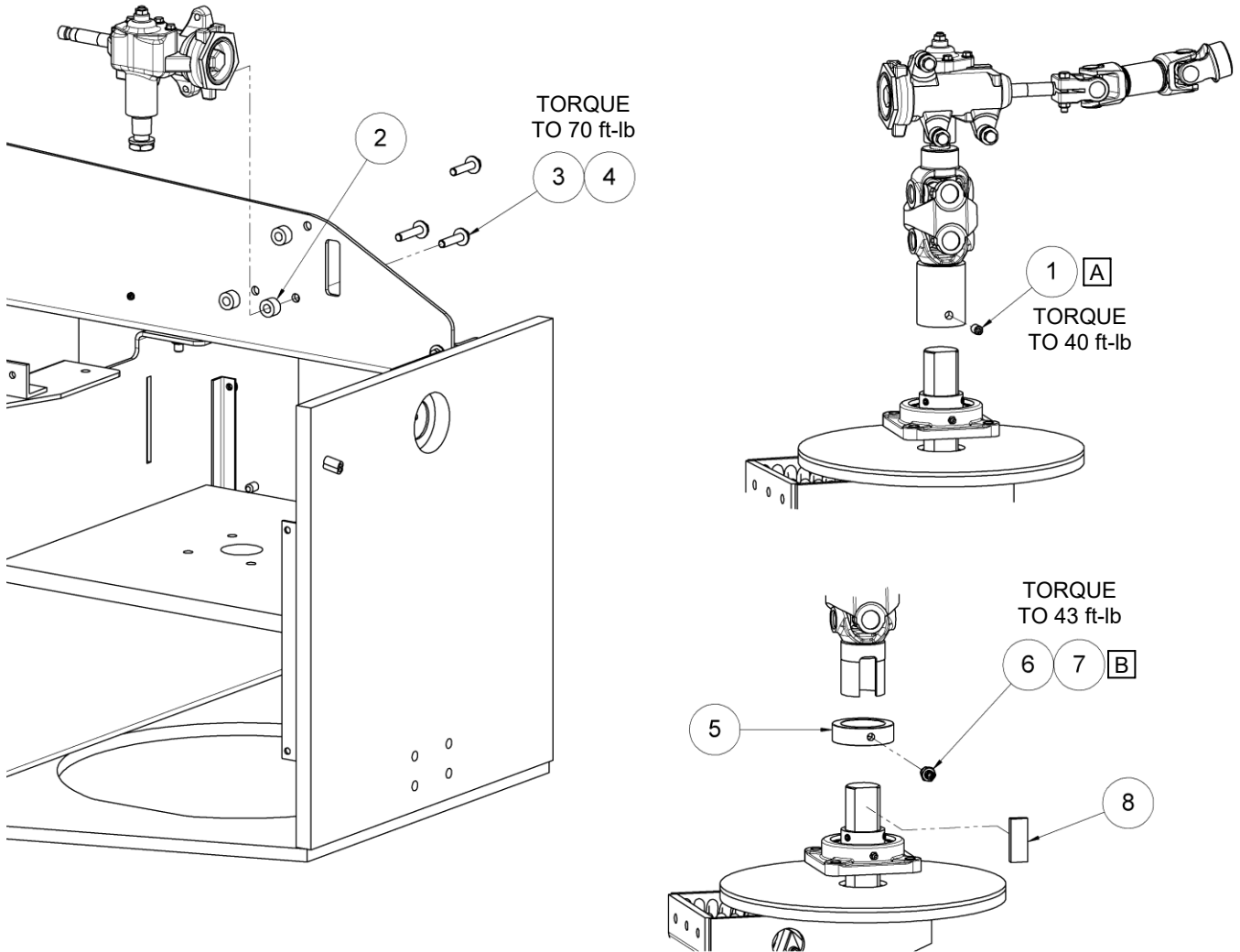


Parts List

When ordering replacement parts/kits, please specify model, serial number and color of your unit.

Item	Part Number	Description	Qty
1	A-RTT12-00381	STEERING BOX	1
2	A-RTT12-00383-MACH	STEERING BOX YOKE	1
3	A-RTT12-00384	U-JOINT	2
4	A-RTT12-00387	CENTER YOKE	1
5	A-RTT12-00386-RETAIL	YOKE TUBE AND ADAPTER	1
6	TT08-12-001-SA	STEERING SHAFT (INCLUDES ITEMS 6-8)	1
7	NPN	HCS, 3/8-24 UNF X 2 (INCLUDED WITH ITEM 6)	1
8	NPN	LOCK NUT, 3/8-24 UNF (INCLUDED WITH ITEM 6)	1

13.4 STEERING GEARBOX AND LOWER ASSEMBLY



A June 2017 and later tractors: Apply Loctite® Threadlocker Blue 242® thread retaining compound or comparable and tighten the set screw to the specified torque

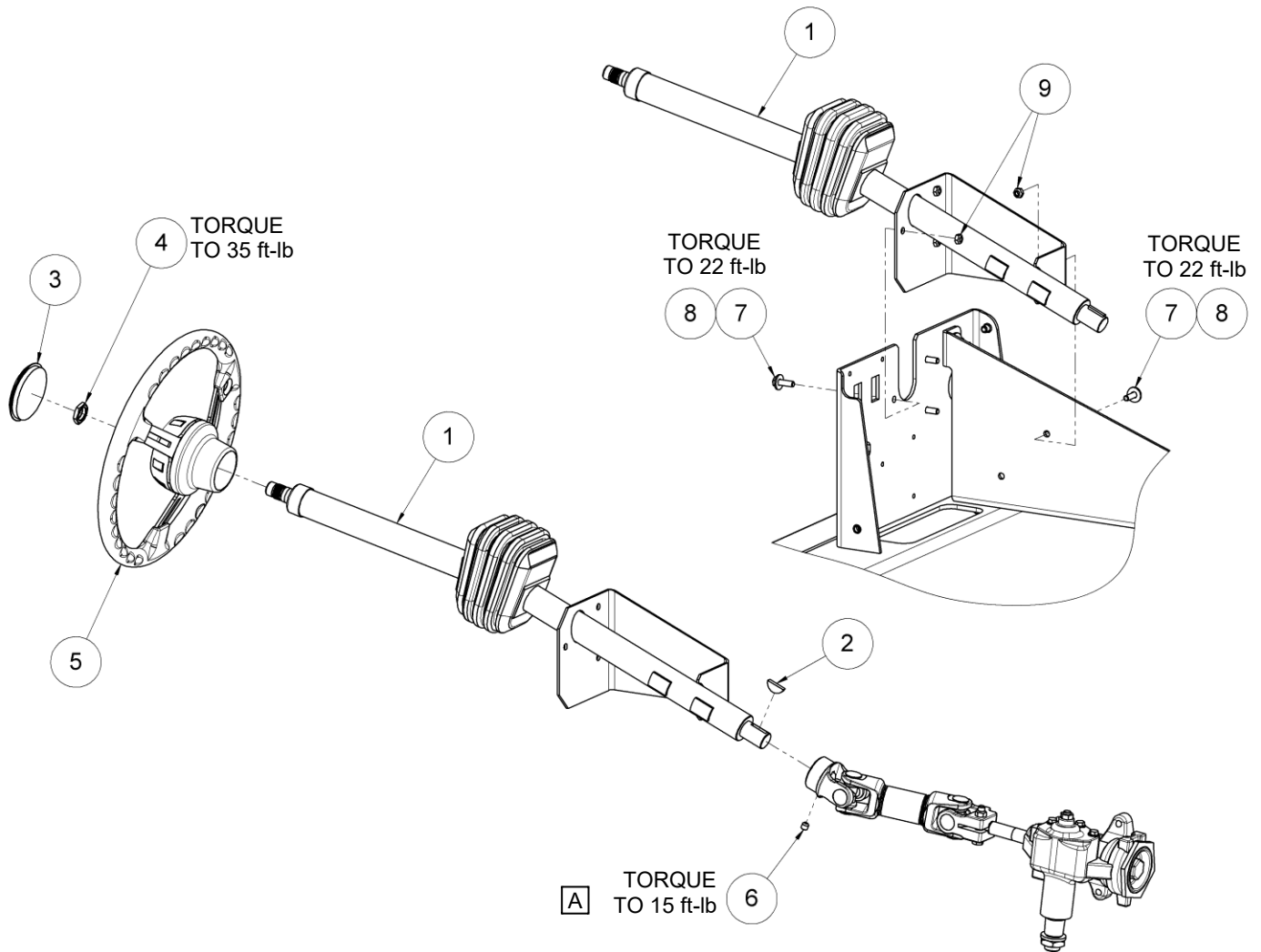
B May 2017 and earlier tractors: Apply Loctite® Threadlocker Blue 242® thread retaining compound or comparable and tighten the set screw to the specified torque. Then tighten the jam nut to the specified torque

Parts List

When ordering replacement parts/kits, please specify model, serial number and color of your unit.

Item	Part Number	Description	Qty
1	NVSP-21-014-CA	SET SCREW, 1/2-20 UNC X .75	1
2	A-RTT12-00330	SPACER, Ø1 X Ø.5 X 1.375	3
3	NPN	HCS, 7/16-14 UNC X 2, GR 8	3
4	NPN	FLAT WASHER, 7/16, GR 8	3
5	A-RTT12-00385	LOCKING COLLAR	1
6	A-RTT12-00390	SET SCREW, 1/2-13 UNC X 1.25	1
7	A-RTT12-00391	JAM NUT, 1/2-13 UNC	1
8	A-RTT12-00382	KEY, 3/8 X 1 X 2 3/4	1

13.5 STEERING COLUMN AND UPPER ASSEMBLY



A Install specified components using Loctite® Threadlocker Blue 242® thread retaining compound or comparable

Parts List

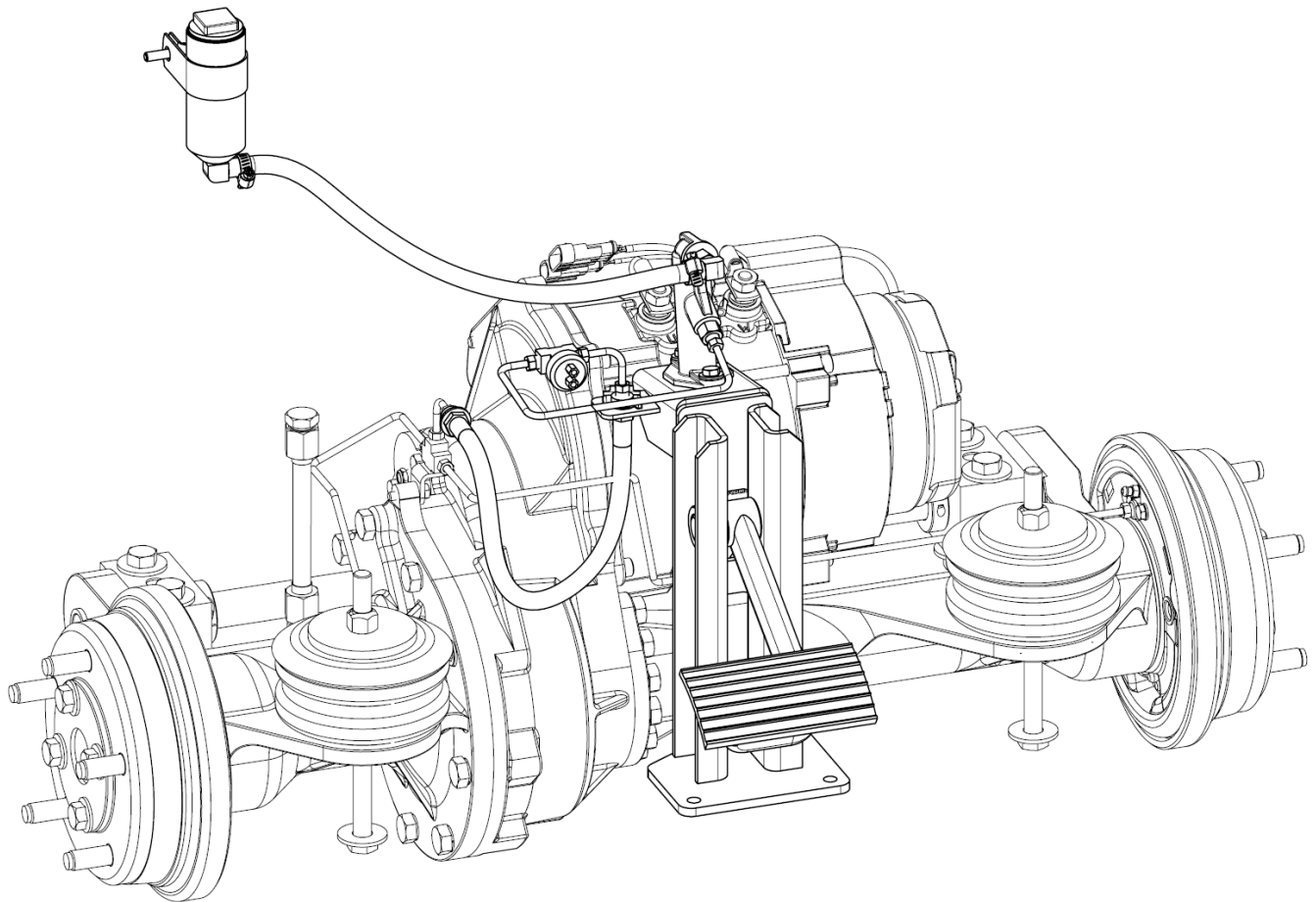
When ordering replacement parts/kits, please specify model, serial number and color of your unit.

Item	Part Number	Description	Qty
1	RT18-12-001-SA	STEERING COLUMN	1
2	N/A	WOODRUFF KEY, #18 (INCLUDED WITH ITEM 1)	1
3	A-TT10-00811	HORN BUTTON	1
4	A-TT10-00813	WHEEL NUT	1
5	A-RTT18B-00809	STEERING WHEEL	1
6	NPN	SET SCREW, CUP POINT, 3/8-16 UNC X .375	1
7	NPN	HCS, 5/16-18 UNC X 1	4
8	NPN	FLAT WASHER, 5/16	4
9	NPN	LOCK NUT, 5/16-18 UNC	4



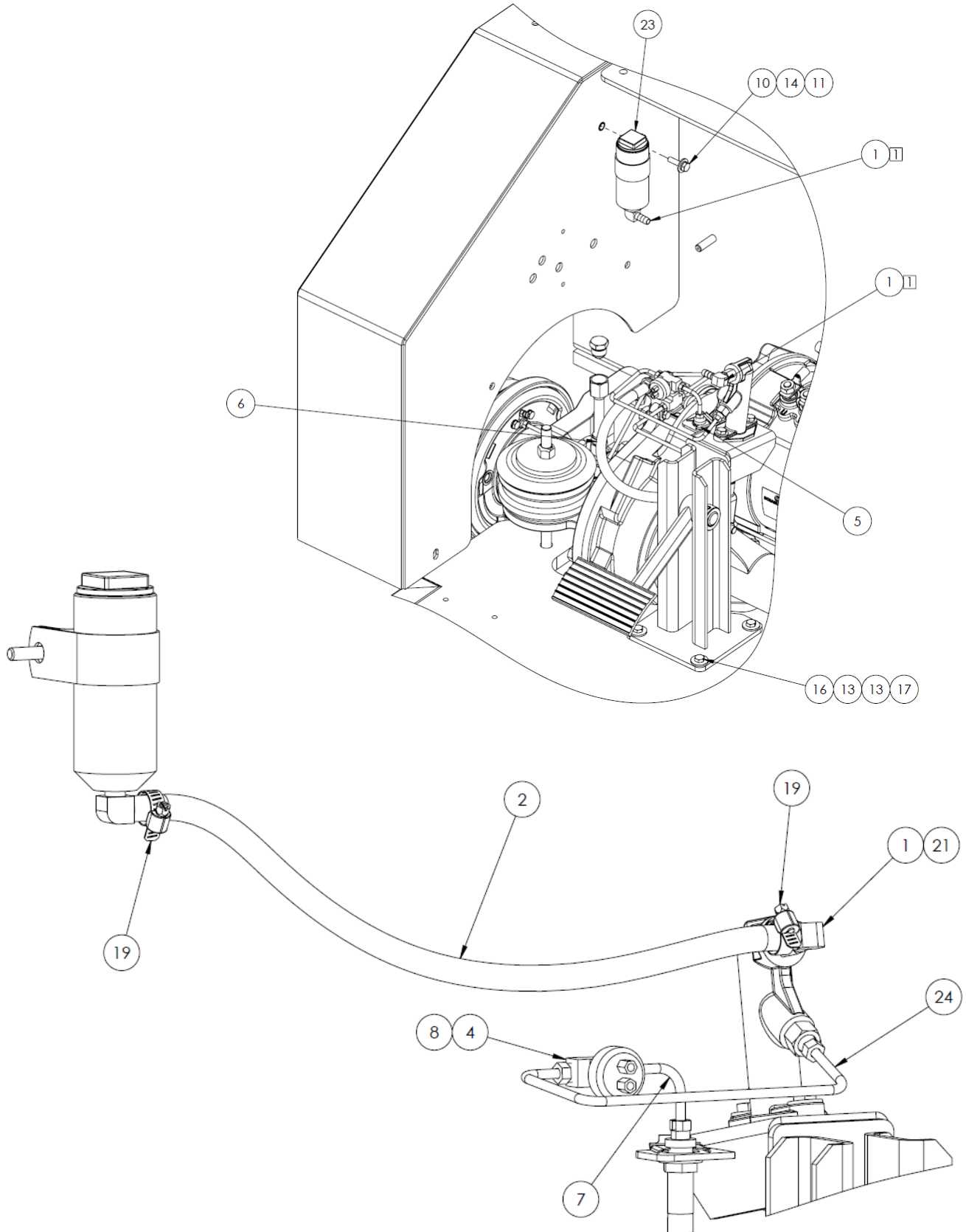
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14.0 BRAKE SYSTEM

