



**Model: HC-1913
5000 psi
Hand Pump**

**Parts List
With Illustrations**

09/2001 – Rev. OR

When ordering Replacement Parts/Kits, please specify Model, Color and Serial Number of your Unit.

1740 Eber Rd
Holland, OH 43528-9794
USA

Tronair, Inc.
www.tronair.com
Email: sales@tronair.com

Phone: (419) 866-6301
800-426-6301
Fax: (419) 867-0634

**HC-1913
5000 psi Hand Pump**

This product can not be modified without the written approval of Tronair, Inc. Any modifications done without written approval voids all warranties and releases Tronair, Inc., its suppliers, distributors, employees, or financial institutions from any liability from consequences that may occur. Only Tronair OEM replacement parts shall be used.

Parts List

This pump is compatible with MIL-H-5606/MIL-H-83282 Hydraulic Fluids only.

Reference Illustration on Page 2.

ITEM	PART NUMBER	DESCRIPTION	QTY
2.....	5M2-B01-5500T.....	Release Screw Assembly..... (includes Items 1, 2, 4, 5)	1
11.....	506-034.....	Flange.....	1
14.....	507-030.....	Piston.....	1
15.....	504-030.....	Tube.....	1
19.....	520-030.....	Wiper Retainer.....	1
23.....	518-034.....	Screw.....	4
24.....	503-001.....	Valve Body (includes Items 7, 10, 24, 25).....	1

All other parts available in Replacement Kits only.

ITEM	PART NUMBER	DESCRIPTION	QTY
	K-1068	Kit, Linkage Replacement; consists of:	
13.....		Assembly, Linkage Pin.....	2
16.....		Strap.....	2
17.....		Assembly, Clevis Pin.....	1
18.....		Bracket, Handle.....	1
12.....		Pivot.....	1
	K-3419	Kit, Internal Parts Replacement; consists of:	
7.....		Spring, Intake Check.....	1
8.....		Spring, Outlet Check.....	1
9.....		Ball, Outlet Check.....	1
10.....		Ball, Intake Check.....	1
◆ Not Shown.....		Ball, Release.....	1

◆ *Although item is listed in this kit, it is not used on the HC-1913 pump. This item may be discarded.*

	K-3420	Kit, Seal Replacement; consists of:	
5.....		O-Ring, Buna.....	1
6.....		O-Ring, Urethane.....	2
20.....		Wiper.....	1
21.....		Ring, Back-up.....	1
22.....		O-Ring, Buna.....	1
26.....		O-Ring, Buna.....	1

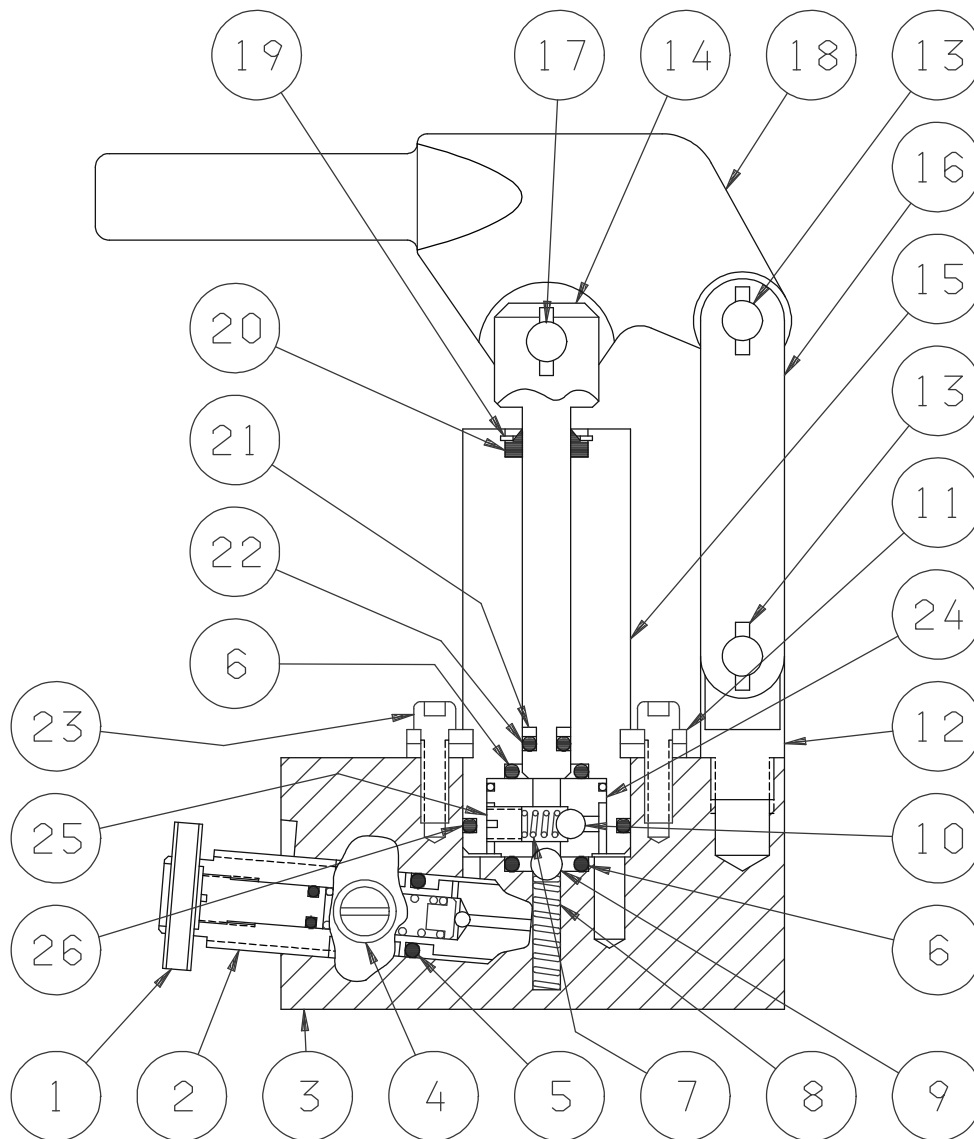
NOTE: *The entire pump can be purchased as a kit. (Kit part number can be found in the Operation and Service Manual for your specific model number.)*

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Parts List Illustration



WARNING!

Item 2 is a pre-set relief valve. Do Not disassemble this valve. Replacement parts are available as a pre-set valve assembly.

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