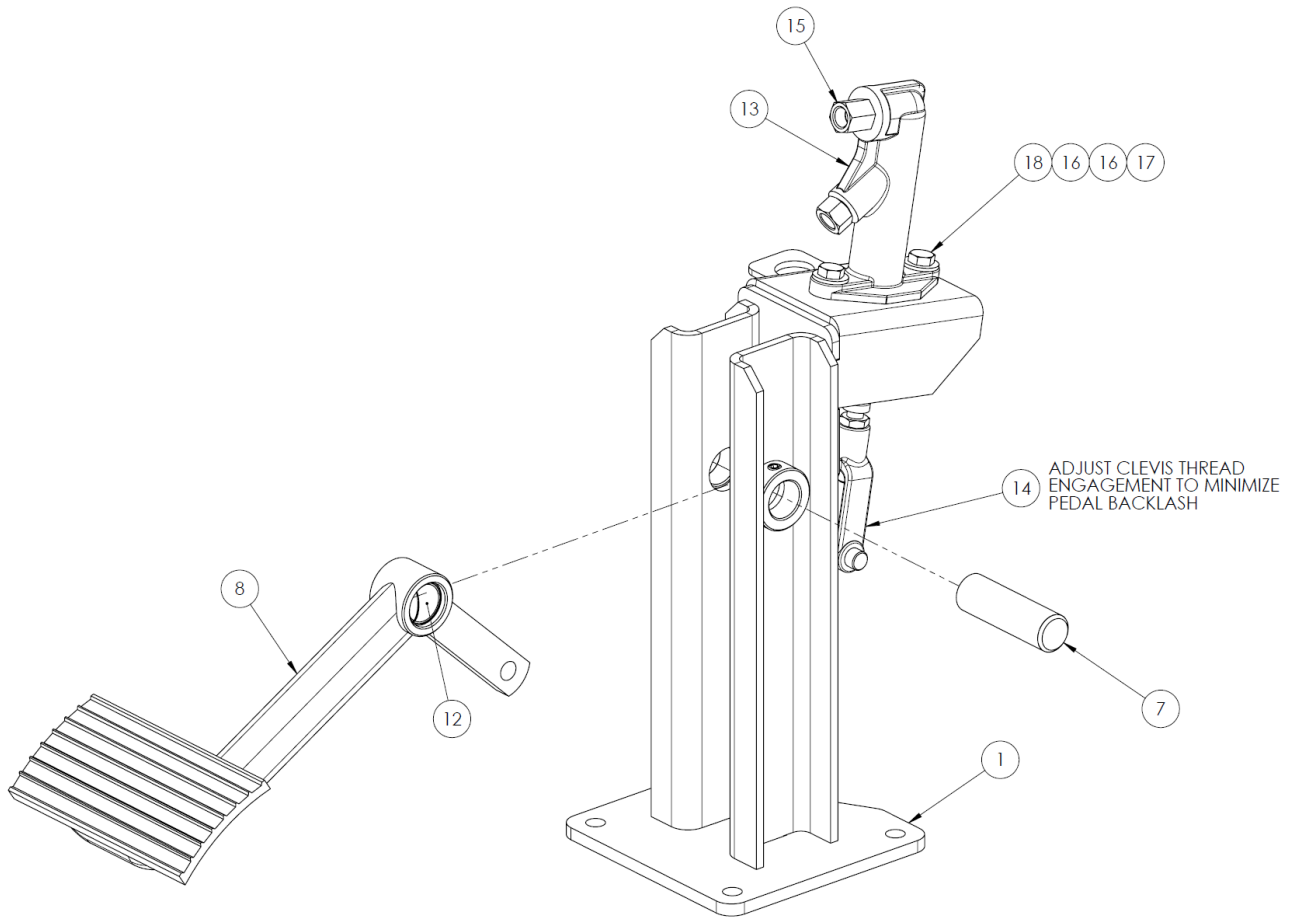


14.1 BRAKE SYSTEM

Liberalily apply Permatex® Anti-Seize Lubricant or equivalent to item 9 and 10



14.1 BRAKE SYSTEM (continued)





14.1 BRAKE SYSTEM (continued)

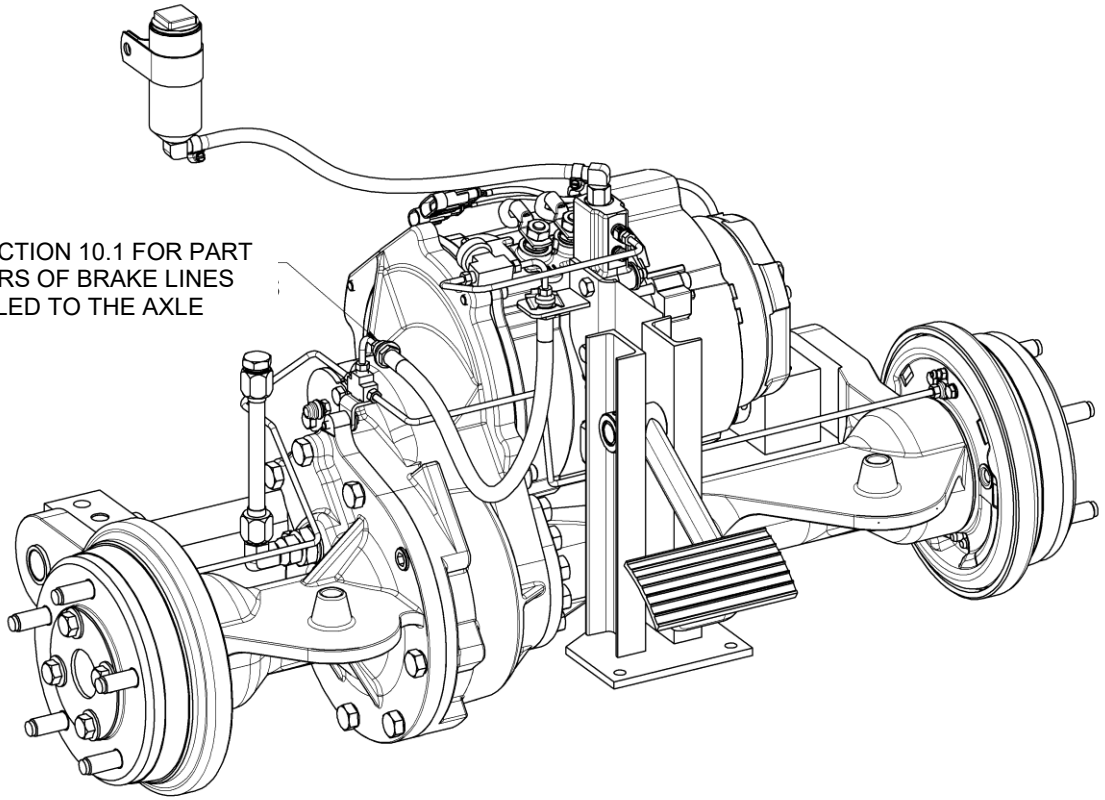
Parts List

When ordering replacement parts/kits, please specify model, serial number and color of your unit.

Item	Part Number	Description	Qty
1	129HB-5-2	HOSE BARB, 1/8 M NPT X 5/16 BARB, 90°	2
2	A-RTT12-00164	TYGON TUBING, Ø5/16 ID	15"
3	A-RTT12-00181	BRAKE PEDAL (WP)	1
4	A-TT4-00163	BRAKE SWITCH TEE	1
5	A-TT4-00165	BRAKE HOSE CLIP	1
6	A-TT4-00166	JOUNCE HOSE	1
7	A-TT4-00167	BRAKE LINE SHORT ELBOW	1
8	A-TT4-00173	BRAKE PRESSURE SWITCH	1
9	C-TT4-10188	NYLINER BEARING	1
10	G-1100-105010	BOLT, 1/4-20 X 1.0" LG HEX HD GR 5	1
11	G-1250-1050W	FLATWASHER, 1/4 WIDE	1
12	G-1250-1060N	FLATWASHER, 5/16 NARROW	4
13	G-1250-1060W	FLATWASHER, 5/16 WIDE	6
14	G-1251-1050R	LOCKWASHER, 1/4 REGULAR	1
15	G-1420-106010	BOLT, 5/16-18 X 1.0" LG. HEX HD GR 8	2
16	G-1420-106016	BOLT, 5/16-18 HEX HD GR 8	3
17	G-1727-1060	NUT, 5/16-18 TOP LOCK ZINC	5
18	G-1873	YOKE END, 5/16-24 X Ø.375	1
19	H-1426-01	HOSE CLAMP - .38" - .87"	2
20	HC-2985	MASTER CYLINDER	1
21	N-2202-26-S-B	ADAPTER, FEMALE PIPE, STRAIGHT THD	1
22	R-3210	BRAKE PIVOT SHAFT	1
23	RT00-13-002-CA	BRAKE RESERVOIR	1
24	RT00-13-004-CA	BRAKE LINE - CENTER	1
25	Z-11957-00	MASTER CYLINDER BRKT ASSY (P)	1

14.2 BRAKE LINES – AXLE ATTACHMENT

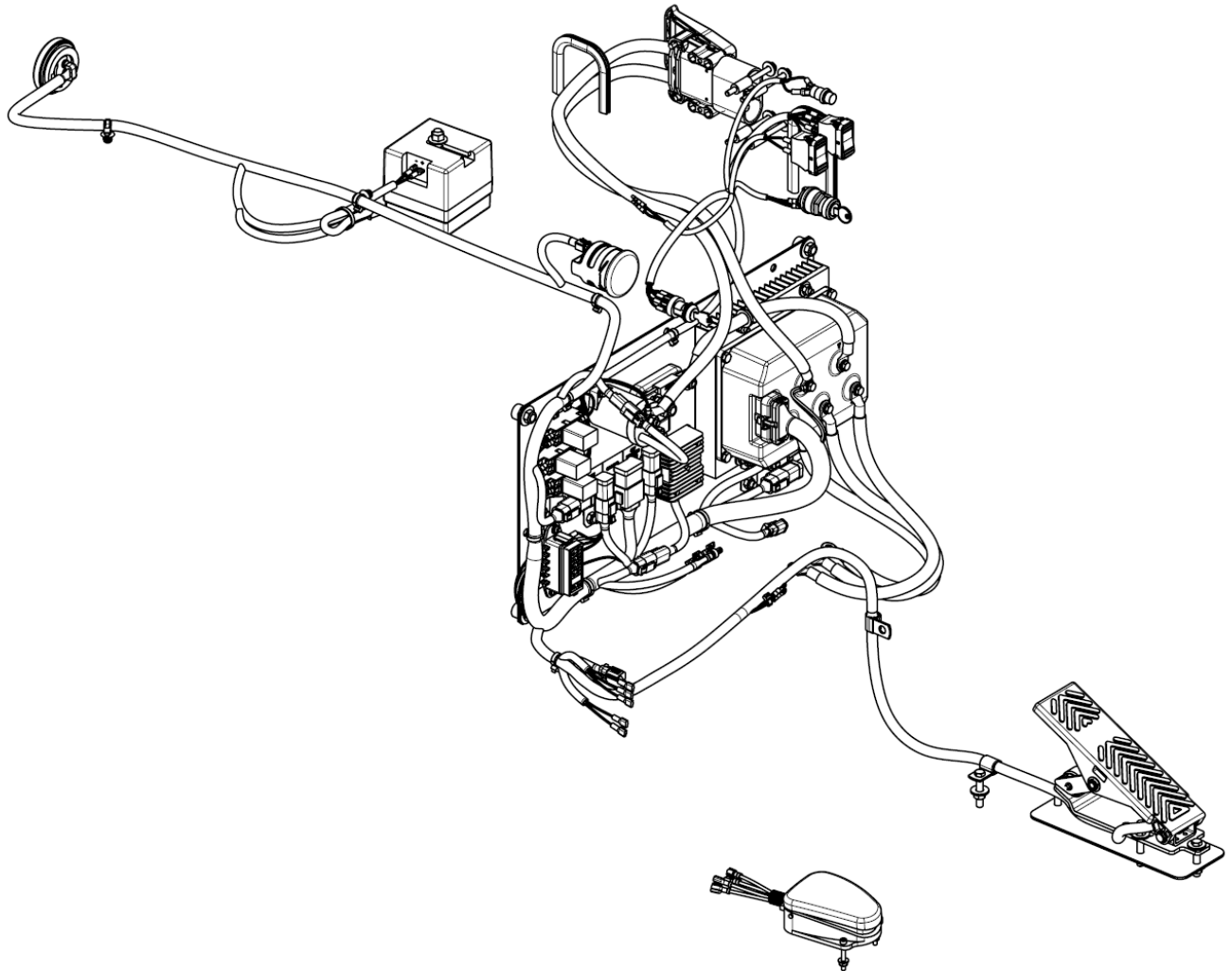
SEE SECTION 10.1 FOR PART
NUMBERS OF BRAKE LINES
INSTALLED TO THE AXLE



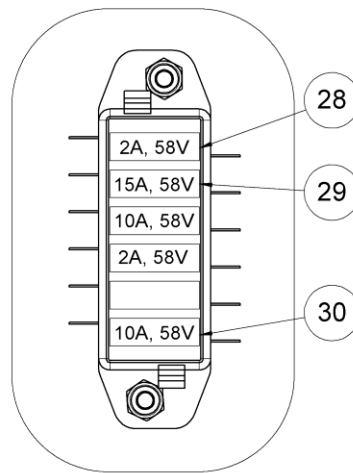
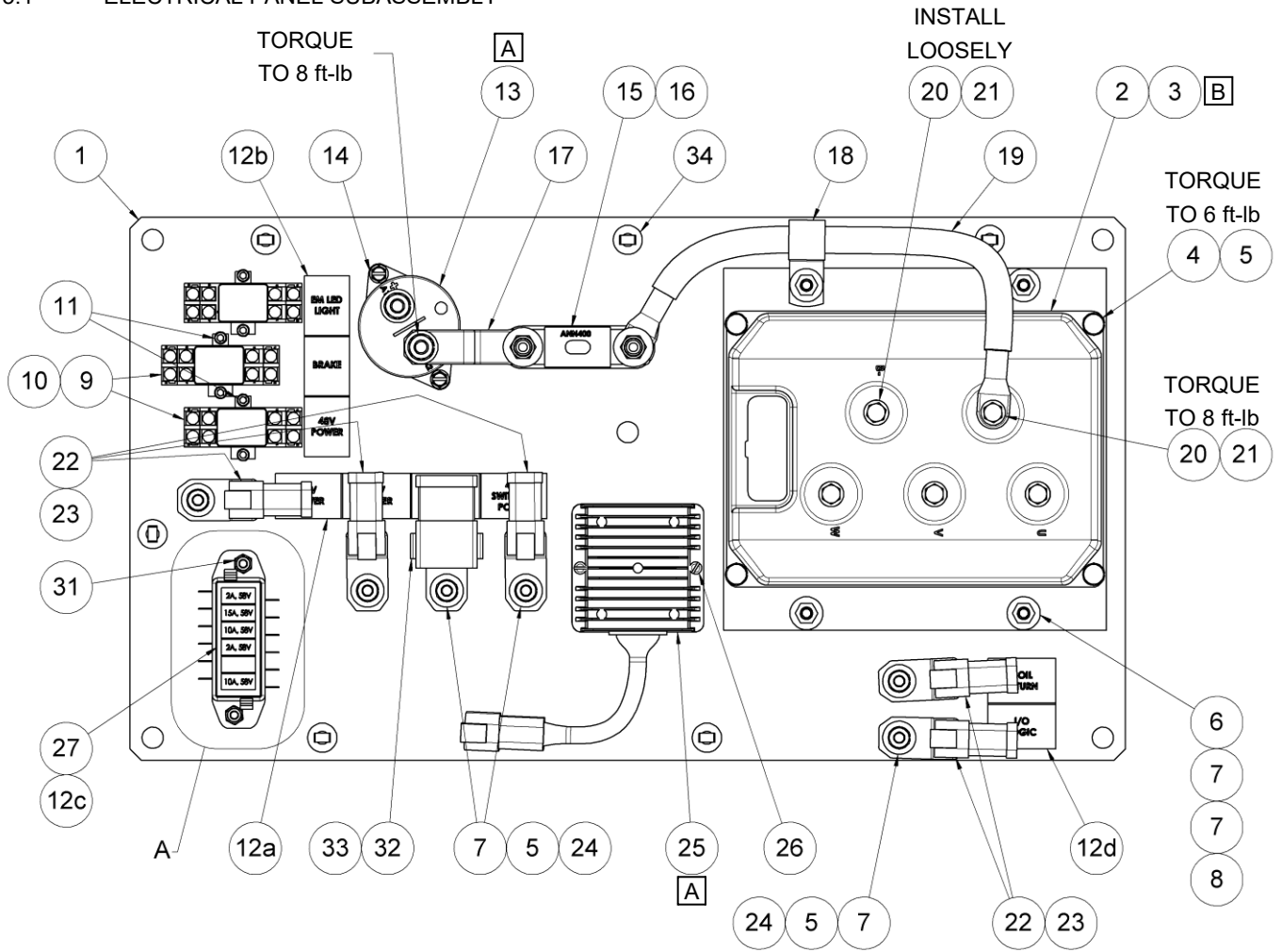


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15.0 ELECTRICAL SYSTEM



15.1 ELECTRICAL PANEL SUBASSEMBLY



DETAIL A



15.1 ELECTRICAL PANEL SUBASSEMBLY (continued)

Parts List

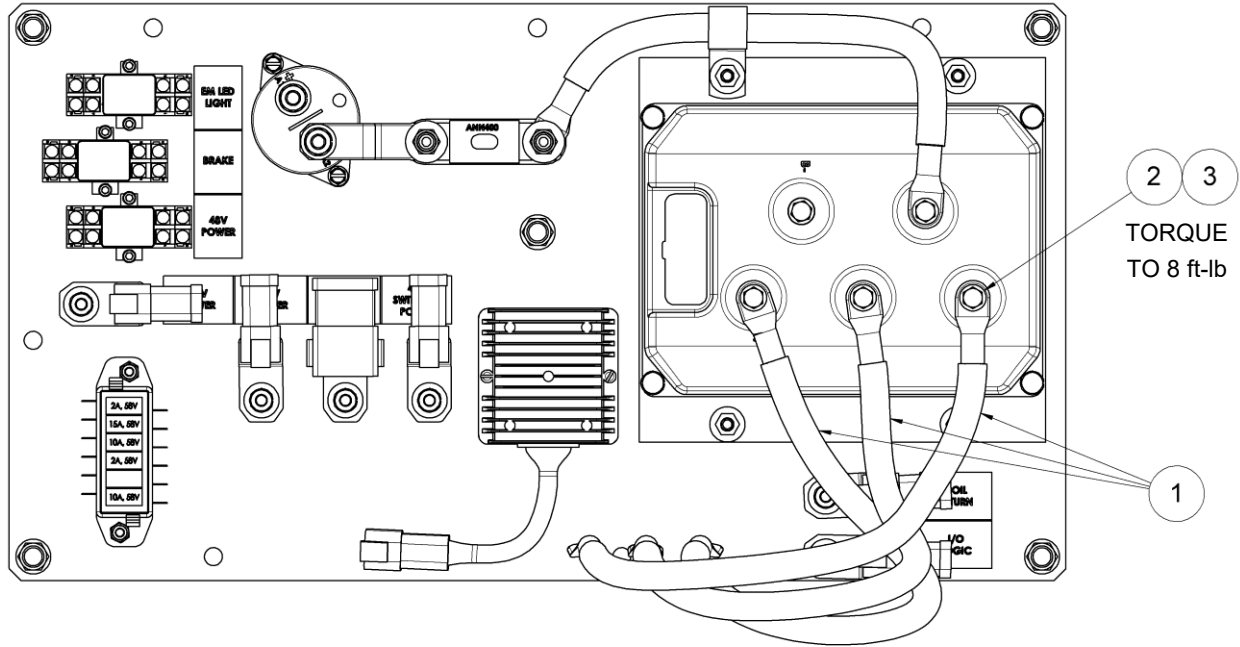
When ordering replacement parts/kits, please specify model, serial number and color of your unit.

Item	Part Number	Description	Qty
1	RT12-02-011-SA	ELECTRICAL PANEL	1
2	RT12-10-001-CA	TRACTION DRIVE	1
3	RT12-08-002-CA	HEATSINK	1
4	NPN	HCS, 1/4-20 UNC X .75	4
5	NPN	LOCK WASHER, 1/4	10
6	NPN	HCS, 1/4-20 UNC X 2	4
7	NPN	FLAT WASHER, 1/4	14
8	NPN	LOCK NUT, 1/4-20 UNC	4
9	A-RTT12-00408	RELAY SOCKET	2
10	RT00-31-001-CA	RELAY, 48V DPDT	2
11	NPN	SHCS, #8-32 UNC X .625	4
12	RT12-14-014-SA	ELECTRICAL PANEL DECAL KIT (INCLUDES ITEMS 12a-12d)	1
12a	RT12-14-014-SA, DET A	4X BUSS IDENTIFIER (NOT AVAILABLE SEPARATELY)	-
12b	RT12-14-014-SA, DET B	RELAY IDENTIFIER (NOT AVAILABLE SEPARATELY)	-
12c	RT12-14-014-SA, DET C	FUSE IDENTIFIER (NOT AVAILABLE SEPARATELY)	-
12d	RT12-14-014-SA, DET D	2X BUSS IDENTIFIER (NOT AVAILABLE SEPARATELY)	-
13	Z-11591	ASSY, ELECTRICAL PANEL	1
14	NPN	HCS, #10-32 UNF X 1	2
15	A-MTT5-0225	FUSE HOLDER	1
16	A-RTT12-00417	FUSE, 400A	1
17	ET00-05-007-SA	BUSBAR	1
18	NPN	CUSHIONED LOOP CLAMP	1
19	RT12-05-001-SA, DET C	JUMPER, 1/0	1
20	NPN	HCS, M6 X 1.0 X 20	2
21	NVSP-21-016-CA	BELLEVILLE WASHER, M6	2
22	DT04-6P-P021	BUSSED ELECTRICAL CONNECTOR, 6 PIN	5
23	1027-003-1200	CLIP	6
24	NPN	NUT, 1/4-20 UNC	6
25	Z-11594	DC/DC CONVERTER, 48V-12V	1
26	NPN	SCREW, #6-32 UNC X .375	2
27	NVSP-05-009-CA	FUSE HOLDER	1
28	TAC-2	FUSE, 2A 58V	2
29	TAC-15	FUSE, 15A 58V	1
30	TAC-10	FUSE, 10A 58V	2
31	NPN	LOCK NUT, #10-32 UNF	2
32	DT04-12PA-P021	BUSSED ELECTRICAL CONNECTOR, 8 PIN	1
33	SEE ITEM 23	SEE ITEM 23	-
34	NVSP-24-022-CA	CABLE TIE ANCHOR STUD	6

A See next page for electrical connectors that are installed to the indicated items

B Apply 1/4 fl oz. of Dow Corning® 340 Heat Sink Compound or equivalent to the interface between items 2 and 3. The thermal compound should be applied evenly over the entire mating surface

15.2 U/V/W WIRES TO ELECTRICAL PANEL

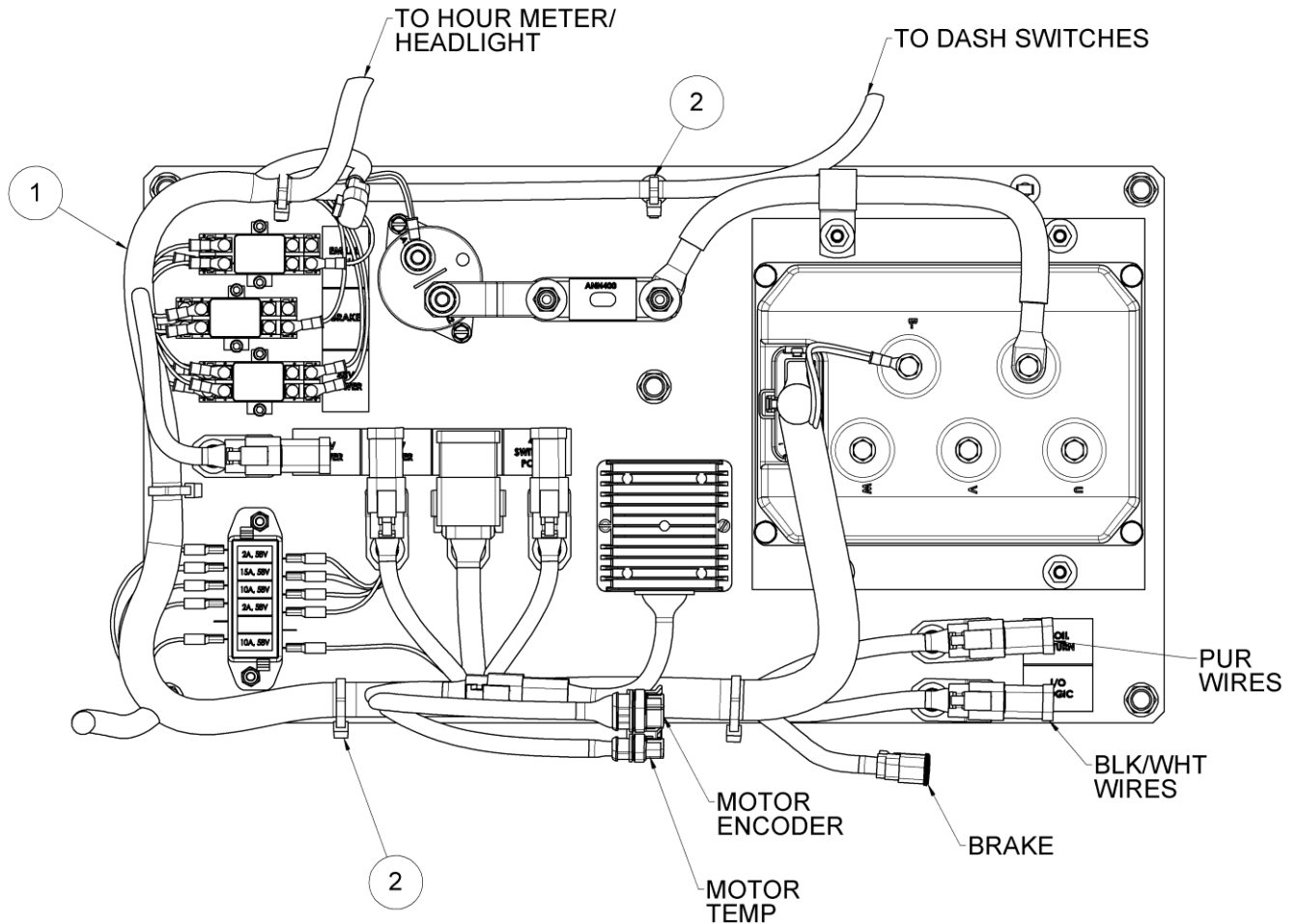


Parts List

When ordering replacement parts/kits, please specify model, serial number and color of your unit.

Item	Part Number	Description	Qty
1	RT12-05-001-SA	BATTERY CABLE KIT	1
2	NPN	HCS, M6 X 1.0 X 20	3
3	NVSP-21-016-CA	BELLEVILLE WASHER, M6	3

15.3 WIRE HARNESS TO ELECTRICAL PANEL



D02 RED	5	1	
	6	2	
K02 PUR	7	3	RED B03
M04 BLU	8	4	

B01B LGR	2A, 58V	LGR B01A
B02B LGR	15A, 58V	LGR B02A
B03B GRN	10A, 58V	LGR B03A
B04B ORG	2A, 58V	LGR B04A
	EMPTY	
D06B YEL	10A, 58V	YEL D06A

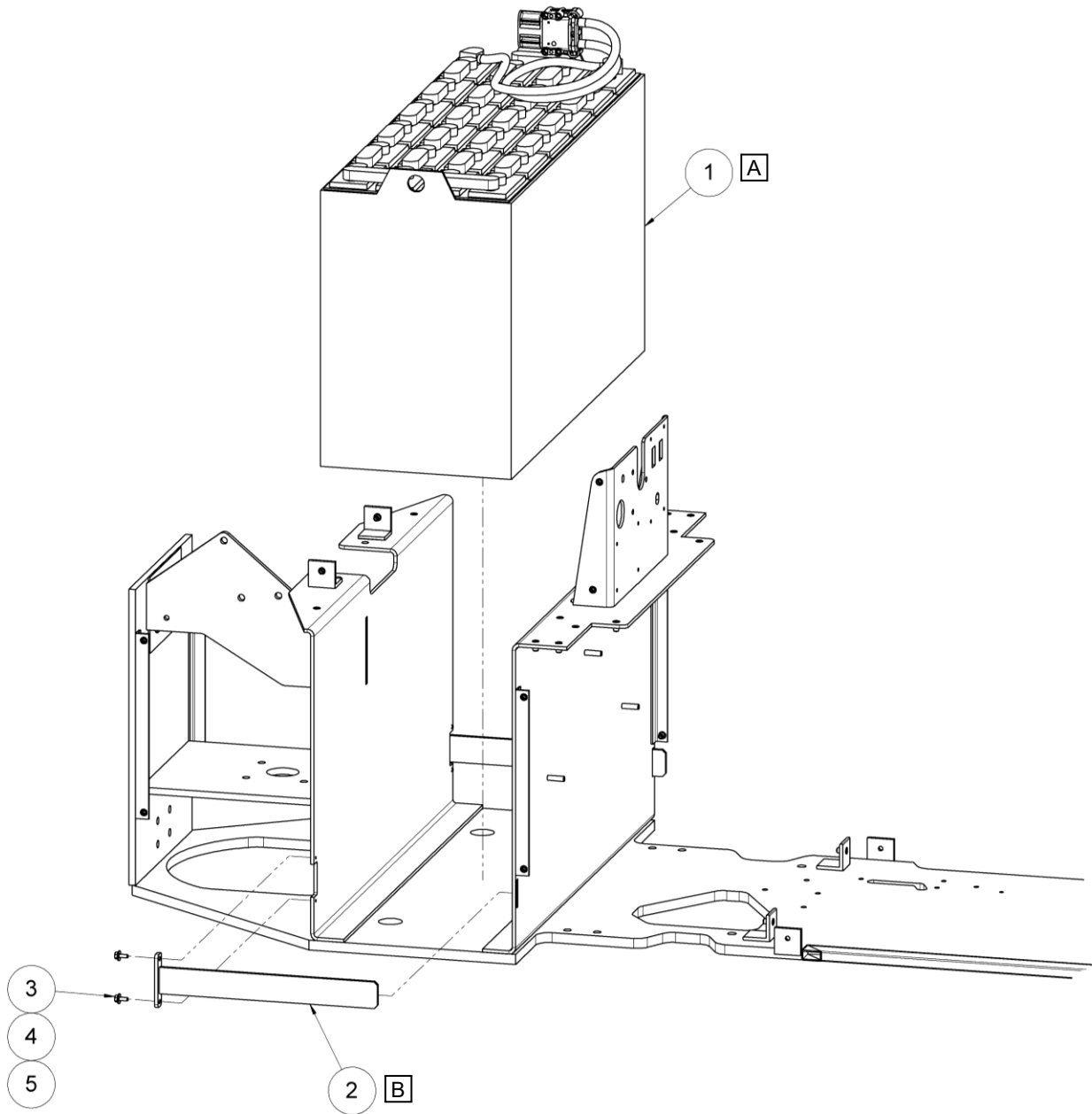
B03B GRN	5	1	
B02B LGR	6	2	
KS4 GRY	7	3	ORG 12VR
G10 BLK	8	4	PNK M01

D01 RED	5	1	
	6	2	
K05 PUR	7	3	LGR EM1
M03 GRN	8	4	

When ordering replacement parts/kits, please specify model, serial number and color of your unit.

Item	Part Number	Description	Qty
1	RT12-05-003-SA	WIRE HARNESS	1
2	NPN	CABLE TIE	5

15.4 BATTERY INSTALLATION



A Battery weight is approximately 1429 lbs (648 kg). Battery must be lifted with a n appropriate lifting spreader bar

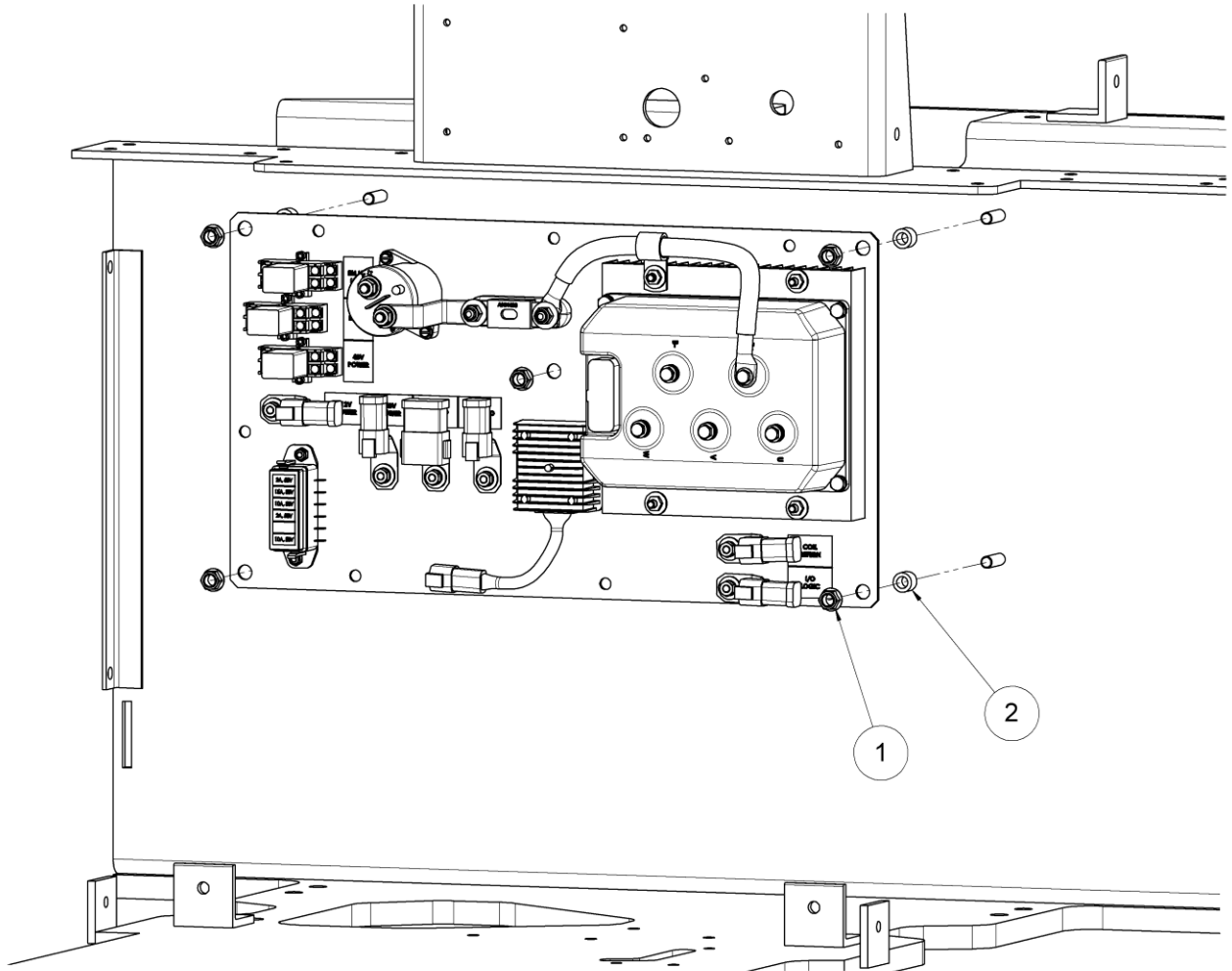
B Instal Battery Stop after installing the battery

Parts List

When ordering replacement parts/kits, please specify model, serial number and color of your unit.

Item	Part Number	Description	Qty
1	AE-RTT12-0010	TRACTION BATTERY, 24-85-9	1
2	Z-11577-00	BATTERY STOP	2
3	NPN	HCS, 1/4-20 UNC X .75	4
4	NPN	LOCK WASHER, .25	4
5	NPN	FLAT WASHER, .25	4

15.5 ELECTRICAL PANEL INSTALLATION

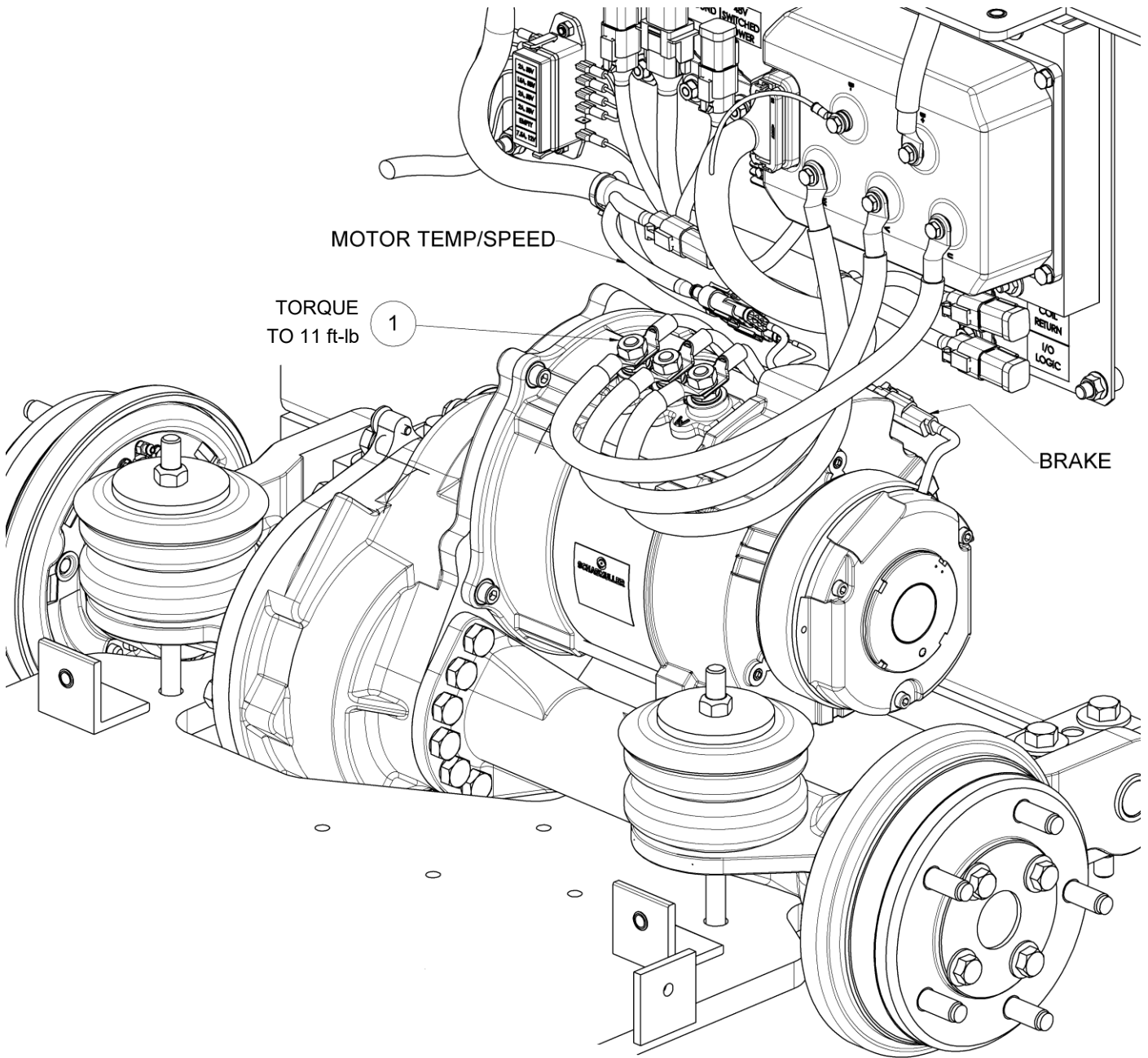


Parts List

When ordering replacement parts/kits, please specify model, serial number and color of your unit.

Item	Part Number	Description	Qty
1	NPN	SERRATED FLANGE NUT, 3/8-16 UNC	5
2	H-4900-071204	SPACER, SCREW	5

15.6 U/V/W WIRES TO MOTOR

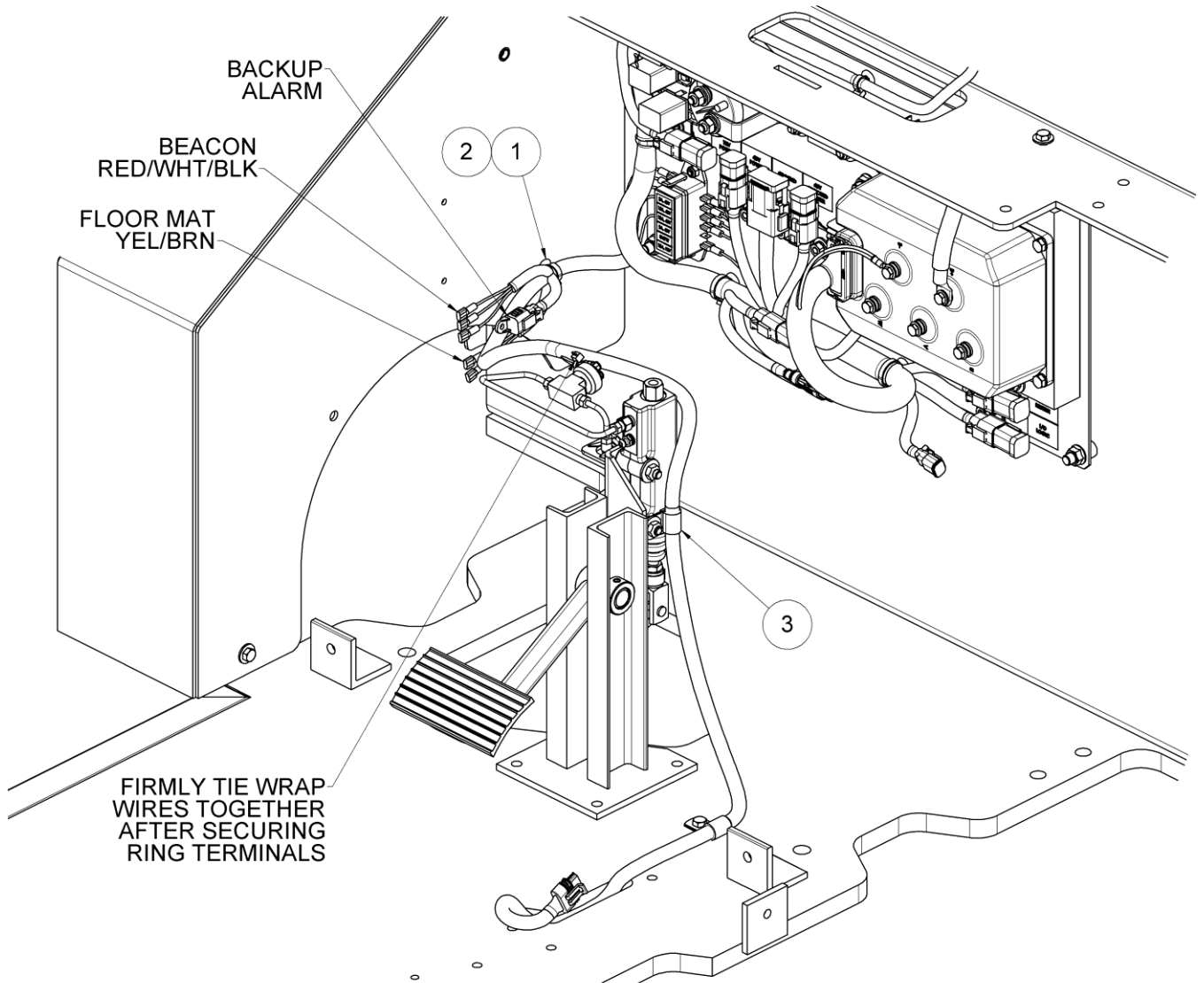


Parts List

When ordering replacement parts/kits, please specify model, serial number and color of your unit.

Item	Part Number	Description	Qty
1	NPN	NUT, M10 (INCLUDED WITH MOTOR)	3

15.7 HARNESS ROUTING – REAR

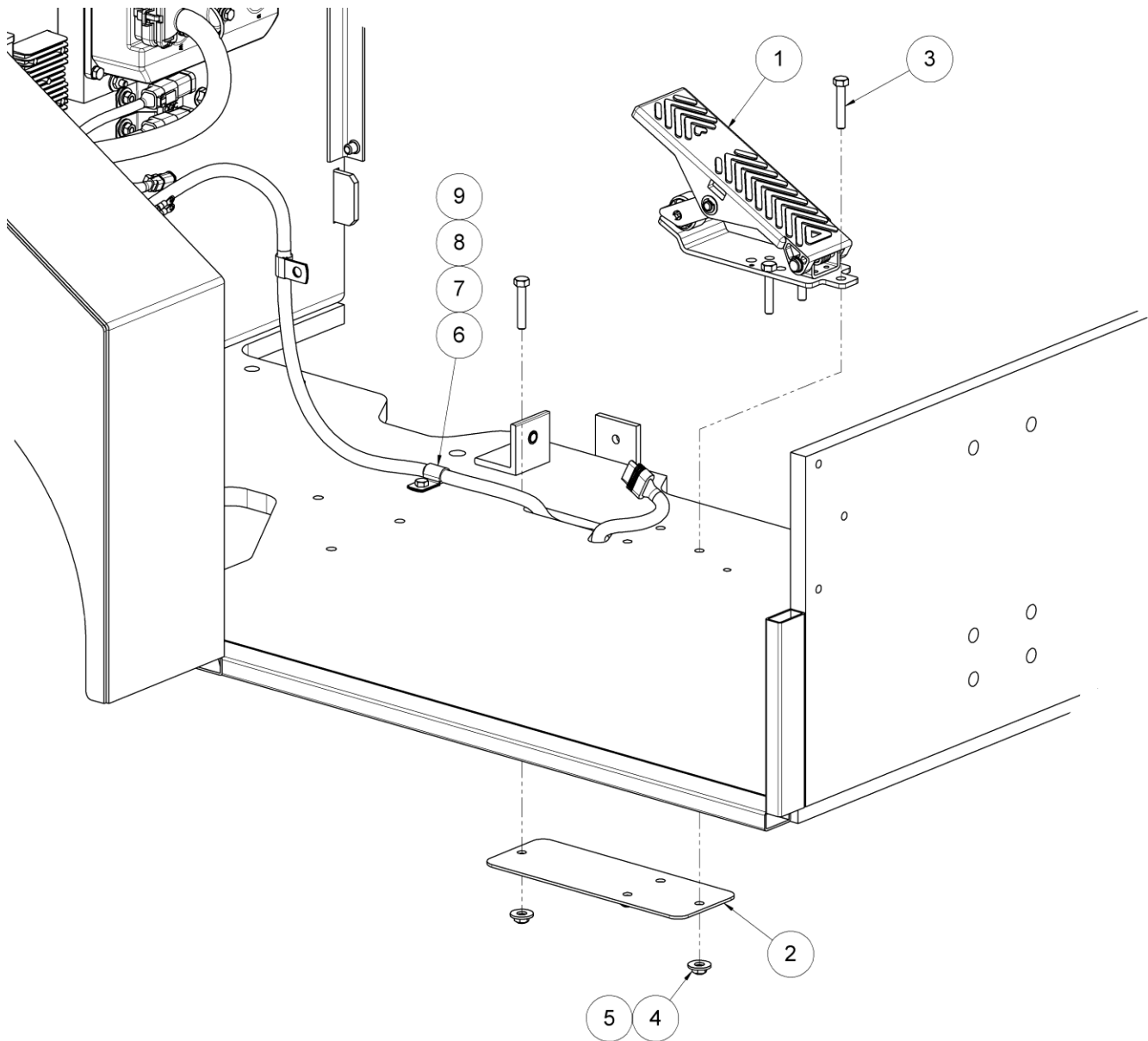


Parts List

When ordering replacement parts/kits, please specify model, serial number and color of your unit.

Item	Part Number	Description	Qty
1	NVSP-24-022-CA	CABLE TIE ANCHOR STUD	1
2	NPN	CABLE TIE	1
3	NPN	CUSHIONED LOOP CLAMP	1

15.8 THROTTLE PEDAL AND HARNESS ROUTING – REAR

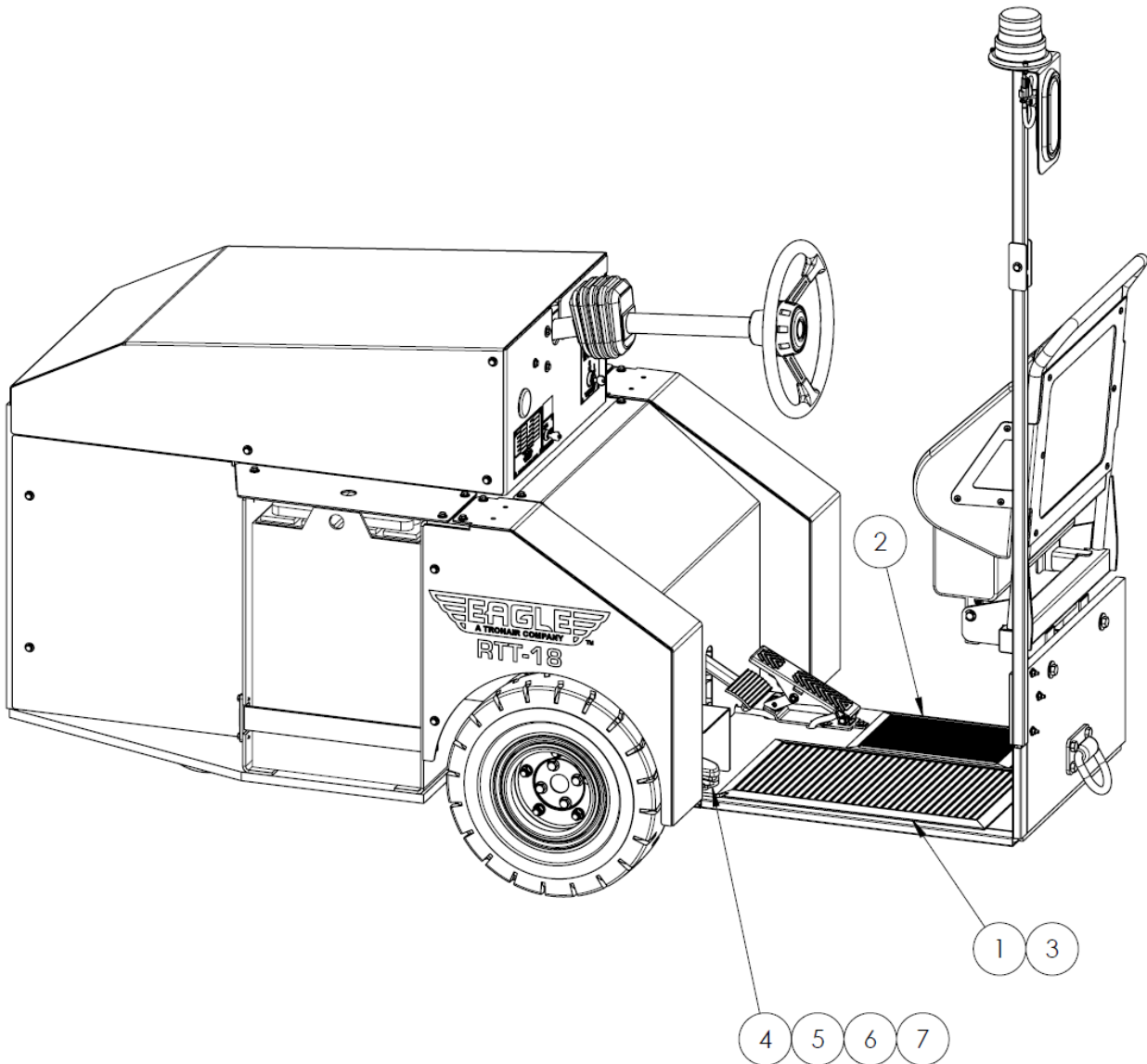


Parts List

When ordering replacement parts/kits, please specify model, serial number and color of your unit.

Item	Part Number	Description	Qty
1	RT12-10-003-CA	THROTTLE PEDAL ASSEMBLY	1
2	RT12-02-010-SA	FOOT PEDAL WIRE SHIELD	1
3	NPN	HCS, 5/16-18 UNC X 1.75	4
4	NPN	FLAT WASHER, 5/16	4
5	NPN	LOCK NUT, 5/16-18	4
6	NPN	CUSHIONED LOOP CLAMP	1
7	NPN	HCS, 1/4-20 UNC X 1.5	1
8	NPN	FLAT WASHER, 1/4	1
9	NPN	LOCK NUT, 1/4-20 UNC	1

15.9 SWITCHMAT

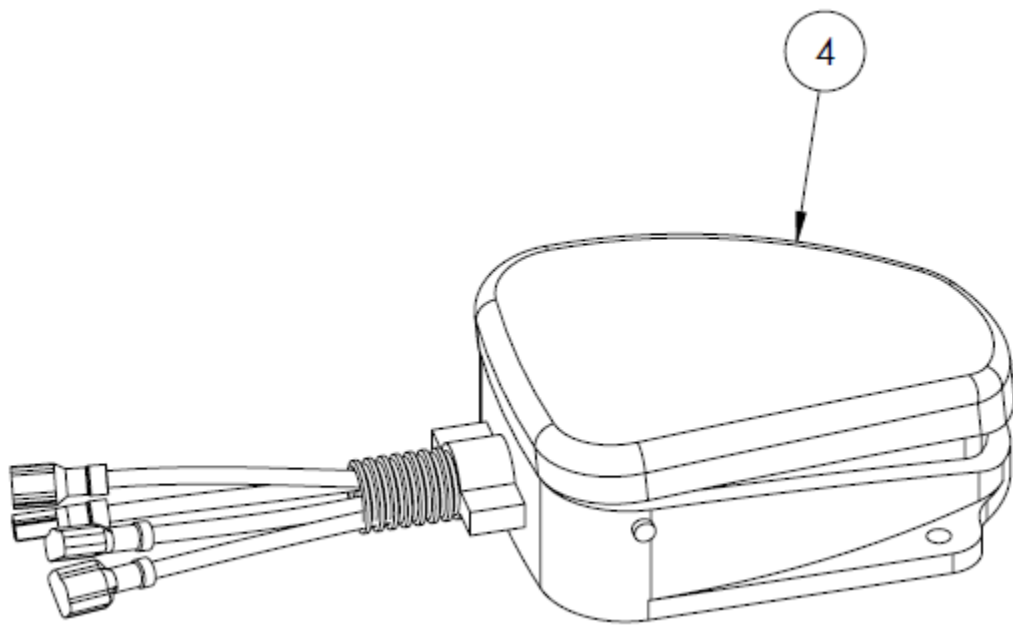
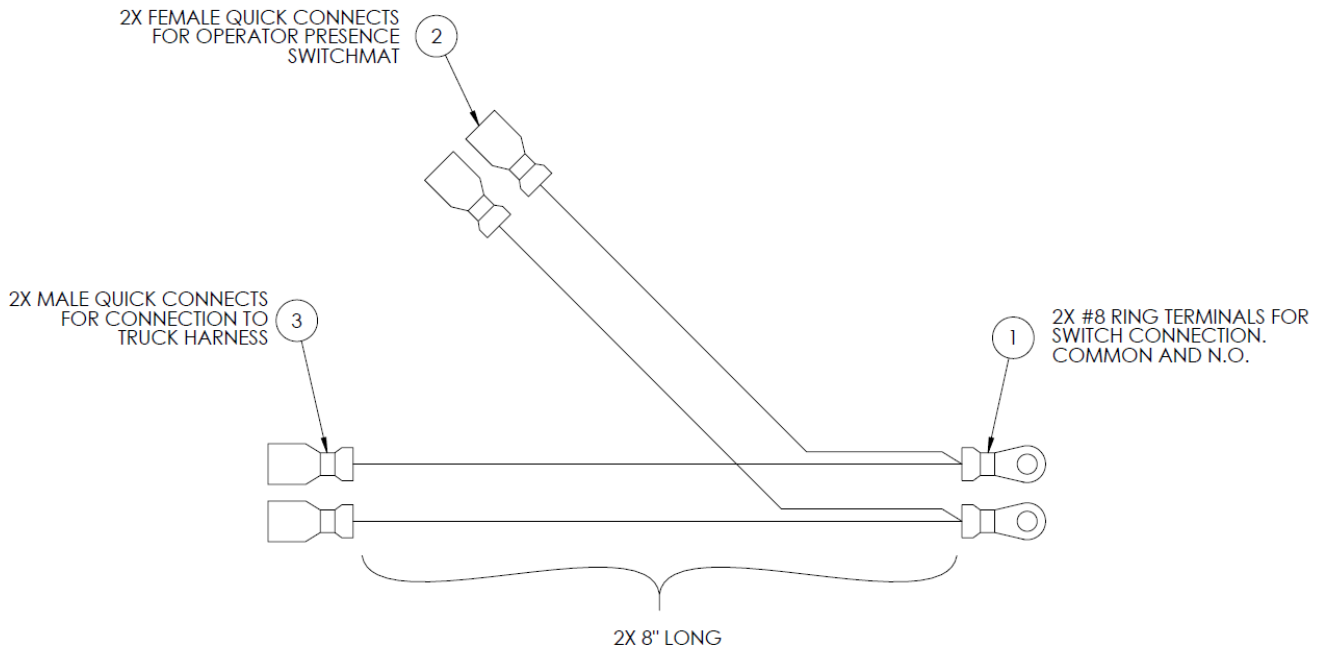


Parts List

When ordering replacement parts/kits, please specify model, serial number and color of your unit.

Item	Part Number	Description	Qty
1	A-RTT-00450	BLACK SWITCHMAT	1
2	A-RTT-00450-SPEC	BLACK SWITCHMAT WITHOUT SENSORS	1
3	EC-1327-01	DISCONNECT, .250 X .032 MALE, 18-22 AWG	2
4	NA	ASSY, PEDAL WITH WIRE LEADS	1
5	G-1151-103714	SCREW, #10-32 X 1-1/2 SOCKET HD CAP	2
6	G-1250-1030N	FLATWASHER, #10	2
7	G-1202-1035	STOPNUT, #10-32 ELASTIC	2

15.10 PEDAL WITH LEAD WIRES

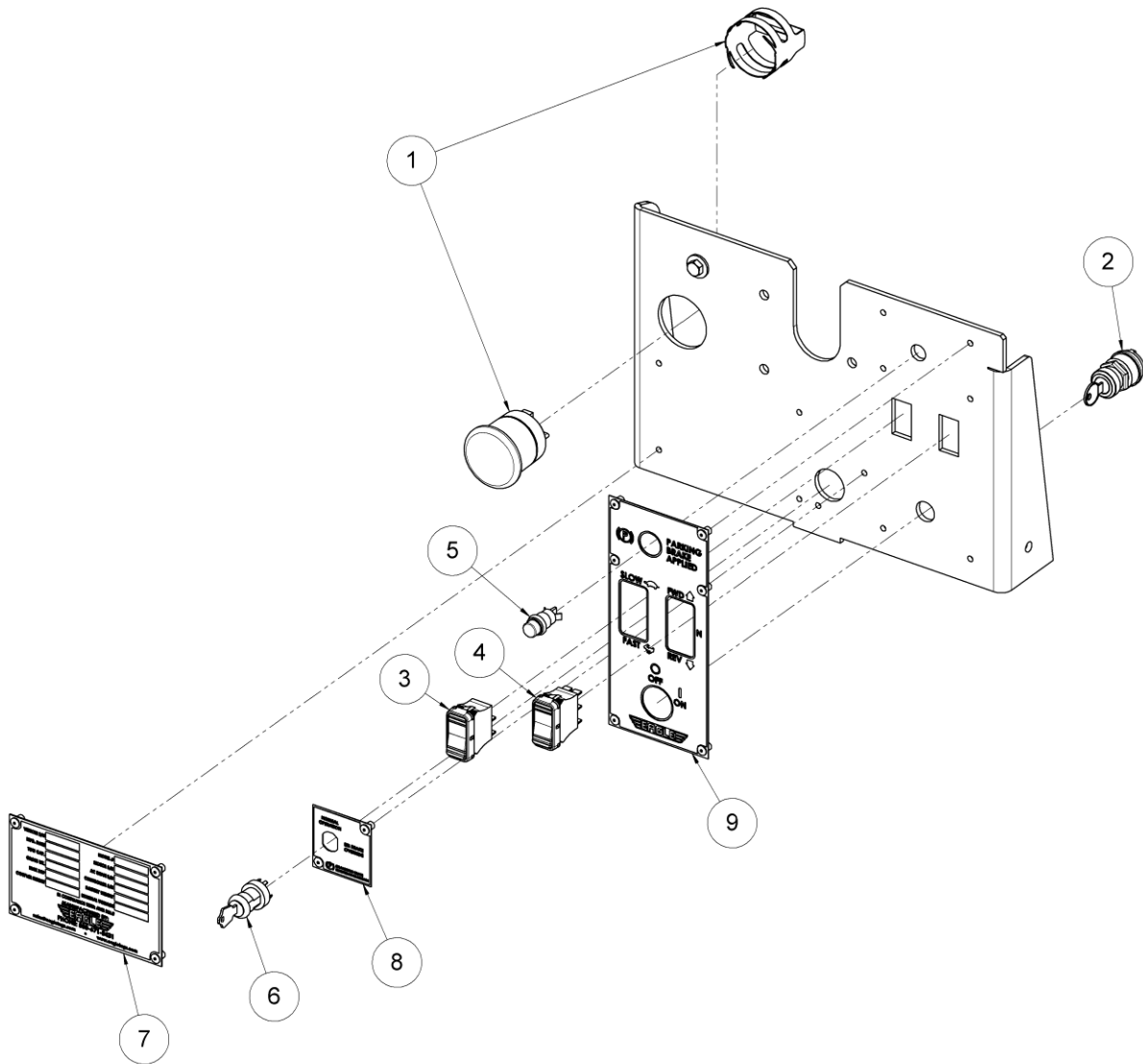


Parts List

When ordering replacement parts/kits, please specify model, serial number and color of your unit.

Item	Part Number	Description	Qty
1	EC-1180-20	RING TERMINAL, #8, 14-18 AWG	2
2	EC-1326-01	DISCONNECT, FEMALE RED 1/4 F/I	2
3	EC-1327-01	DISCONNECT, .250 X .032 MALE, 18-22 AWG	2
4	EC-3454	OP. PRESENCE FOOT SWITCH	1
5	EC-3299-18-BLK	TXL WIRE, 18 AWG BLACK	32"
6	12048	SPLIT LOOM, 1/2"	6"

15.11 DASH COMPONENTS



Items 7, 8, and 9 are installed using 3/16" aluminum pop rivets

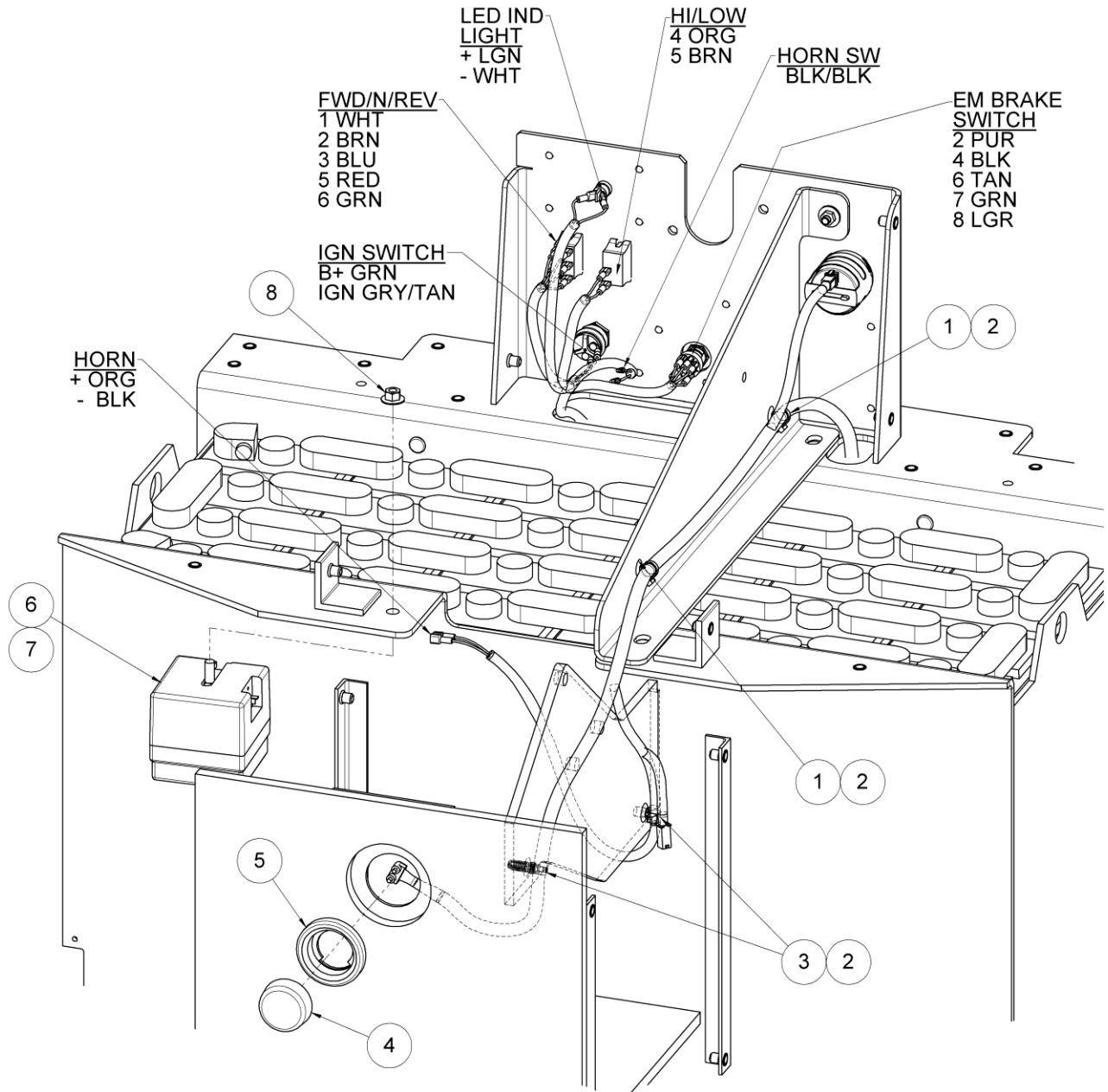
Install key switch to Item 8 before installing Item 8

Parts List

When ordering replacement parts/kits, please specify model, serial number and color of your unit.

Item	Part Number	Description	Qty
1	RT12-10-002-CA	BATTERY CHARGE AND SYSTEM MESSAGE GAGE	1
2	A-RTT12-00416-1	KEYED IGNITION SWITCH	1
2	A-RTT50-00422	KEYLESS IGNITION SWITCH (OPTIONAL)	N/A
3	A-RTT12-00428	ROCKER SWITCH, HI/LOW	1
4	A-RTT12-00418-1	ROCKER SWITCH, F/N/R	1
5	RT00-05-002-CA	LED INDICATOR LIGHT	1
6	NVSP-05-020-CA	KEY OPERATED DPDT SWITCH	1
7	RT00-14-001-SA	RTT DATA PLATE	1
8	RT00-14-006-SA	EM BRAKE MAINTENANCE RELEASE PLATE	1
9	RT00-14-005-SA	DASH SWITCH LABEL PLATE	1

15.12 HORN, HEADLIGHT AND HARNESS ROUTING – FRONT

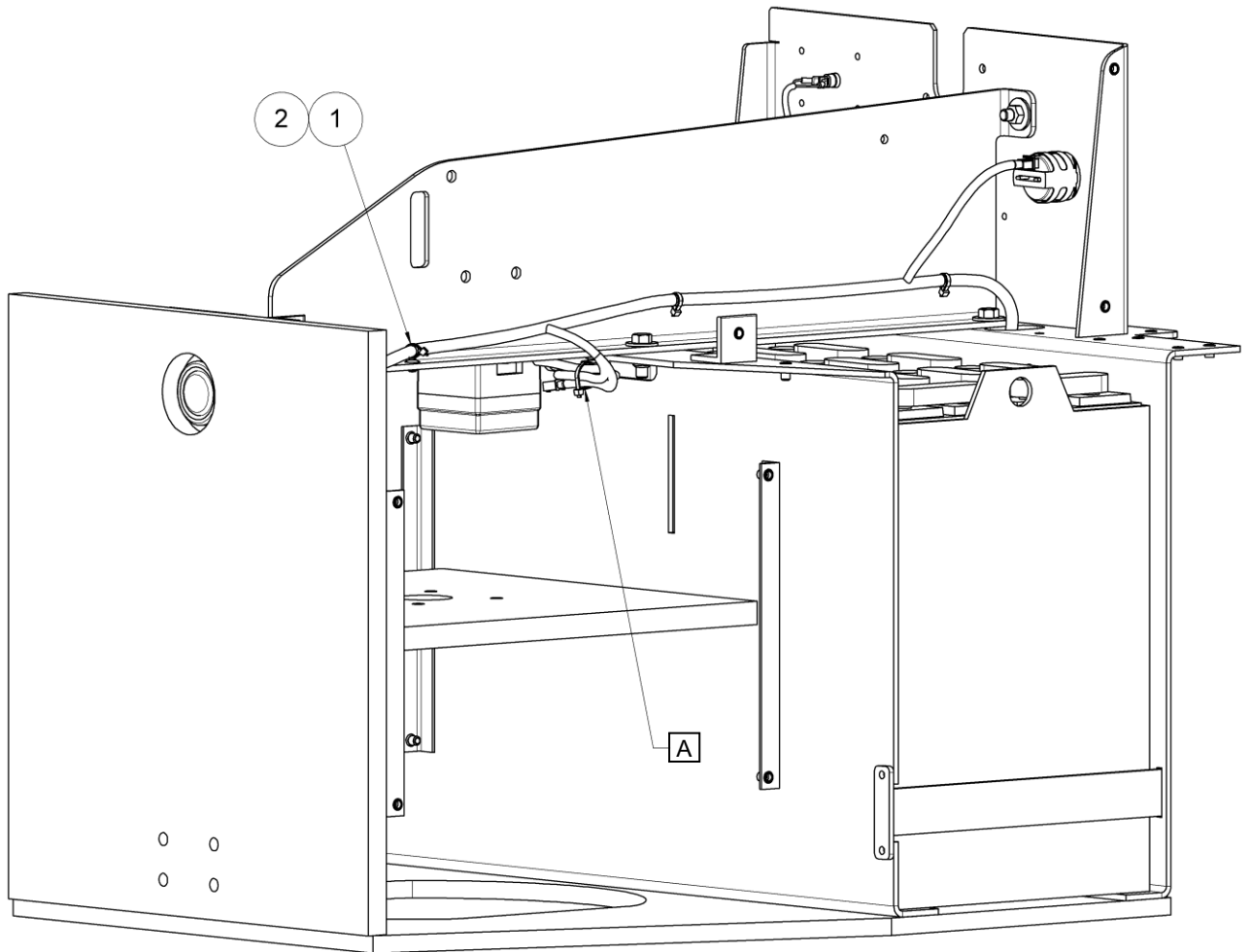


Parts List

When ordering replacement parts/kits, please specify model, serial number and color of your unit.

Item	Part Number	Description	Qty
1	NVSP-24-022-CA	CABLE TIE ANCHOR STUD	3
2	NPN	CABLE TIE	3
3	NVSP-24-023-CB	CABLE TIE ANCHOR STUD	2
4	NVSP-34-008-CA	HEADLIGHT	1
5	NVSP-34-009-CA	HEADLIGHT GROMMET	1
6	A-RTT12-00052	HORN	1
7	NPN	CARRIAGE BOLT, 3/8-18 UNC X 1 (INCLUDED WITH ITEM 6)	1
8	NPN	FLANGE NUT, 3/8-16 UNC (INCLUDED WITH ITEM 6)	1

15.12 HORN, HEADLIGHT AND HARNESS ROUTING – FRONT (continued)



A Bundle extra length of wire as necessary

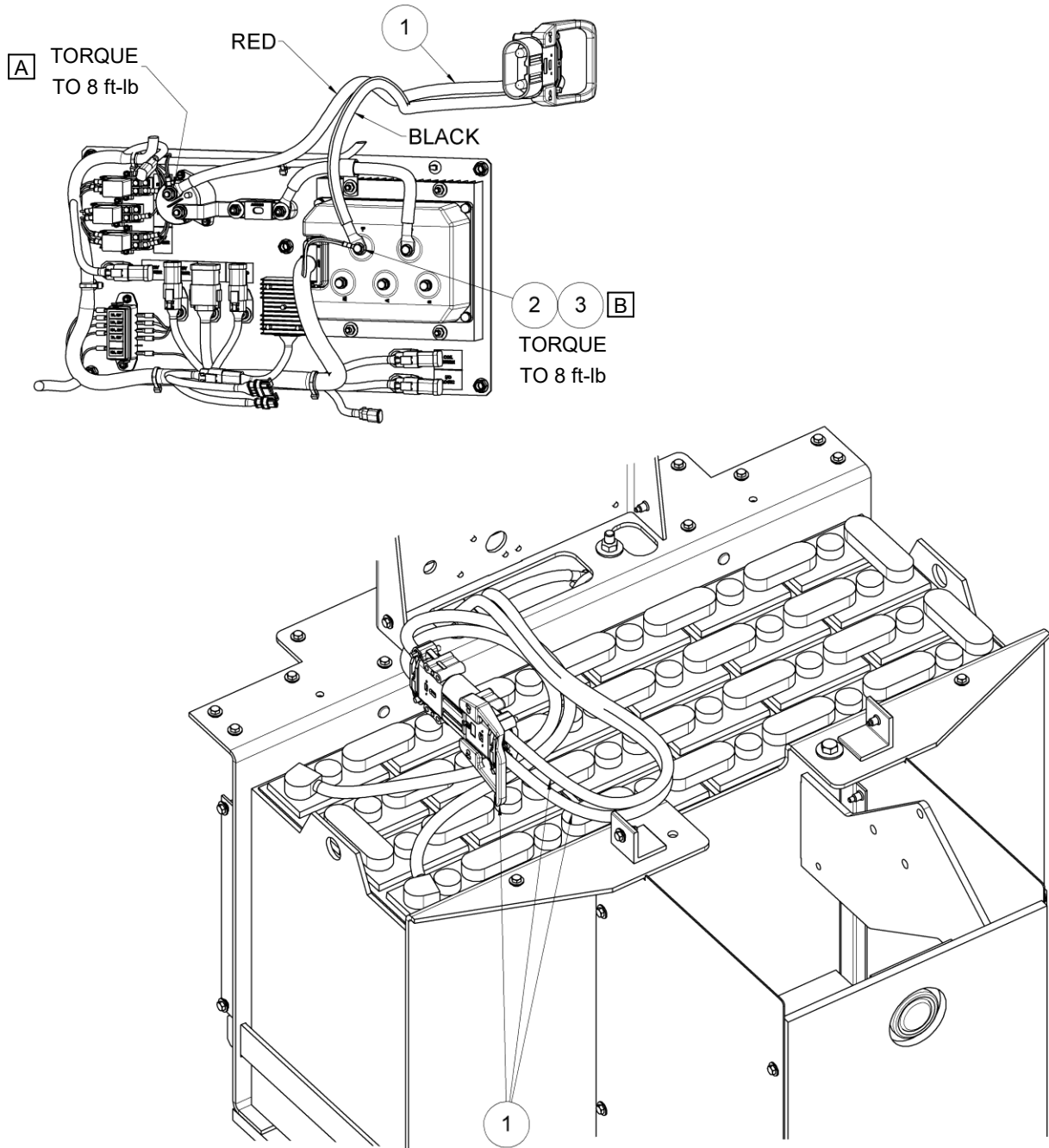
Note: Refer to the previous page for parts not identified on this sheet. Part numbers, installation, and wiring are identical.

Parts List

When ordering replacement parts/kits, please specify model, serial number and color of your unit.

Item	Part Number	Description	Qty
1	NVSP-24-022-CA	CABLE TIE ANCHOR STUD	3
2	NPN	CABLE TIE	3

15.13 BATTERY CABLE ROUTING



A Secure red 1/0 wire and double pink wires from vehicle harness in this location.

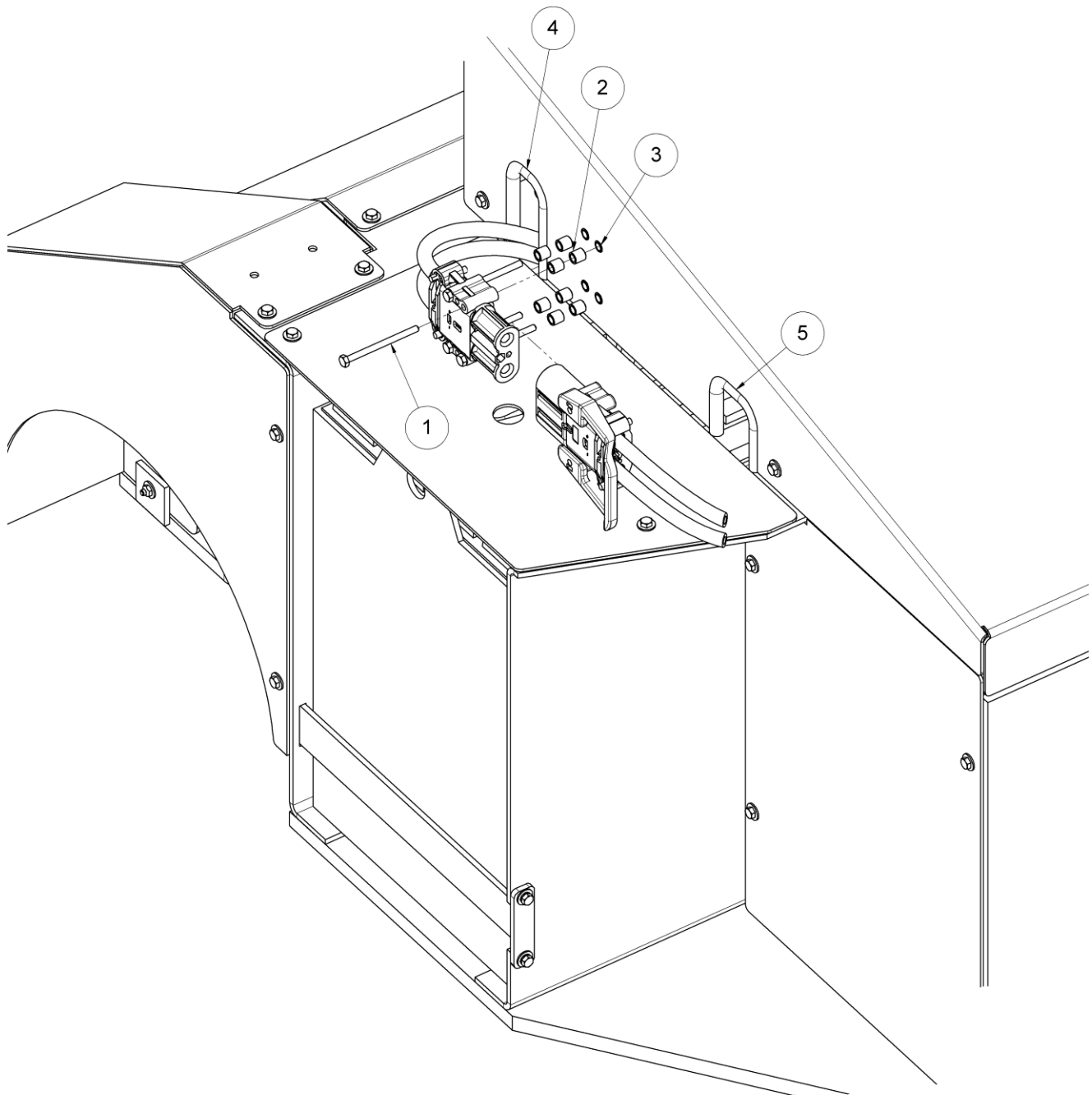
B Secure black 1/0 wire and black wire from vehicle harness in this location.

Parts List

When ordering replacement parts/kits, please specify model, serial number and color of your unit.

Item	Part Number	Description	Qty
1	RT12-05-001-SA	BATTERY CABLE KIT	1
2	NPN	HCS, M6 X 1.0 X 20	1
3	NVSP-21-016-CA	BELLEVILLE WASHER, M6	1

15.14 BATTERY CABLE MOUNTING

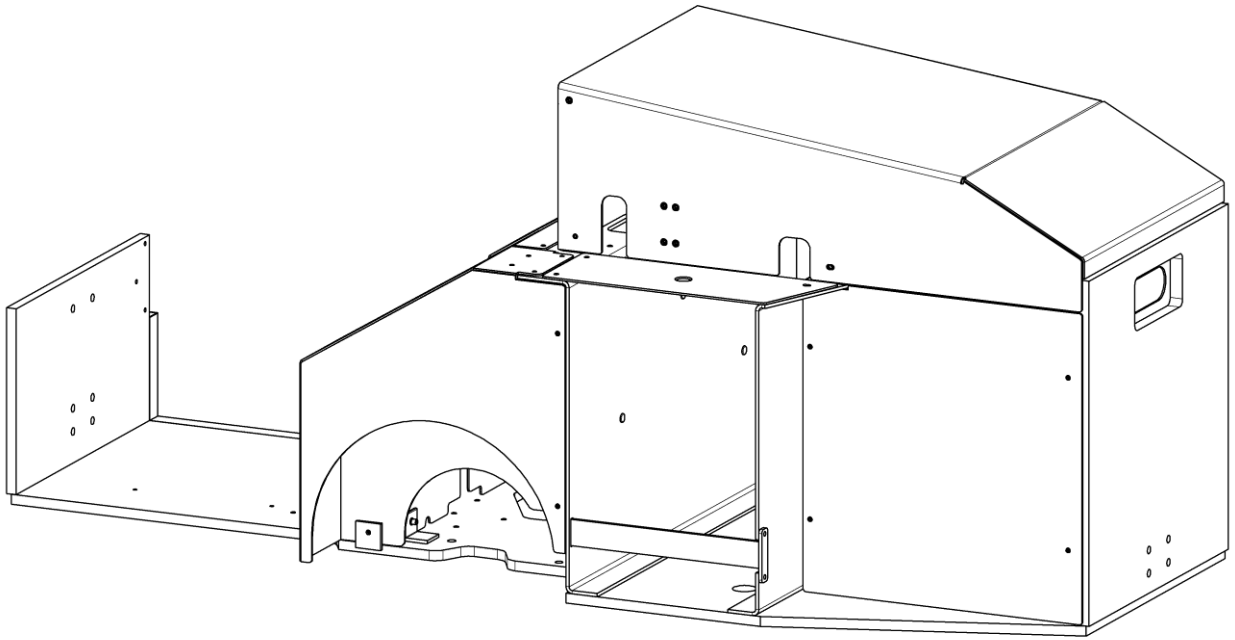


Parts List

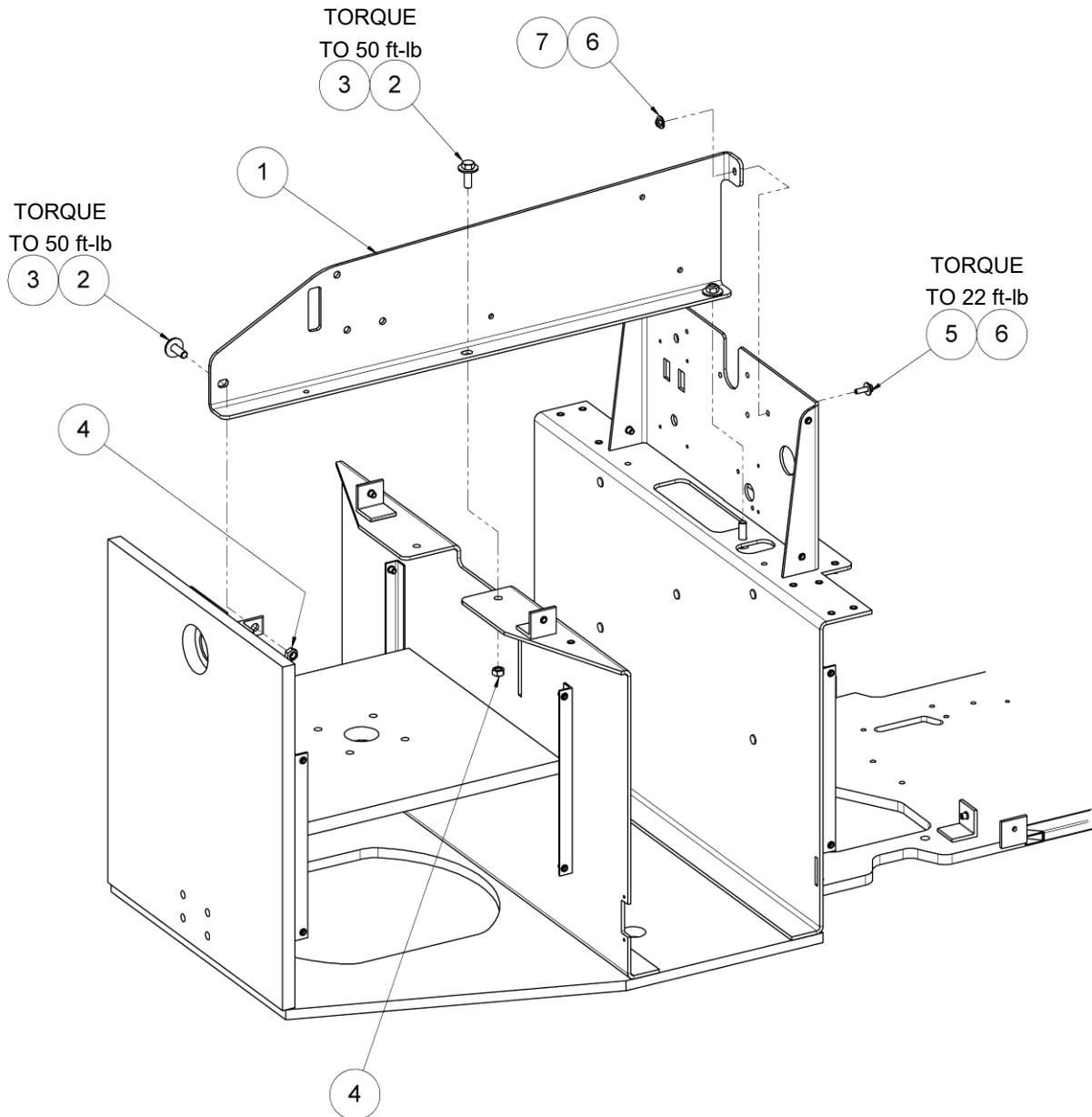
When ordering replacement parts/kits, please specify model, serial number and color of your unit.

Item	Part Number	Description	Qty
1	NPN	HCS, 1/4-20 UNC X 3	4
2	H-4900-050810	SPACER, Ø.31 ID X .5	4
3	NPN	RIVNUT, 1/4-20 UNC	4
4	NVSP-24-042-CA	CUT TO 10"	1
5	NVSP-24-042-CA	CUT TO 7.5"	1

16.0 CHASSIS SYSTEM



16.1 CROSS-BATTERY SUPPORT BRACKET

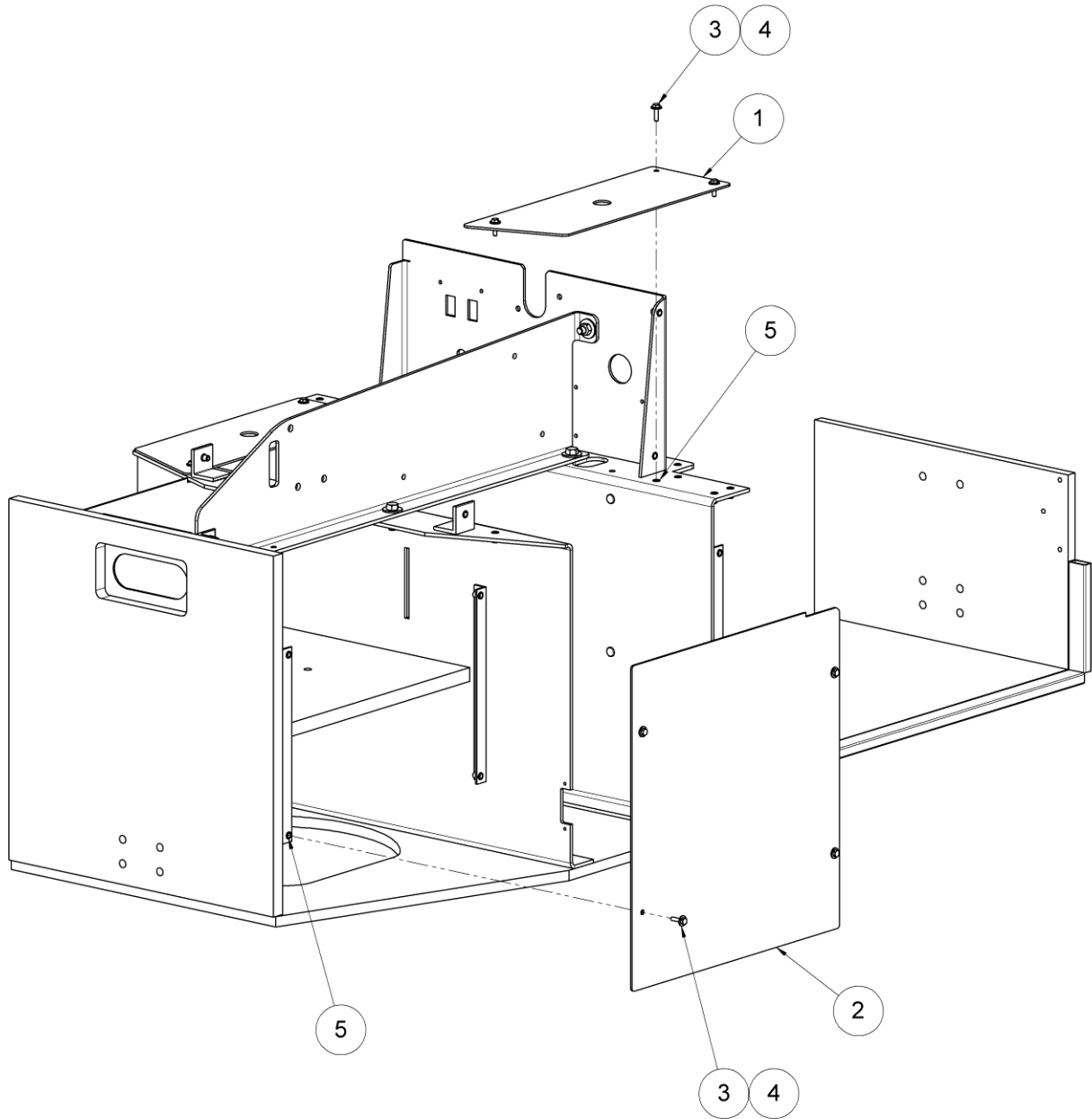


Parts List

When ordering replacement parts/kits, please specify model, serial number and color of your unit.

Item	Part Number	Description	Qty
1	RT18-02-001-SA	CROSS-BATTERY SUPPORT BRACKET	A
2	NPN	HCS, 1/2-13 UNC X 1.5	3
3	NPN	FLAT WASHER, 1/2	3
4	NPN	LOCK NUT, 1/2-13 UNC	3
5	NPN	HCS, 5/16-18 UNC X 1	1
6	NPN	FLAT WASHER, 5/16	2
7	NPN	LOCK NUT, 5/16-18 UNC	1

16.2 BATTERY COVERS AND FRONT SIDE PANELS

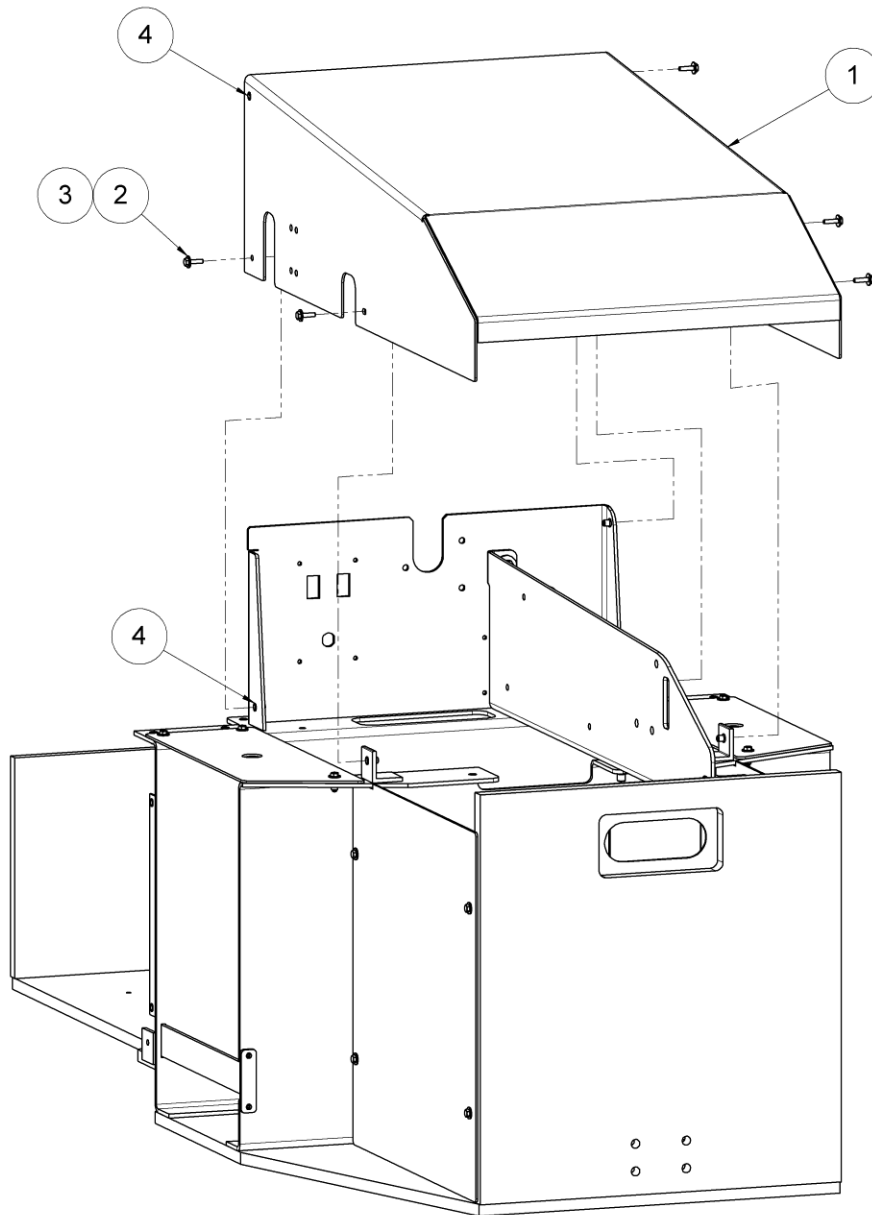


Parts List

When ordering replacement parts/kits, please specify model, serial number and color of your unit.

Item	Part Number	Description	Qty
1	RT18-02-002-SA	BATTERY COVER	2
2	S-4222-00	STEERING SIDE COVER	2
3	NPN	HCS, 1/4-20 UNC X 1	14
4	NPN	FLAT WASHER, 1/4	14
5	NPN	RIVNUT, 1/4-20 UNC	14

16.3 STEERING COVER

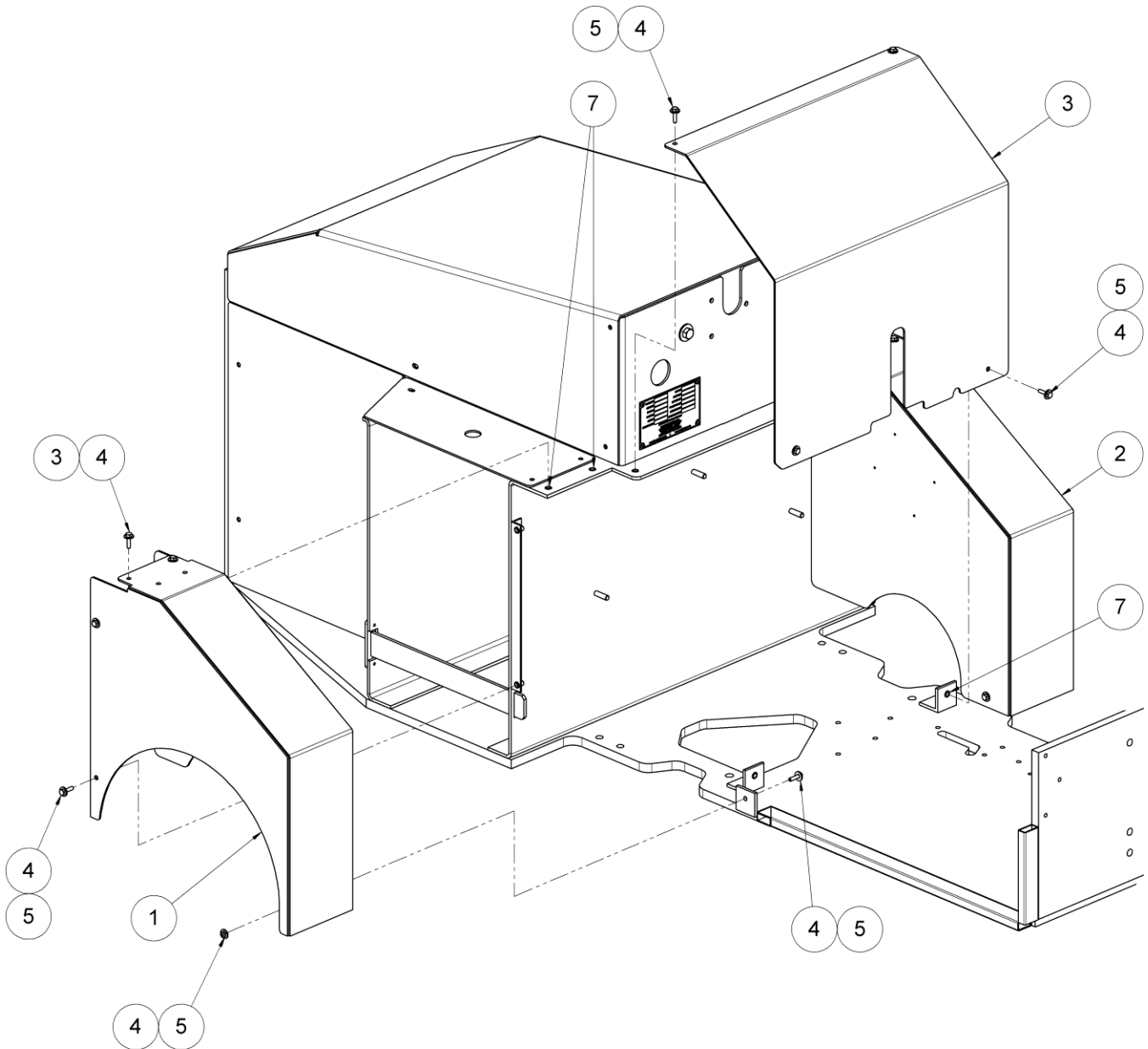


Parts List

When ordering replacement parts/kits, please specify model, serial number and color of your unit.

Item	Part Number	Description	Qty
1	RT18-02-003-SA	STEERING COVER	1
2	NPN	HCS, 1/4-20 UNC X 1	5
3	NPN	FLAT WASHER, 1/4	5
4	NPN	RIVNUT, 1/4-20 UNC	6

16.4 FENDERS AND MOTOR COVER

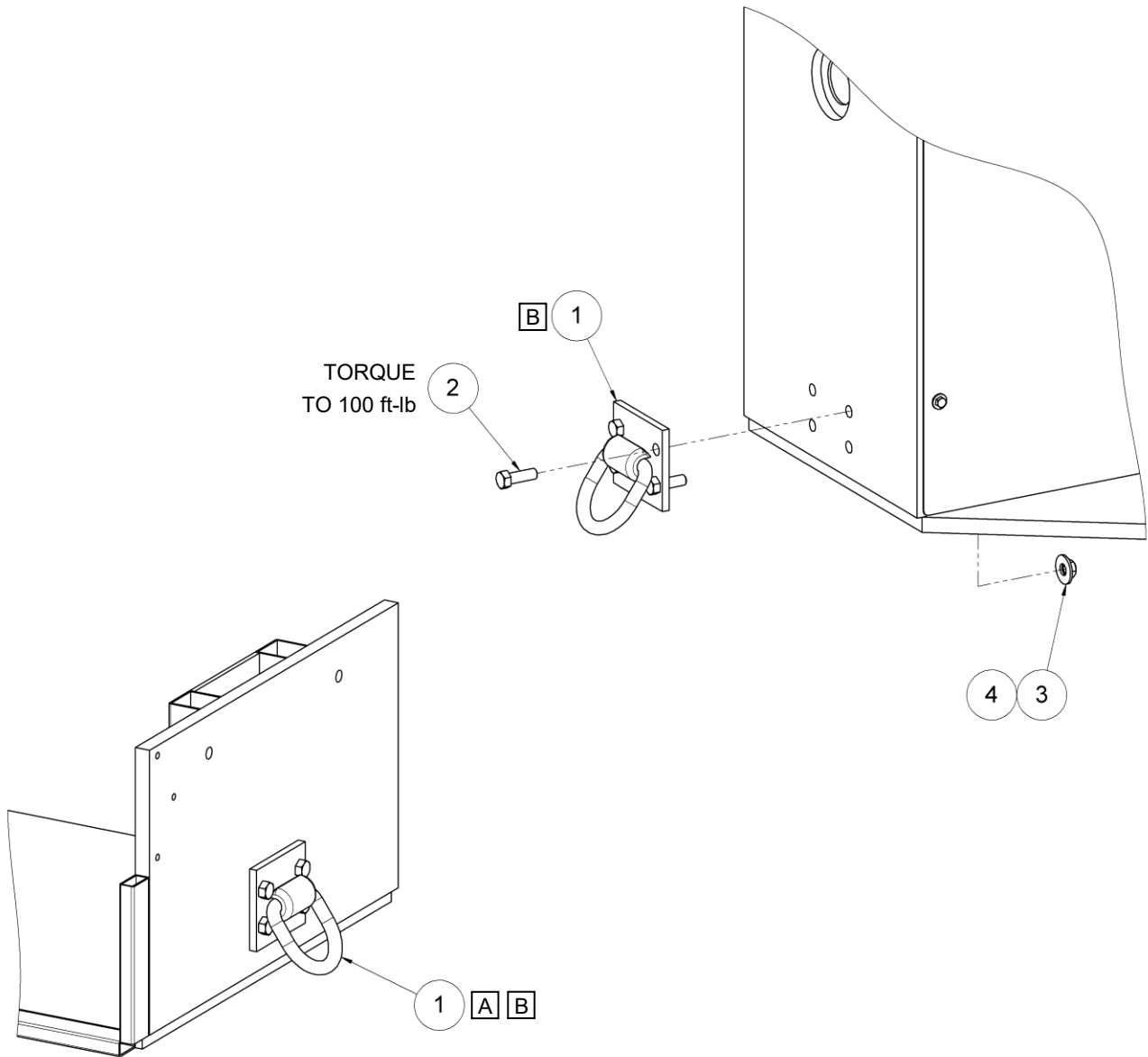


Parts List

When ordering replacement parts/kits, please specify model, serial number and color of your unit.

Item	Part Number	Description	Qty
1	Z-11574-00	FRONT FENDER, LH	1
2	Z-11575-00	FRONT FENDER, RH	1
3	RT12-02-004-SA	MOTOR COVER (WITHOUT OPERATOR PEDAL GUARD)	1
	Z-11694-00	MOTOR COVER (WITH OPERATOR PEDAL GUARD)	
4	NPN	HCS, 1/4-20 UNC X 1	14
5	NPN	FLAT WASHER, 1/4	16
6	NPN	LOCK NUT, 1/4-20	2
7	NPN	RIVNUT, 1/4-20 UNC	12

16.5 FRONT AND REAR TIE-DOWNS



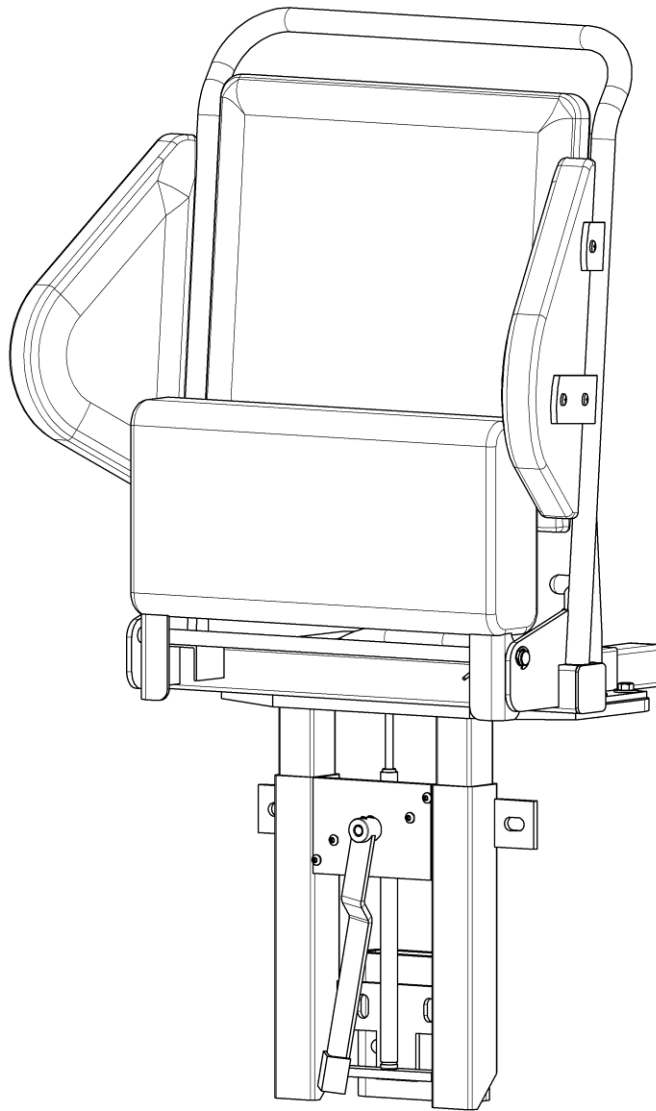
- [A] See seat section for rear tie-down installation hardware
- [B] Optional hitches replace tie-downs and change hardware requirements. See optional hitch documentation for more information

Parts List

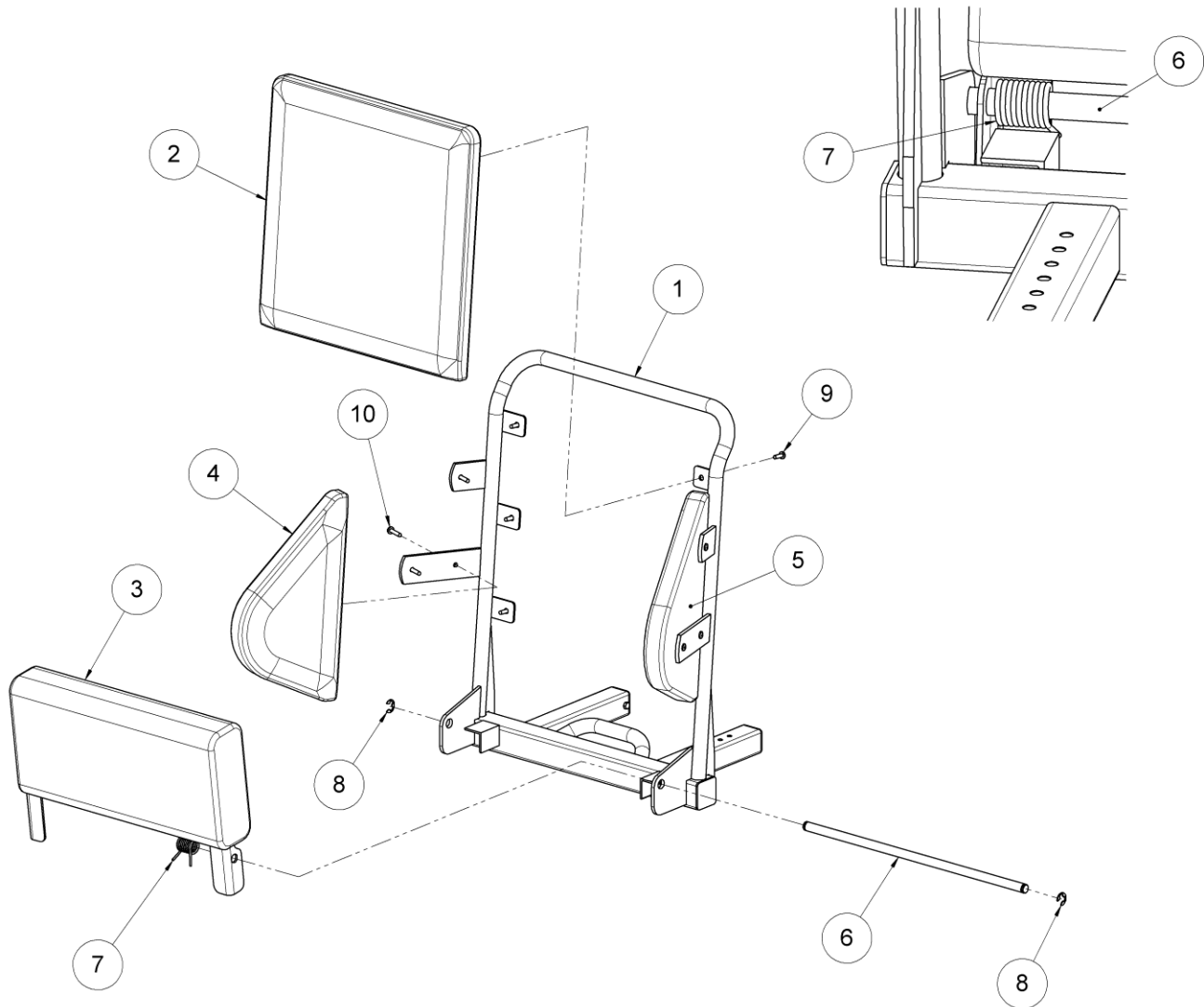
When ordering replacement parts/kits, please specify model, serial number and color of your unit.

Item	Part Number	Description	Qty
1	Z-10739-00	TIE DOWN WELDMENT	1
2	NPN	HCS, 1/4-20 UNC X 1	4
3	NPN	FLAT WASHER, 1/4	4
4	NPN	LOCK NUT, 1/4-20	4

- 17.0 SEAT ASSEMBLY
- 17.1 SEAT ASSEMBLY (WITH FORE-AFT ADJUST)



17.2 SEAT CUSHIONS



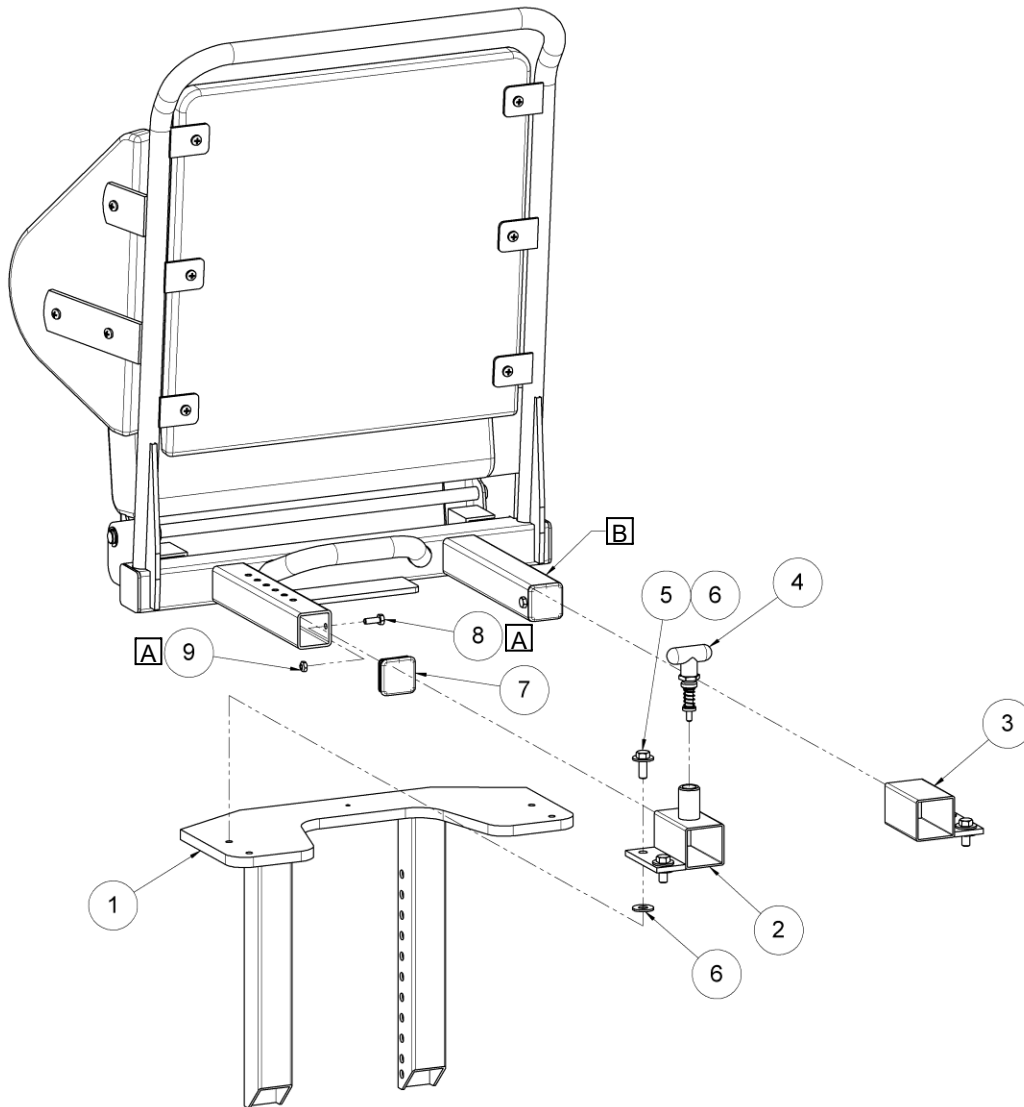
Item 7 installed view shown from rear of seat

Parts List

When ordering replacement parts/kits, please specify model, serial number and color of your unit.

Item	Part Number	Description	Qty
1	A-RTT12-0048-L	UPPER SEAT FRAME	1
2	A-RTT12-0047-A	BACK SEAT CUSHION	1
3	A-RTT12-0047-B	BOTTOM SEAT CUSHION	1
4	A-RTT12-0047-C	SEAT CUSHION, RH WING	1
5	A-RTT12-0047-D	SEAT CUSHION, LH WING	1
6	A-RTT12-0048-M	SEAT PIVOT SHAFT	1
7	A-RTT12-0048-B	TORSION SPRING	1
8	A-RTT12-00483	EXTERNAL RETAINING RING	2
9	A-RTT12-00481	PHS, 1/4-20 UNC X .75	6
10	A-RTT12-00486	PHS, 1/4-20 UNC X 1.25	6
N/A	A-RTT12-0047	SEAT CUSHION SET (4 PIECES, INCLUDES SEAT BOTTOM)	N/A

17.3 SEAT MOUNT TO FRAME



A Items 8 and 9 must be installed after the seat guides are installed

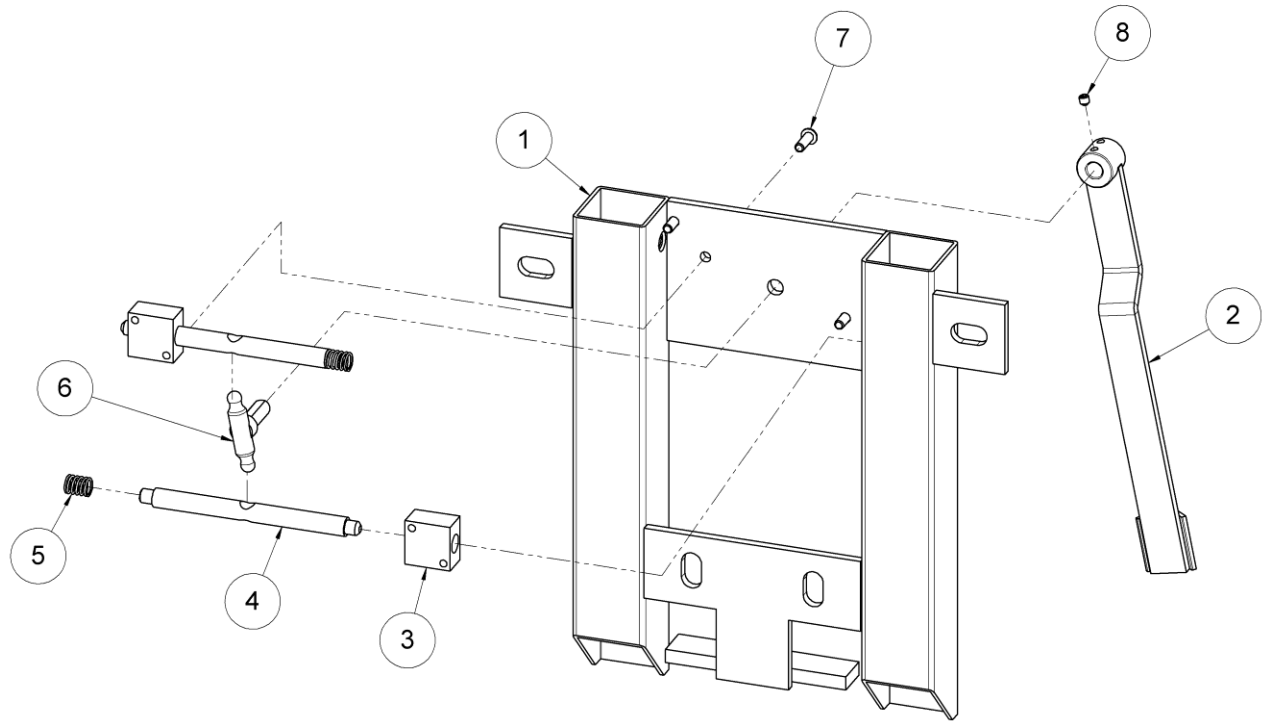
B Use Loctite® Krytox® RFE lubricant or equivalent

Parts List

When ordering replacement parts/kits, please specify model, serial number and color of your unit.

Item	Part Number	Description	Qty
1	A-RTT12-0048-L	UPPER SEAT FRAME	1
2	A-RTT12-0047-A	BACK SEAT CUSHION	1
3	A-RTT12-0047-B	BOTTOM SEAT CUSHION	1
4	A-RTT12-0047-C	SEAT CUSHION, RH WING	1
5	A-RTT12-0047-D	SEAT CUSHION, LH WING	1
6	A-RTT12-0048-M	SEAT PIVOT SHAFT	1
7	A-RTT12-0048-B	TORSION SPRING	1
8	A-RTT12-00483	EXTERNAL RETAINING RING	2
9	A-RTT12-00481	PHS, 1/4-20 UNC X .75	6

17.4 BELL CRANK AND RELEASE LEVER



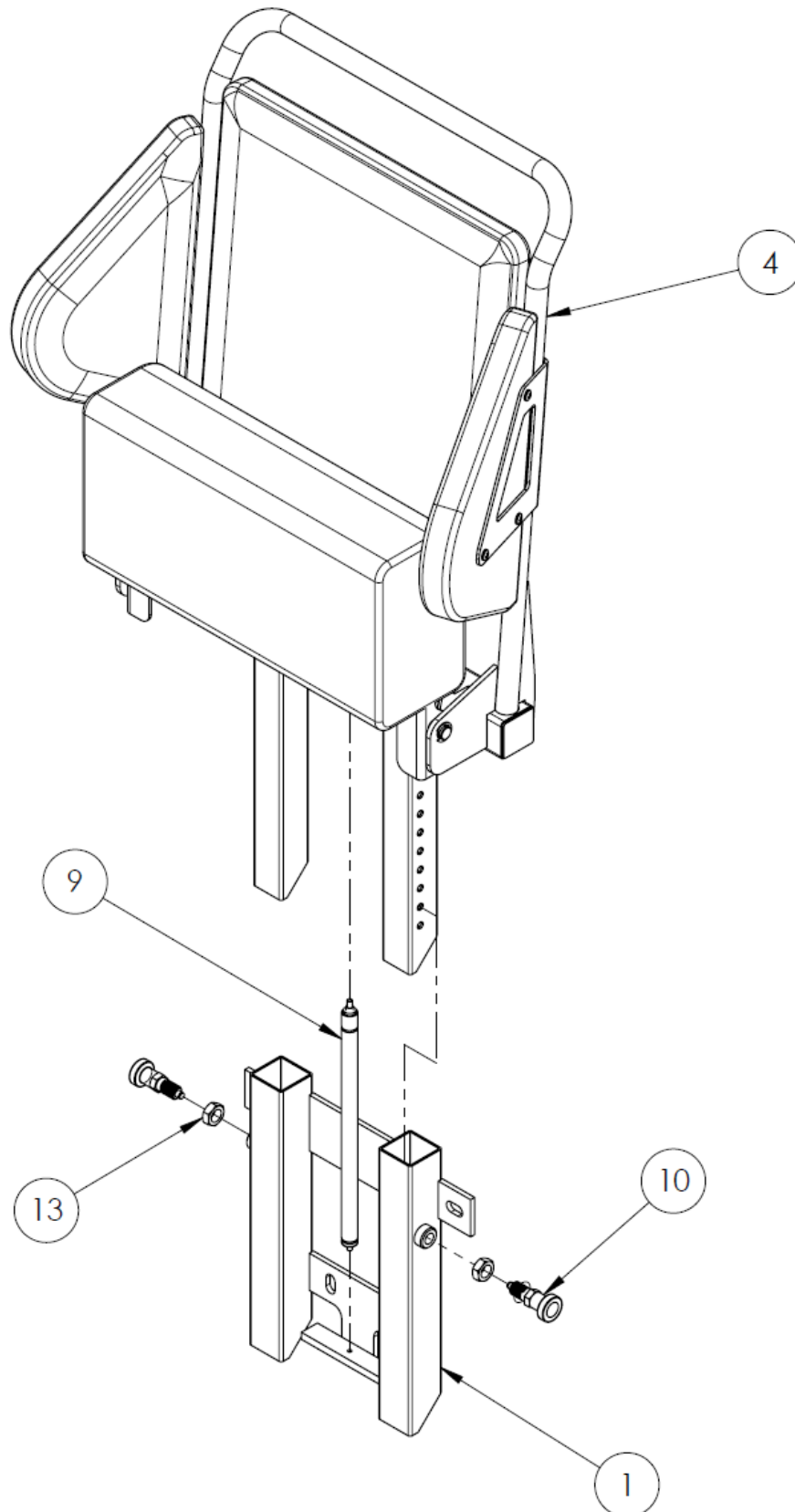
Use Permatex® Anti-Seize Lubricant or equivalent at interface between items 4 and 3

Parts List

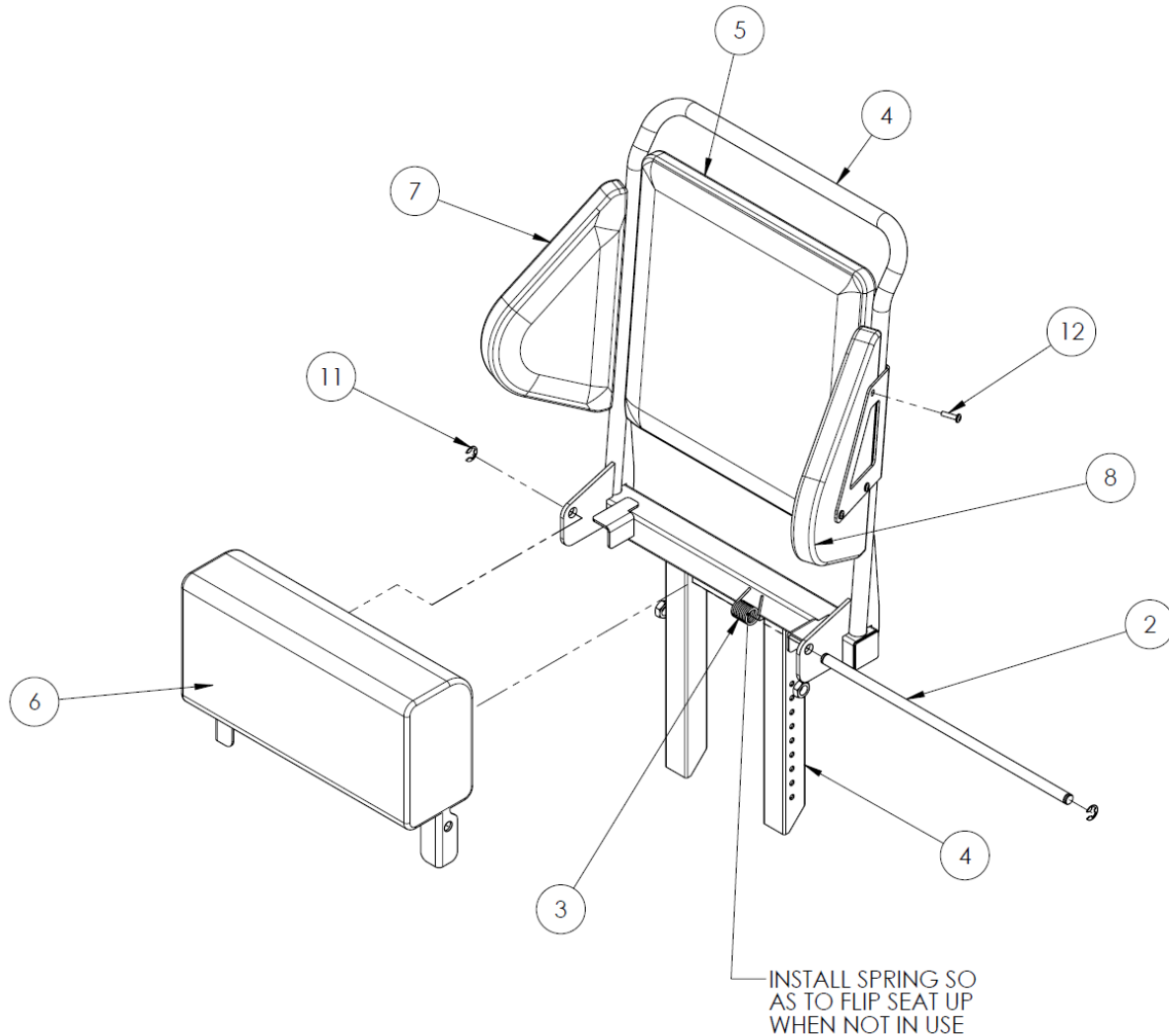
When ordering replacement parts/kits, please specify model, serial number and color of your unit.

Item	Part Number	Description	Qty
1	A-RTT12-0048-G	SEAT MOUNTING FRAME	1
2	A-RTT12-0048-F	RELEASE LEVER	1
3	A-RTT12-0048-E	GUIDE BLOCK	2
4	A-RTT12-0048-D	DETENT SHAFT	2
5	A-RTT12-0048-D2	DETENT SHAFT SPRING	2
6	A-RTT12-0048-C	BELL CRANK	1
7	NPN	BHCS, 1/4-20 UNC X .75	4
8	NPN	SET SCREW, 1/4-20	2

17.5 SEAT ASSEMBLY (WITHOUT FOR-AFT ADJUST)



17.5 SEAT ASSEMBLY (WITHOUT FOR-AFT ADJUST)(continued)

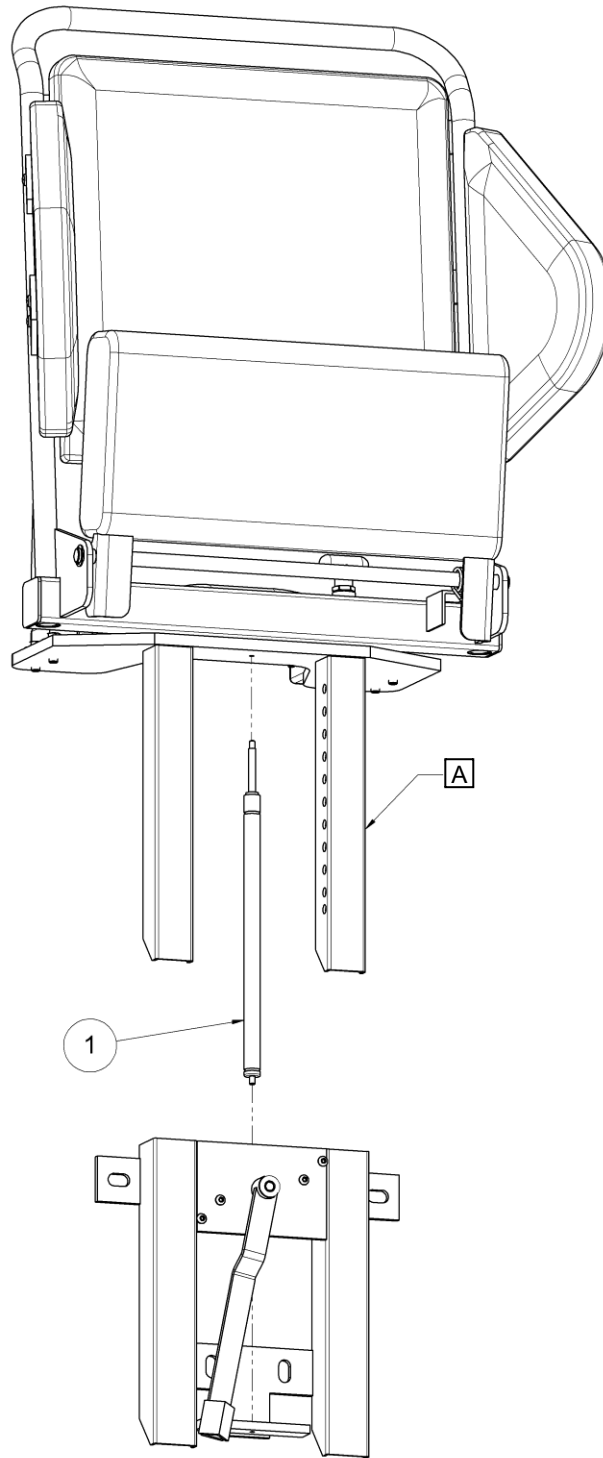


Parts List

When ordering replacement parts/kits, please specify model, serial number and color of your unit.

Item	Part Number	Description	Qty
1	Z-11653-00	SEAT MOUNTING FRAME, RTT MOD(P)	1
2	R-3427	SEAT PIVOT SHAFT	1
3	A-RTT12-0048-B	TORSION SPRING	1
4	Z-11652-00	UPPER SEAT FRAME, RTT MOD(P)	1
5	A-RTT12-0047-A	BACK SEAT CUSHION	1
6	A-RTT12-0047-B	BOTTOM SEAT CUSHION	1
7	A-RTT12-0047-C	SEAT CUSHION, RH WING	1
8	A-RTT12-0047-D	SEAT CUSHION, LH WING	1
9	A-RTT12-00480	SEAT ADJUSTMENT SPRING	1
10	H-4964	HAND-RETRACTABLE PLUNGER	2
11	A-RTT12-00483	E-STYLE RETAINING RING	2
12	G-1157-105010	SCREW, 1/4-20 PAN HD CRS REC	12
13	G-1207-1100	NUT, 5/8-11 JAM	2

17.6 SEAT ASSEMBLY TO SEAT FRAME



Use Loctite® Krytox® RFE lubricant or equivalent

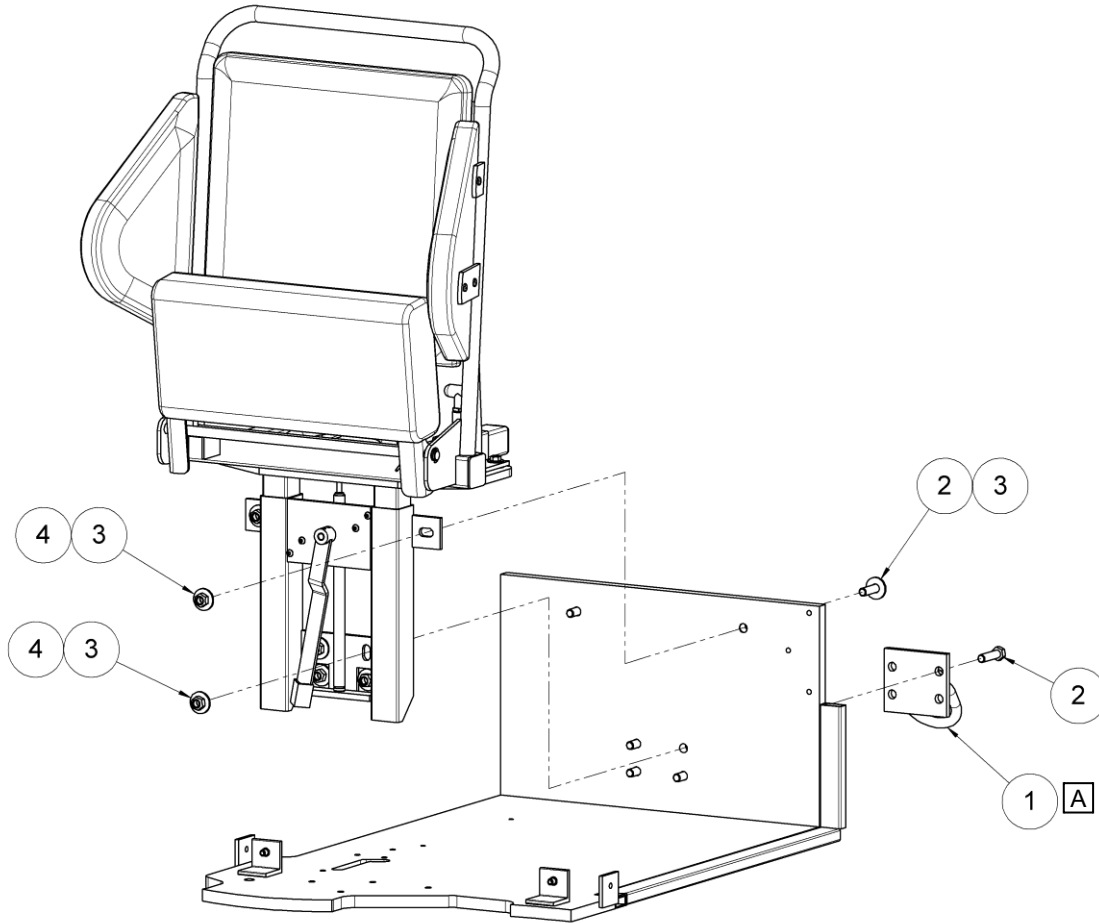
Parts List

A

When ordering replacement parts/kits, please specify model, serial number and color of your unit.

Item	Part Number	Description	Qty
1	A-RTT12-00480	SEAT ADJUSTMENT GAS SPRING	1

17.7 SEAT INSTALLATION TO REAR BUMPER



A Optional hitches replace tie-downs and change hardware requirements. See optional hitch documentation for more information

Parts List

When ordering replacement parts/kits, please specify model, serial number and color of your unit.

Item	Part Number	Description	Qty
1	Z-10739-00	TIE DOWN WELDMENT	1
2	NPN	HCS, 1/2-13 UNC X 2	6
3	NPN	FLAT WASHER, 1/2	8
4	NPN	LOCK NUT, 1/2-13 UNC	8